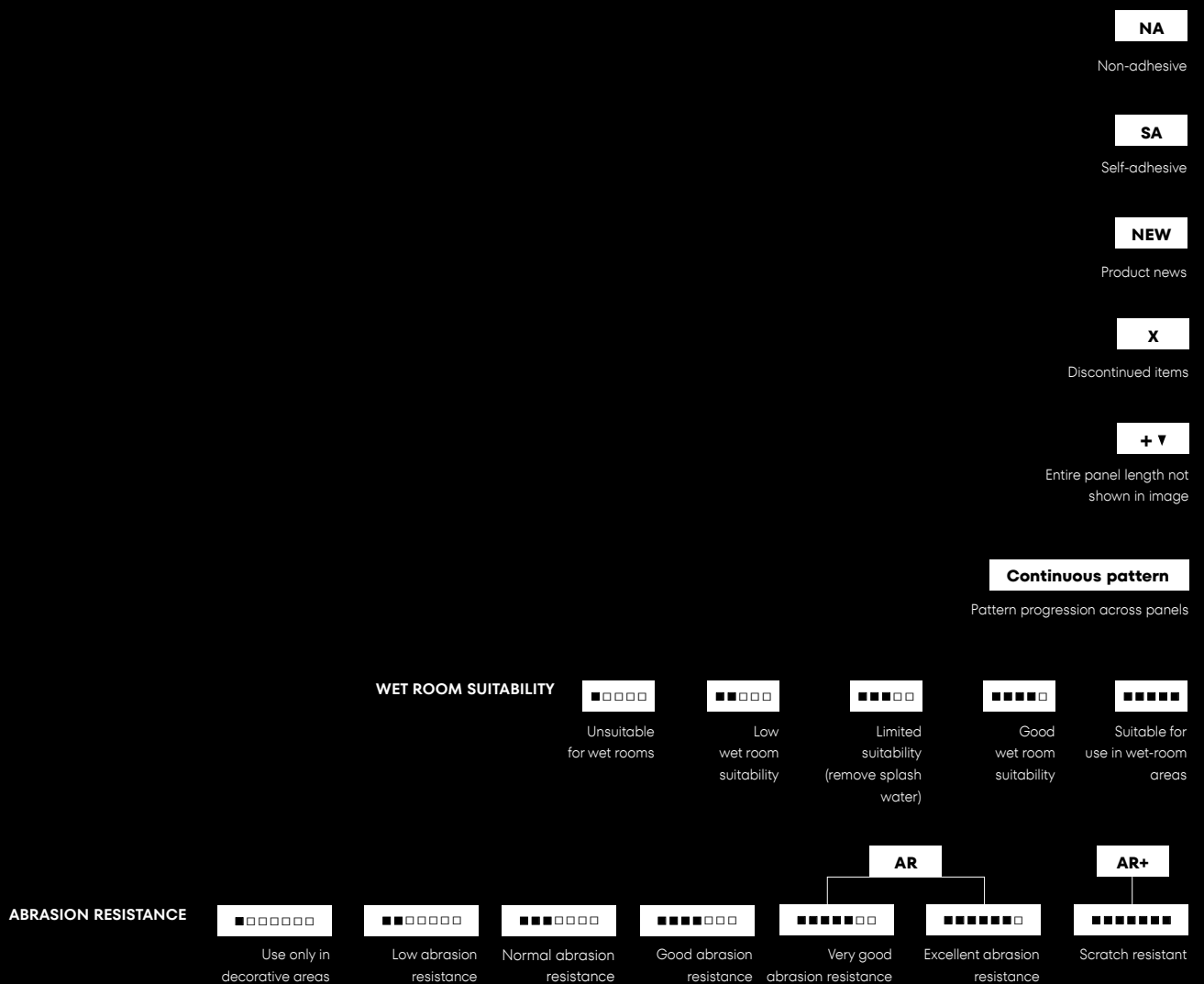


# OVER VIEW

EN . V10

SIBU | DESIGN





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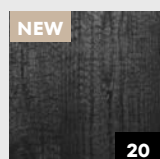
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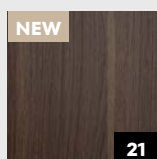
## **We bring rooms to life.**

With our art of laminating, we unite beauty and function by combining different materials. Customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.

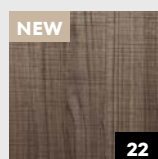
## NATURE-LINE



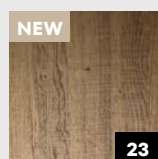
WL Carbonized  
Wood Nature



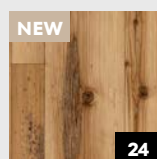
WL Nutwood  
Nature



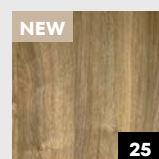
WL Nutwood  
Country Nature



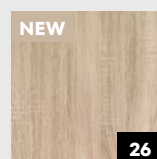
WL Sessile OAK  
Nature



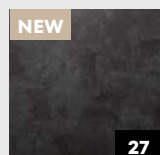
WL Sunwood  
Nature



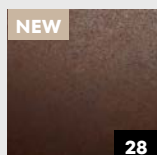
WL Willow OAK  
Nature



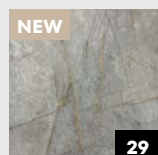
WL OAK TREE  
Light Nature



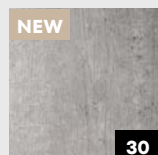
DM CEMENT  
Dark Nature



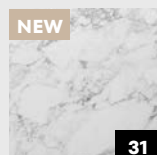
DM Corten  
Nature



DM LIMESTONE  
Grey Nature

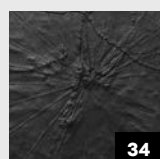


DM CEMENT  
Light Nature



DM MARBLE  
White Nature

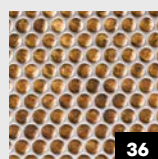
## STRUCTURE-LINE



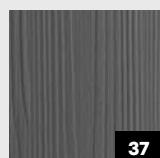
SL LOTUS  
CLASSY Black



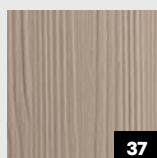
SL CROCO  
CLASSY Black



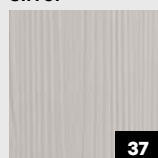
SL RACE  
Vintage Copper/  
Silver



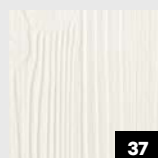
SL TIMBER Dark  
Grey matt AR



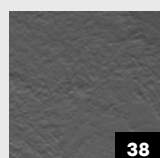
SL TIMBER  
Sesame matt AR



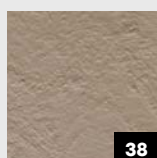
SL TIMBER Pale  
Grey matt AR



SL TIMBER Jet  
Stream matt AR



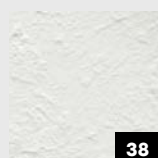
SL RAW Dark  
Grey matt AR



SL RAW Sesame  
matt AR

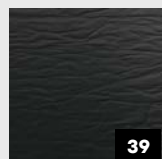


SL RAW Pale  
Grey matt AR

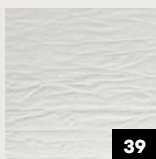


SL RAW Jet  
Stream matt  
AR

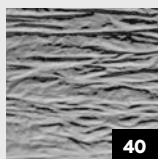
# STRUCTURE-LINE



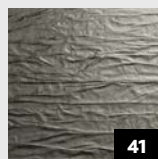
**SL CRASHED**  
Graphite Black  
matt



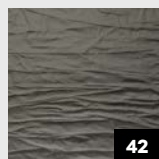
**SL CRASHED**  
Snow White matt



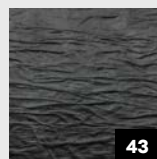
**SL CRASHED**  
Silver



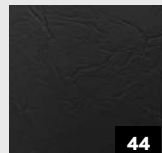
**SL CRASHED**  
Old Platin



**SL CRASHED**  
Smoke PF AR



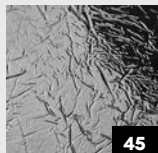
**SL CRASHED**  
CLASSY Black



**SL CREPA**  
Graphite Black  
matt



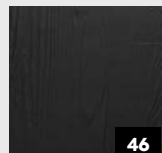
**SL CREPA**  
Snow White  
matt



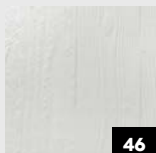
**SL CREPA**  
Silver



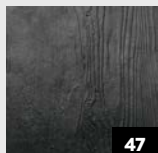
**SL CREPA**  
Gold



**SL DAKOTA**  
Graphite Black  
matt



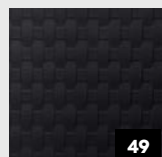
**SL DAKOTA**  
Snow White  
matt



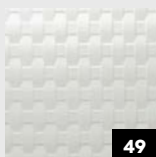
**SL DAKOTA**  
CLASSY Black



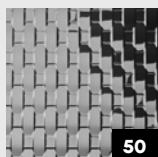
**SL DAKOTA**  
Smoke PF AR



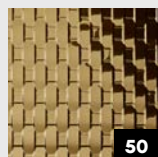
**SL RATTAN 20**  
Graphite Black  
matt



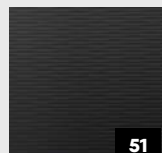
**SL RATTAN 20**  
Snow White  
matt



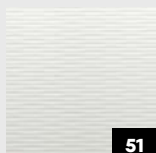
**SL RATTAN 20**  
Silver



**SL RATTAN 20**  
Gold



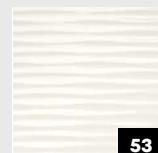
**SL MOTION**  
TWO Graphite  
Black matt



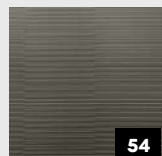
**SL MOTION**  
TWO Snow  
White matt



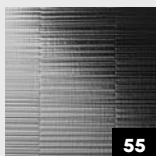
**SL MOTION**  
TWO MAGIC  
Black AR



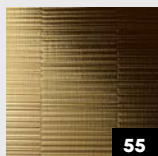
**AC MOTION**  
TWO White



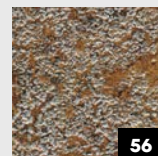
**SL NOTCH**  
Smoke PF AR



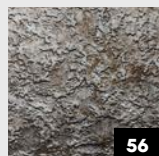
**SL NOTCH**  
Silver matt



**SL NOTCH**  
Gold matt



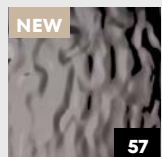
**SL LAVA**  
VINTAGE Copper



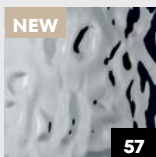
**SL LAVA**  
VINTAGE Silver



**SL LAVA**  
VINTAGE Gold



**SL OCEAN**  
Anthracite AR



**SL OCEAN**  
Silver



**SL OCEAN**  
Hollywood

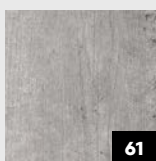


**SL OCEAN**  
Aqua

## DECO-LINE DECORATION



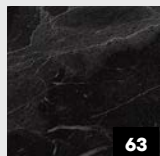
DM CEMENT  
Dark



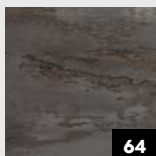
DM CEMENT  
Light



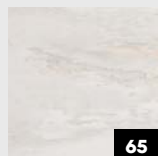
DM MARBLE  
White



DM MARBLE  
Black  
supermatt AR



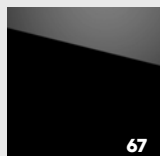
DM GENESIS  
Grey  
supermatt AR



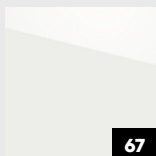
DM GENESIS  
White  
supermatt AR



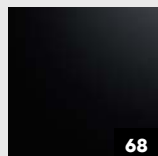
DM MARBLE  
White  
supermatt AR



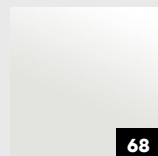
DM MAGIC  
Black AR



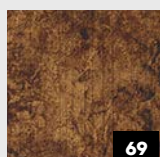
DM MAGIC  
White AR



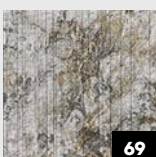
DM Graphite  
Black matt



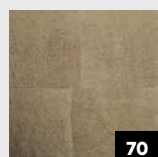
DM Snow  
White matt



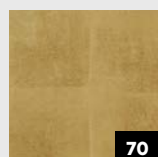
DM VINTAGE  
Copper



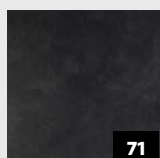
DM VINTAGE  
Silver



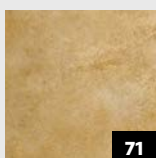
DM LUXURY  
Bronze



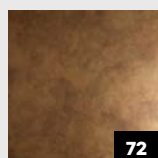
DM LUXURY  
Gold



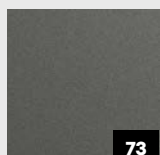
DM CLASSY  
Black AR



DM CLASSY  
Gold



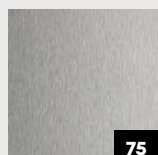
DM OXIDIZED  
Copper



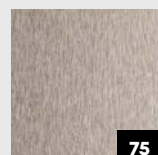
DM Smoke PF  
AR



DM CONCRETE  
Grey AR



DM DEEP  
BRUSHED Gravel

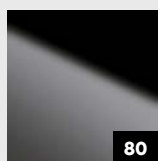


DM DEEP  
BRUSHED Sandy

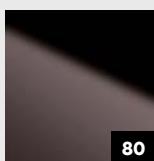


DM MONSOON  
VINTAGE  
Brown

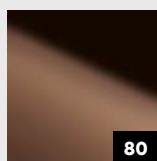
## DECO-LINE DISPLAY



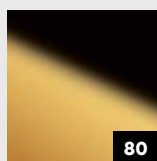
DM OPTICAL  
MIRROR  
Fashion Grey AR



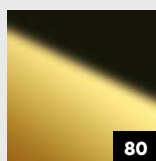
DM OPTICAL  
MIRROR  
Anthracite AR



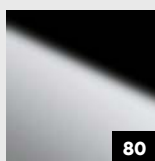
DM OPTICAL  
MIRROR  
Copper AR



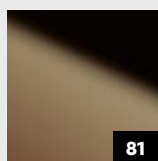
DM OPTICAL  
MIRROR  
Gold AR



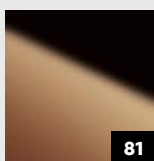
DM OPTICAL  
MIRROR  
Brass AR



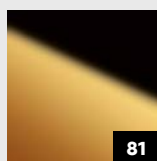
DM OPTICAL  
MIRROR  
Silver AR



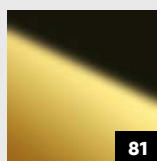
DM Brown AR



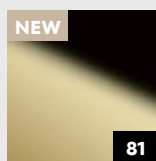
DM Rosegold AR



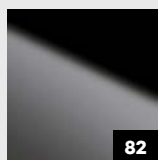
DM Gold AR



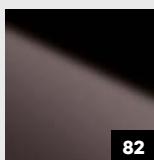
DM Brass AR



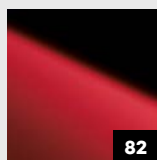
DM Fashion  
Gold AR



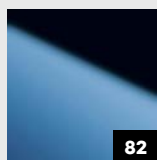
DM Fashion  
Grey AR



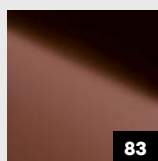
DM Anthracite  
AR



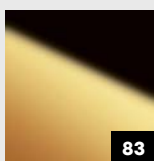
DM Fashion  
Red AR



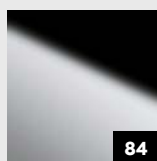
DM Iceblue AR



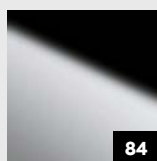
DM Bronze



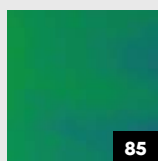
DM Gold



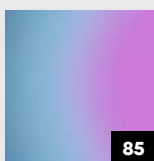
DM Silver



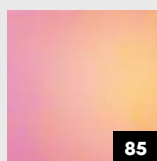
DM Silver/  
White



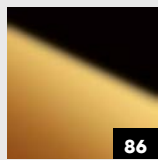
DM Aqua



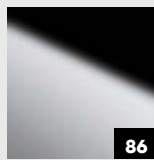
DM Hollywood  
Blue



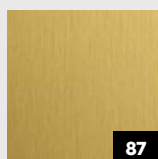
DM Hollywood



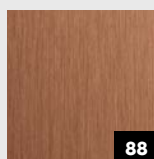
DM Gold MMS



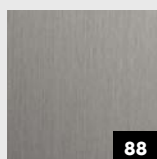
DM Silver MMS



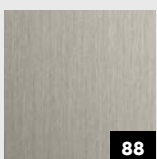
DM Brass  
brushed matt AR



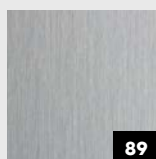
DM Copper  
brushed AR



DM Titan  
brushed AR

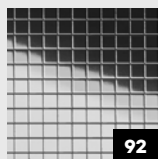


DM Champagne  
brushed AR

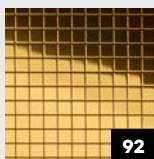


DM Silver  
brushed

## MULTISTYLE



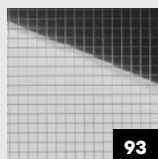
MS 5x5 flex  
Silver



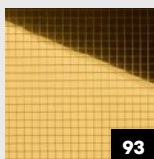
MS 5x5 flex  
Gold



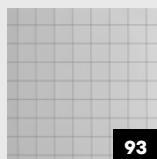
MS 5x5 flex  
Hollywood



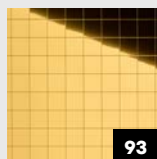
MS 10x10 flex  
Silver



MS 10x10 flex  
Gold

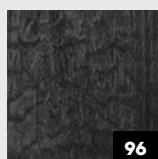


MS 20x20 flex  
Silver

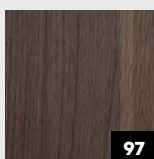


MS 20x20 flex  
Gold

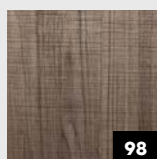
## WOOD-LINE



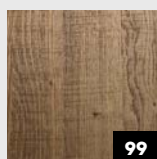
WL Carbonized  
Wood



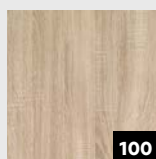
WL Nutwood



WL Nutwood  
Country



WL Sessile OAK



WL OAK TREE  
Light



WL Maple  
Alpine

## FABRIC-LINE



FL CUBE VELVET  
Bordeaux



FL CUBE VELVET  
Pearl



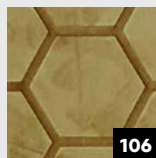
FL CREPA  
VELVET  
Volcano



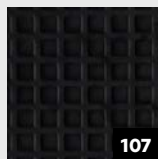
FL CREPA  
VELVET  
Avocado



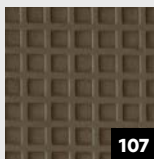
FL COMB  
VELVET Pearl



FL COMB  
VELVET Curry



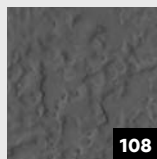
FL SQUARE 2  
VELVET Coal



FL SQUARE 2  
VELVET Mocha



FL LAVA VELVET  
Coal

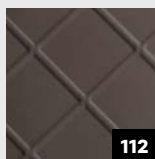


FL LAVA VELVET  
Volcano

# LEATHER-LINE



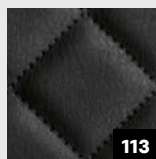
LL CORD  
Charcoal Light



LL CORD  
Dove Tale



LL CORD  
Stony Ground



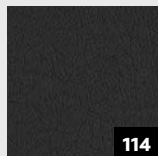
LL ROMBO 40  
Nero matt



LL ROMBO 40  
Creme matt



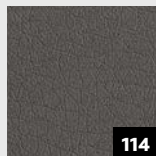
LL ROMBO 40  
Bianco matt



LL Charcoal  
Dark



LL London Clay



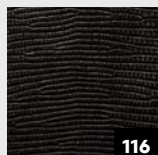
LL Charcoal  
Light



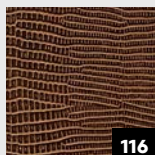
LL Dove Tale



LL Stony  
Ground



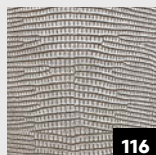
LL LEGUAN  
Nero



LL LEGUAN  
Copper



LL LEGUAN  
Gold



LL LEGUAN  
Silver



LL LEGUAN  
Bianco



# SIBUGLAS



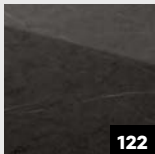
**SG GENESIS**  
Grey AR+



**SG GENESIS**  
White AR+



**SG MARBLE**  
Black AR+



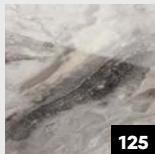
**SG MARBLE**  
Grey AR+



**SG MARBLE**  
Emperador AR+



**SG MARBLE**  
Brown AR+



**SG MARBLE**  
Alpine AR+



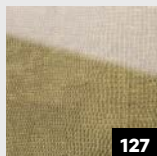
**SG MARBLE**  
White AR+



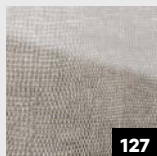
**SG LEGUAN**  
Nero AR+



**SG LEGUAN**  
Copper AR+



**SG LEGUAN**  
Gold AR+



**SG LEGUAN**  
Silver AR+



**SG VINTAGE**  
Copper AR+



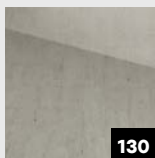
**SG VINTAGE**  
Silver AR+



**SG LUXURY**  
Bronze AR+



**SG LUXURY**  
Gold AR+



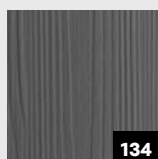
**SG OLD Platin**  
AR+



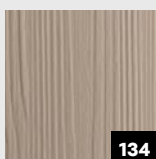
**SG HOLLYWOOD**



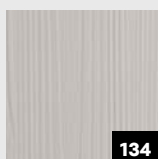
## BATH ART MATT



**BA TIMBER Dark  
Grey matt AR  
HPVC**



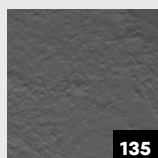
**BA TIMBER  
Sesame matt AR  
HPVC**



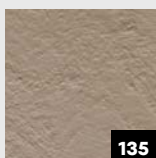
**BA TIMBER Pale  
Grey matt AR  
HPVC**



**BA TIMBER Jet  
Stream matt AR  
HPVC**



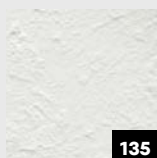
**BA RAW Dark  
Grey matt AR  
HPVC**



**BA RAW Sesame  
matt AR HPVC**



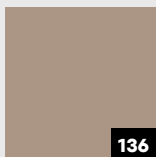
**BA RAW Pale  
Grey matt AR  
HPVC**



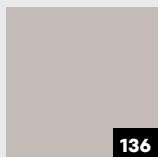
**BA RAW Jet  
Stream matt  
AR HPVC**



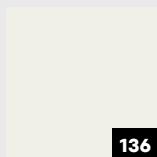
**BA Dark Grey  
matt AR HPVC**



**BA Sesame matt  
AR HPVC**



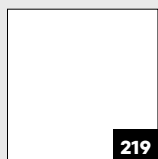
**BA Pale Grey  
matt AR HPVC**



**BA Jet Stream  
matt AR HPVC**

## SUITABLE BALANCING SHEETS

for PVA bonding



**suitable  
balancing sheet**

# ANTIGRAV



**FL CUBE VELVET**  
Bordeaux  
Antigrav



**FL CUBE VELVET**  
Pearl  
Antigrav



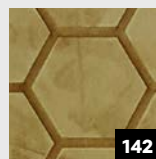
**FL CREPA VELVET**  
Volcano  
Antigrav



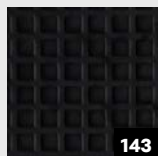
**FL CREPA VELVET**  
Avocado  
Antigrav



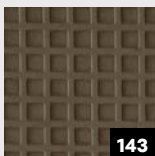
**FL COMB VELVET**  
Pearl  
Antigrav



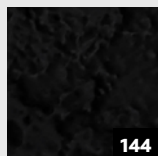
**FL COMB VELVET**  
Curry  
Antigrav



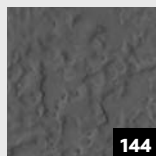
**FL SQUARE 2 VELVET**  
Coal  
Antigrav



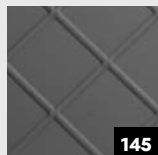
**FL SQUARE 2 VELVET**  
Mocha  
Antigrav



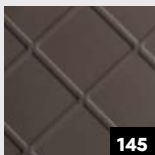
**FL LAVA VELVET**  
Coal  
Antigrav



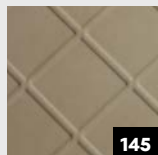
**FL LAVA VELVET**  
Volcano  
Antigrav



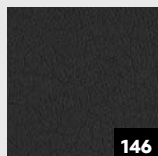
**LL CORD**  
Charcoal Light  
Antigrav



**LL CORD**  
Dove Tale  
Antigrav



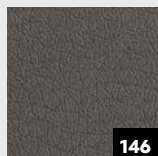
**LL CORD**  
Stony Ground  
Antigrav



**LL Charcoal**  
Dark Antigrav



**LL London Clay**  
Antigrav



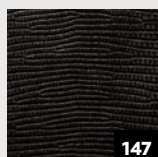
**LL Charcoal**  
Light Antigrav



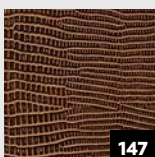
**LL Dove Tale**  
Antigrav



**LL Stony Ground**  
Antigrav



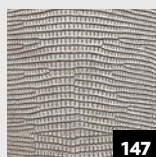
**LL LEGUAN**  
Nero Antigrav



**LL LEGUAN**  
Copper  
Antigrav



**LL LEGUAN**  
Gold Antigrav



**LL LEGUAN**  
Silver Antigrav



**LL LEGUAN**  
Bianco  
Antigrav



**DM CEMENT**  
Dark Antigrav



**DM CEMENT**  
Light Antigrav



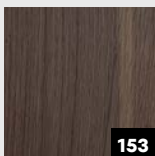
**DM MARBLE**  
White Antigrav



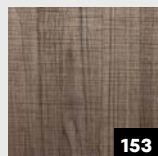
**DM CONCRETE**  
Grey AR  
Antigrav



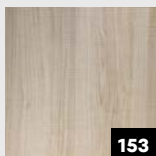
**WL Carbonized**  
Wood Antigrav



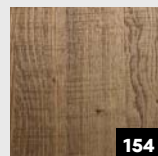
**WL Nutwood**  
Antigrav



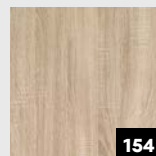
**WL Nutwood**  
Country  
Antigrav



**WL Maple**  
Alpine  
Antigrav



**WL Sessile OAK**  
Antigrav



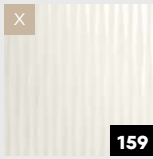
**WL OAK TREE**  
Light Antigrav

# DISCONTINUED ITEMS

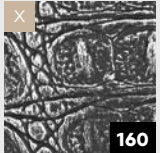
## STRUCTURE-LINE *DISCONTINUED ITEMS*



**SL SQUARE 3  
HGS**



**AC MOTION  
ONE White**



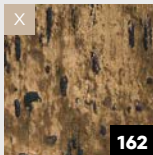
**SL CROCO  
Smoke PF/Silver**



**SL CROCO  
Silver PF/Silver**



**SL RACE  
VINTAGE  
Silver/Bronze**

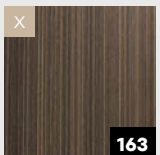


**SL IMPACT  
ANTIQUE  
Bronze**



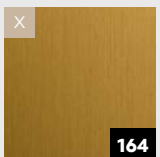
**SL IMPACT  
VINTAGE Silver**

## WOOD-LINE *DISCONTINUED ITEMS*

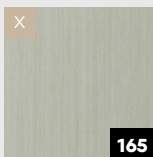


**WL Wenge  
Wood**

## DECO-LINE DISPLAY *DISCONTINUED ITEMS*



**DM Gold  
brushed matt  
AR**



**DM HGS**

We're making room for new designs, so the streamers are only available "while stocks last".

# DISCONTINUED ITEMS

## DECO-LINE DECORATION *DISCONTINUED ITEMS*



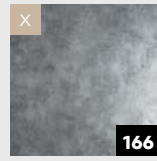
DM OXIDIZED  
Titan AR



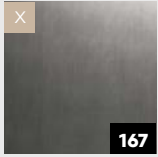
DM OXIDIZED  
Autumn AR



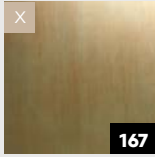
DM OXIDIZED  
Nickel AR



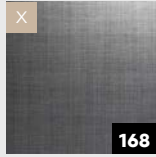
DM OXIDIZED  
Platin AR



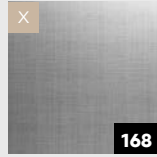
DM SLIGHTLY  
USED Titan AR



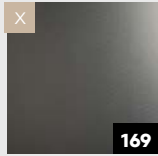
DM SLIGHTLY  
USED Gold AR



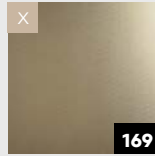
DM REFINED  
METAL Titan AR



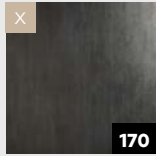
DM REFINED  
METAL Silver AR



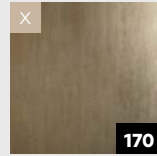
DM METALLIC  
USED Titan AR



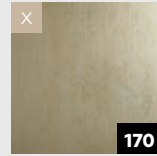
DM METALLIC  
USED  
Champagne AR



DM METALLIC  
USED Steel AR



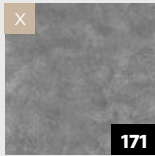
DM METALLIC  
USED Sand AR



DM METALLIC  
USED Ivory AR



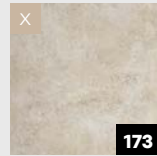
DM CLASSY  
Copper AR



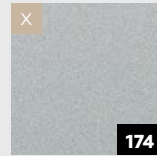
DM CLASSY  
Silver AR



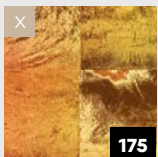
DM Travertin



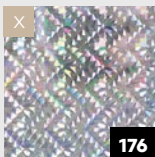
DM Iron Age



DM Silver PF

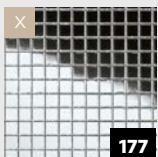


DM LUXURY  
Holografico

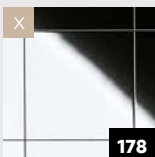


DM GALAXY  
Silver

## MULTISTYLE *DISCONTINUED ITEMS*



MS 3x3 flex  
Classic Silver



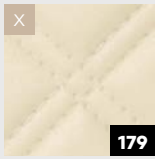
MSC 30x30  
flex Classic  
Silver

We're making room for new designs, so the streamers are only available "while stocks last".

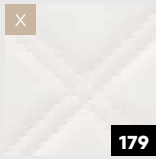
## LEATHER-LINE *DISCONTINUED ITEMS*



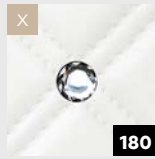
LL ROMBO 85  
Nero matt



LL ROMBO 85  
Creme matt



LL ROMBO 85  
Bianco matt



LL CRISTAL  
ROMBO 85 Bianco  
matt/Silver



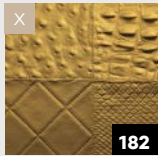
LL QUADRO  
Nero matt



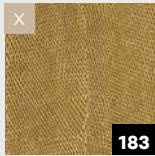
LL QUADRO  
Creme matt



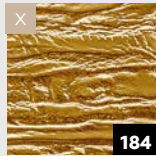
LL QUADRO  
Bianco matt



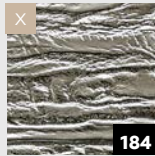
LL COLLAGE  
Oro



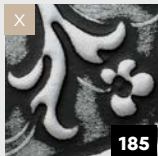
LL PEARL RAY  
Gold



LL PERSIAN  
Gold



LL PERSIAN  
Metallic



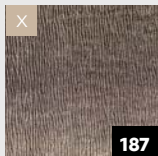
LL FLORAL  
Black/Silver  
matt



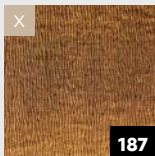
LL FLORAL  
White/Silver  
matt



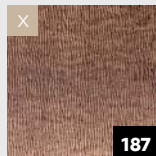
LL FLORAL  
White



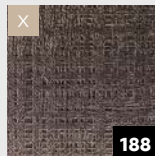
LL CURVED  
Silver



LL CURVED  
Gold



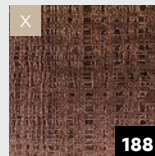
LL CURVED  
Rose



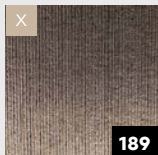
LL GRID Silver



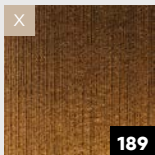
LL GRID Gold



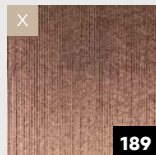
LL GRID Rose



LL ALIGNED  
Silver



LL ALIGNED  
Gold



LL ALIGNED  
Rose

We're making room for new designs, so the streamers are only available "while stocks last".

# DISCONTINUED ITEMS

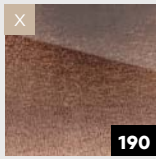
## SIBUGLAS *DISCONTINUED ITEMS*



**SG CURVED**  
Silver AR+



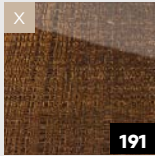
**SG CURVED**  
Gold AR+



**SG CURVED**  
Rose AR+



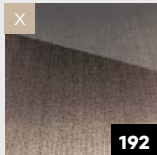
**SG GRID**  
Silver AR+



**SG GRID**  
Gold AR+



**SG GRID**  
Rose AR+



**SG ALIGNED**  
Silver AR+



**SG ALIGNED**  
Gold AR+



**SG ALIGNED**  
Rose AR+

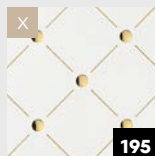


**SG LEGUAN**  
Bianco met AR+

## PUNCH-LINE / 3D *DISCONTINUED ITEMS*



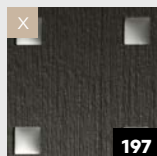
**PL3D Q-10-30**  
OLD Platin/  
Silver



**PL3D H-10-30**  
Pearl White  
PF/Gold



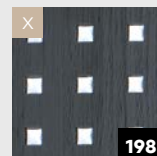
**PL3D ROSES**  
Silver PF/Silver



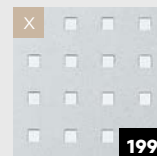
**PL3D Q 10-40-40**  
Smoke PF T1/  
Silver matt



**PL3D Q 10-40-40**  
Silver PF/Silver



**PL3D Q 5-15-15**  
Black T1/Silver



**PL Q 5-15-15**  
Silver PF

We're making room for new designs, so the streamers are only available "while stocks last".

# DISCONTINUED ITEMS

## ANTIGRAV *DISCONTINUED ITEMS*

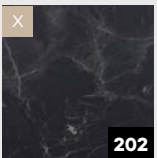


WL Wenge  
Wood Antigrav



DM Travertin  
Antigrav

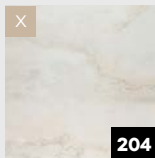
## OPACO-LINE *DISCONTINUED ITEMS*



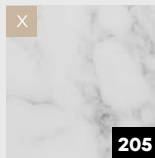
OL MARBLE  
Black matt AR



OL MARBLE  
Alpine matt AR



OL GENESIS  
White matt AR



OL MARBLE  
White matt AR

We're making room for new designs, so the streamers are only available "while stocks last".







# NATURE LINE



With the sustainable and particularly light decorative panels of the NATURE-LINE large wall surfaces can be designed quickly and easily. The FSC®-certified and self-adhesive products can be glued to all substrates without expansion gaps.



NEW

## WL Carbonized Wood Nature

2600 x 1000 | SA 25549



WL Carbonized Wood Nature

## NATURE-LINE (WL)

# WL Carbonized Wood Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

**WL Nutwood Nature**  
2600 x 1000 | SA 25547



## NATURE-LINE (WL)

# WL Nutwood Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

+ ▼





NEW

**WL Nutwood Country Nature**  
2600 x 1000 | SA 25546



□ WL Nutwood Country Nature

## NATURE-LINE (WL)

# WL Nutwood Country Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■ ■ ■ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

**WL Sessile OAK Nature**  
2600 x 1000 | SA 25511



□ WL Sessile OAK Nature

2600 x 1000



## NATURE-LINE (WL)

# WL Sessile OAK Nature

### PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

SA	
SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

**WL Sunwood Nature**  
2600 x 1000 | SA 25896



WL Sunwood Nature

2600 x 1000



## NATURE-LINE (WL)

# WL Sunwood Nature

### PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

SA	
SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

**WL Willow OAK Nature**  
2600 x 1000 | SA 25895



□  
WL Willow OAK Nature

## NATURE-LINE (WL)

# WL Willow OAK Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

## WL OAK TREE Light Nature

2600 x 1000 | SA 25544



WL OAK TREE Light Nature

## NATURE-LINE (WL)

# WL OAK TREE Light Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





NEW

**DM CEMENT Dark Nature**  
2600 x 1000 | SA 25515



□  
DM CEMENT Dark Nature

## NATURE-LINE (DM)

# DM CEMENT Dark Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request



NEW

**DM Corten Nature**  
2600 x 1000 | SA 25548



□ DM Corten Nature

2600 x 1000



NATURE-LINE (DM)

DM Corten Nature

PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,45
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—







NEW

**DM LIMESTONE Grey Nature**  
2600 x 1000 | SA 25894



DM LIMESTONE Grey Nature

## NATURE-LINE (DM)

# DM LIMESTONE Grey Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



NEW

## DM CEMENT Light Nature

2600 x 1000 | SA 25516

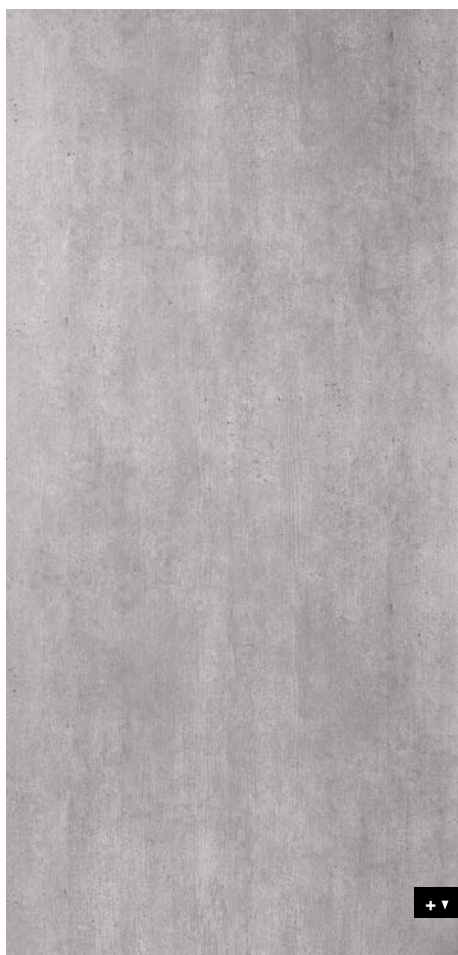


□  
DM CEMENT Light Nature

## NATURE-LINE (DM)

# DM CEMENT Light Nature

2600 x 1000



### PRODUCT CHARACTERISTICS

SA

Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□
Abrasion resistance	■□□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

### PROCESSING

Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

SA

SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA

Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**DM MARBLE White Nature**  
2600 x 1000 | SA 25545



□  
DM MARBLE White Nature

2600 x 1000



NATURE-LINE (DM)

# DM MARBLE White Nature

PRODUCT CHARACTERISTICS

SA	
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,35
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,2

\* The product is delivered without a protective film.

PROCESSING

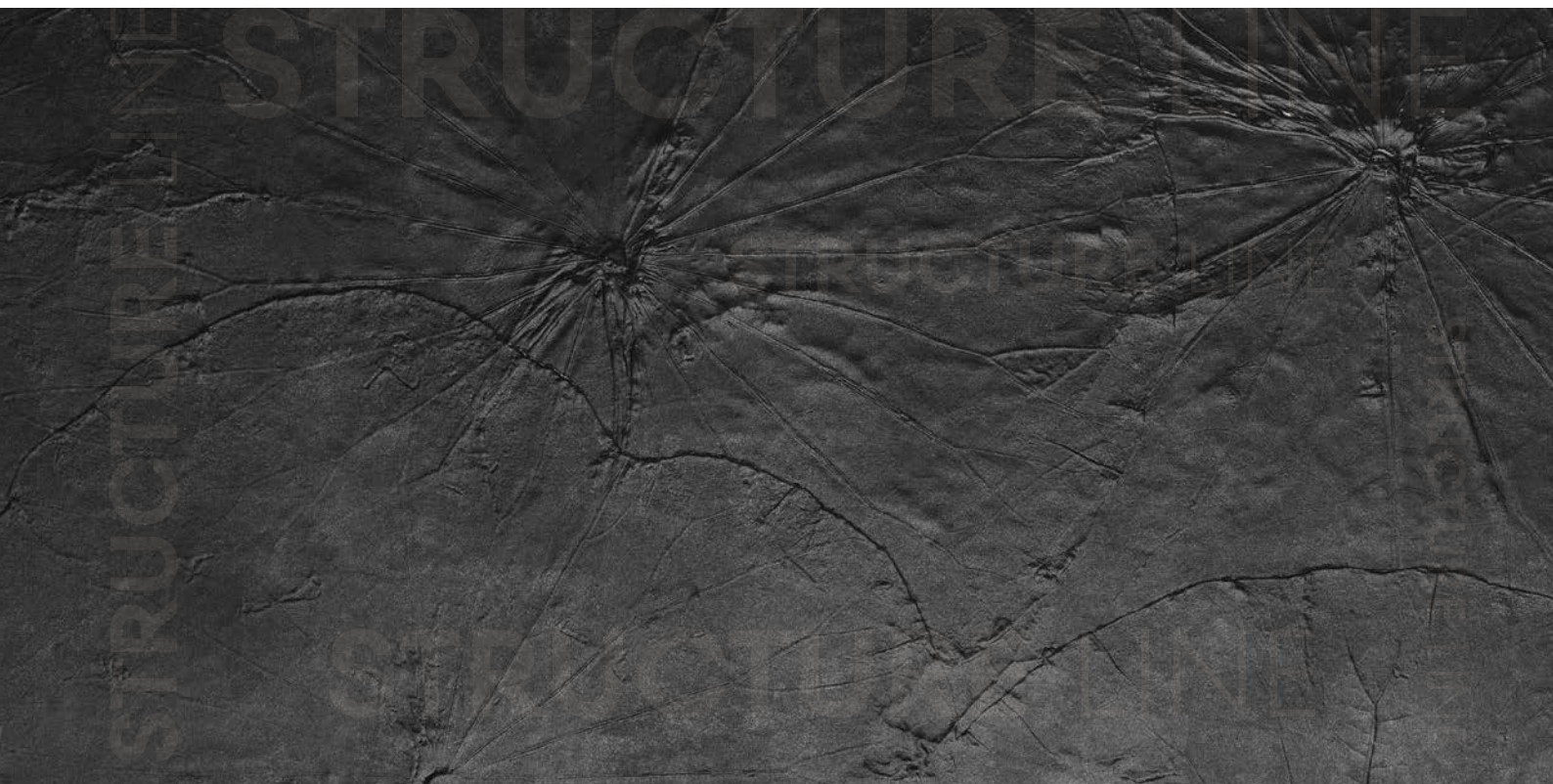
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	—
Laser cutting	—
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

SA	
SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

SA	
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

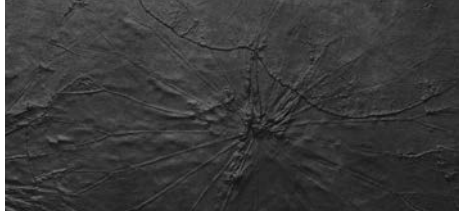


# STRUCTURE LINE



More structure for furniture and walls: harmonious colours and unique designs of our STRUCTURE-LINE make every surface an eye-catcher and unleash three-dimensional effects. Whether rattan, wood or concrete look - these design panels provide a special kind of visual and haptic experience.





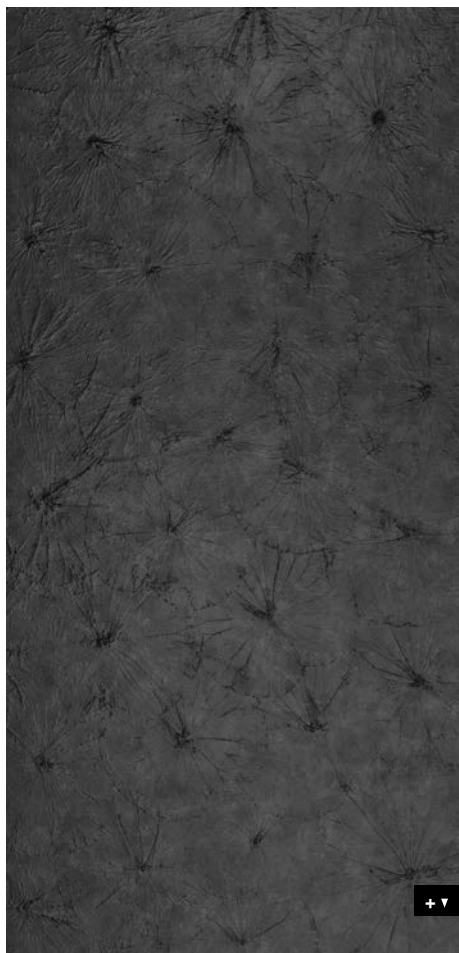
**SL LOTUS CLASSY Black**  
2600 x 1000 | **NA** 24934 | **SA** 24963



## STRUCTURE-LINE

# SL LOTUS CLASSY Black

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	3,3	3,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**SL CROCO CLASSY Black**  
2600 x 1000 | NA 24935 | SA 24964



□ SL CROCO CLASSY Black

2600 x 1000



## STRUCTURE-LINE

# SL CROCO

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



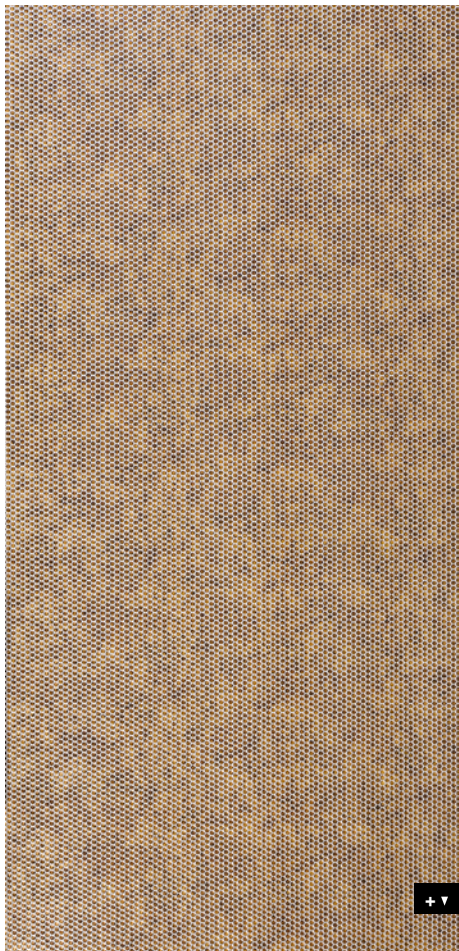


**SL RACE VINTAGE Copper/Silver**  
2600 x 1000 | NA 17240 | SA 17241



Photo Wilhelm Rödinger

2600 x 1000



## STRUCTURE-LINE

# SL RACE

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drillings	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





#### SL TIMBER Jet Stream matt AR

2600 x 1000 | **NA** 24906 | **SA** 24938



#### SL TIMBER Pale Grey matt AR

2600 x 1000 | **NA** 24907 | **SA** 24939



#### SL TIMBER Sesame matt AR

2600 x 1000 | **NA** 24986 | **SA** 24987



#### SL TIMBER Dark Grey matt AR

2600 x 1000 | **NA** 24924 | **SA** 24957

2600 x 1000



SL TIMBER Jet Stream matt AR

## STRUCTURE-LINE

abrasion-resistant

# SL TIMBER matt AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PMMA	
Base material	ABS	
Material thickness mm	0,5	0,63
Max. relief height mm	0,7	0,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,4	~ 2

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





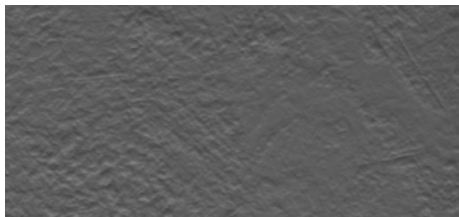
**SL RAW Jet Stream matt AR**  
2600 x 1000 | **NA** 25125 | **SA** 24835



**SL RAW Pale Grey matt AR**  
2600 x 1000 | **NA** 24965 | **SA** 24970

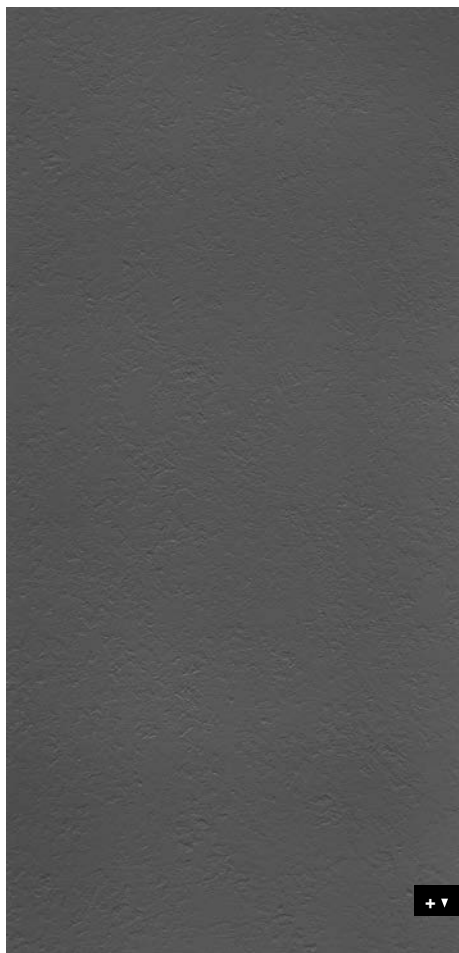


**SL RAW Sesame matt AR**  
2600 x 1000 | **NA** 24967 | **SA** 24971



**SL RAW Dark Grey matt AR**  
2600 x 1000 | **NA** 25126 | **SA** 25127

2600 x 1000



□  
SL RAW Sesame matt AR

## STRUCTURE-LINE abrasion-resistant

# SL RAW matt AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PMMA	
Base material	ABS	
Material thickness mm	0,5	0,63
Max. relief height mm	0,7	0,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,4	~ 2

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**SL CRASHED Graphite Black matt**  
2600 x 1000 | **NA** 24904 | **SA** 24936



**SL CRASHED Snow White matt**  
2600 x 1000 | **NA** 24905 | **SA** 24937



□ SL CRASHED Graphite Black matt

2600 x 1000



## STRUCTURE-LINE

# SL CRASHED matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

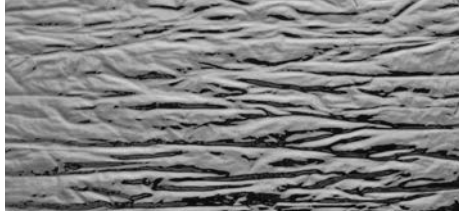
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



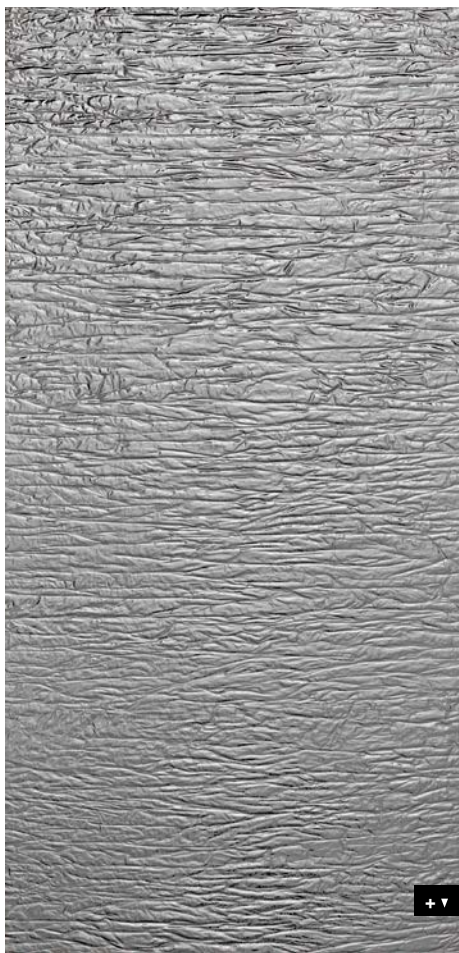


## SL CRASHED Silver

2600 x 1000 | NA 19335 | SA 19346



2600 x 1000



## STRUCTURE-LINE

# SL CRASHED Silver

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,24
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**SL CRASHED OLD Platin**  
2600 x 1000 | **NA** 19519 | **SA** 19523



Photo: Dekomat AG - Creative Expert

## STRUCTURE-LINE

2600 x 1000



# SL CRASHED OLD Platin

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,24
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**SL CRASHED Smoke PF AR**  
2600 x 1000 | **NA** 24908 | **SA** 24940



SL CRASHED Smoke PF AR

Photo: FikW, Alexander Knoebel

## STRUCTURE-LINE abrasion-resistant

# SL CRASHED Smoke PF AR

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**SL CRASHED CLASSY Black**  
2600 x 1000 | **NA** 24909 | **SA** 24941



□ SL CRASHED CLASSY Black

## STRUCTURE-LINE

# SL CRASHED CLASSY Black

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
<b>Surface material*</b>	Print	
<b>Base material</b>	HIPS	
<b>Material thickness</b> mm	0,8	1,04
<b>Max. relief height</b> mm	2,2	2,44
<b>Temperature resistance</b>	until 50 °C	
<b>Wet room suitability</b>	■■■■□□	
<b>Abrasion resistance</b>	■■■■□□□□	
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
<b>Smallest bending radius</b> mm	150	
<b>Weight/panel</b> kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2	—
<b>PVA pre-treatment</b>	✓	—
<b>Special sizes</b>	—	
<b>Further thicknesses</b>	—	

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	—
<b>Milling</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PVA pressing</b>	✓	—
<b>Digital printing</b>	✓*	
<b>Screen printing</b>	—	

\* own printing test required, samples are gladly provided.





**SL CREPA Graphite Black matt**  
2600 x 1000 | **NA** 24910 | **SA** 24942



**SL CREPA Snow White matt**  
2600 x 1000 | **NA** 24911 | **SA** 24943



□ SL CREPA Snow White matt

2600 x 1000



## STRUCTURE-LINE

# SL CREPA matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,7	1,94
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

\* own printing test required, samples are gladly provided.

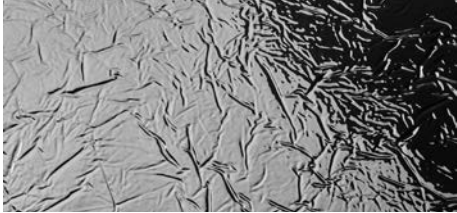
### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

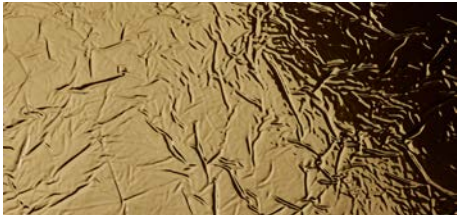
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	







**SL CREPA Silver**  
2600 x 1000 | **NA** 24913 | **SA** 24945



**SL CREPA Gold**  
2600 x 1000 | **NA** 24912 | **SA** 24944



2600 x 1000



## STRUCTURE-LINE

# SL CREPA

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,7	1,94
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**SL DAKOTA Graphite Black matt**  
2600 x 1000 | **NA** 24914 | **SA** 24949



**SL DAKOTA Snow White matt**  
2600 x 1000 | **NA** 24916 | **SA** 24950



□ SL DAKOTA Graphite Black matt

2600 x 1000



## STRUCTURE-LINE

# SL DAKOTA matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





**SL DAKOTA CLASSY Black**  
2600 x 1000 | NA 24917 | SA 24951



□  
SL DAKOTA CLASSY Black

## STRUCTURE-LINE

# SL DAKOTA CLASSY Black

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.





**SL DAKOTA Smoke PF AR**  
2600 x 1000 | **NA** 24918 | **SA** 24952



2600 x 1000



## STRUCTURE-LINE abrasion-resistant

# SL DAKOTA Smoke PF

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2	2,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





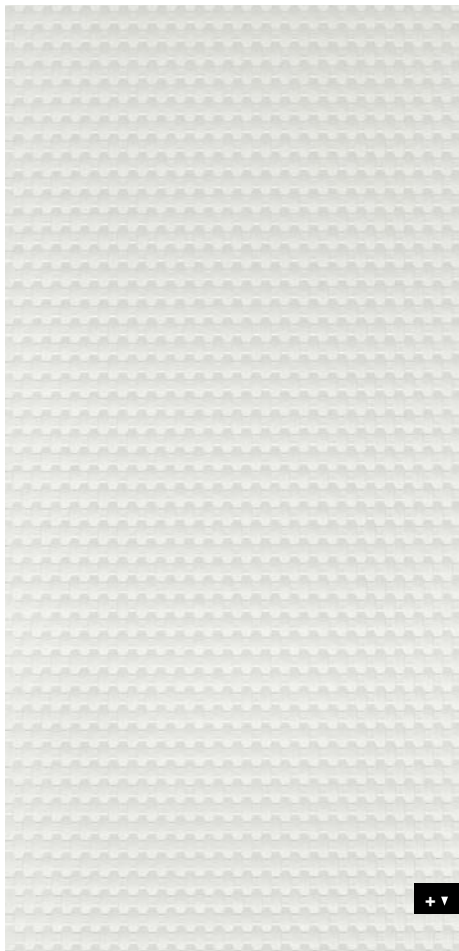
**SL RATTAN Graphite Black matt**  
2600 x 1000 | **NA** 24919 | **SA** 24953



**SL RATTAN Snow White matt**  
2600 x 1000 | **NA** 24920 | **SA** 24954



2600 x 1000



## STRUCTURE-LINE

# SL RATTAN matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

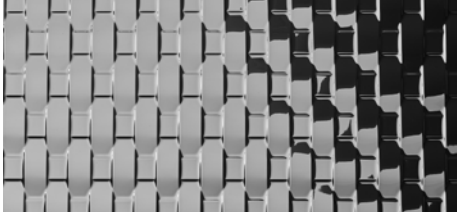
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





**SL RATTAN Silver**  
2600 x 1000 | **NA** 24922 | **SA** 24956

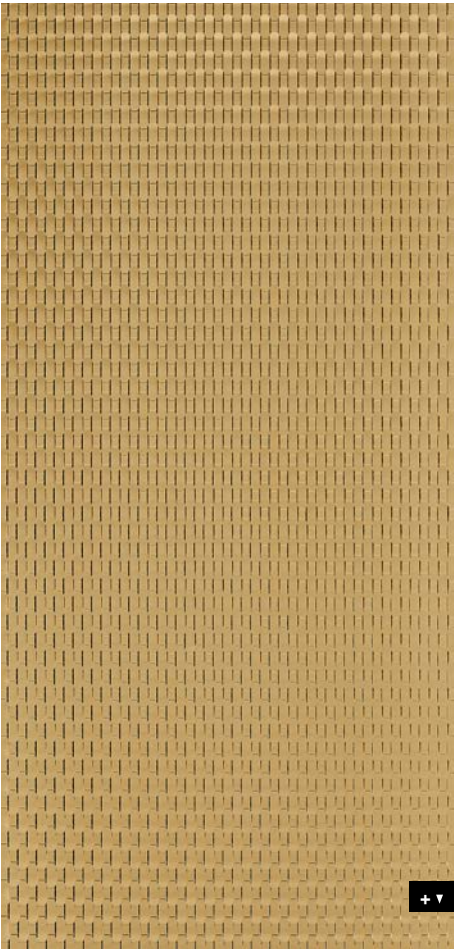


**SL RATTAN Gold**  
2600 x 1000 | **NA** 24921 | **SA** 24955



□ SL RATTAN Silver

2600 x 1000



STRUCTURE-LINE

SL RATTAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	2,4	2,64
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**SL MOTION TWO Graphite Black matt**  
2600 x 1000 | **NA** 24925 | **SA** 24958

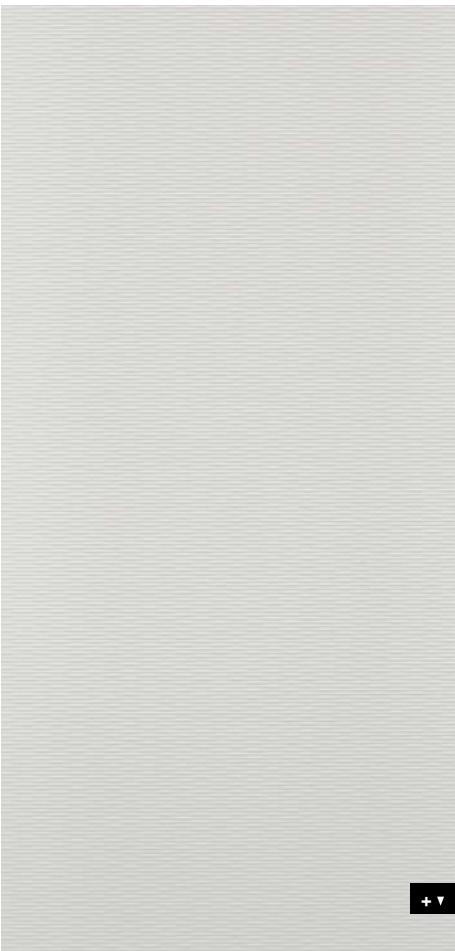


**SL MOTION TWO Snow White matt**  
2600 x 1000 | **NA** 24926 | **SA** 24959



□ **SL MOTION TWO**  
Snow White matt

2600 x 1000



## STRUCTURE-LINE

# SL MOTION TWO matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





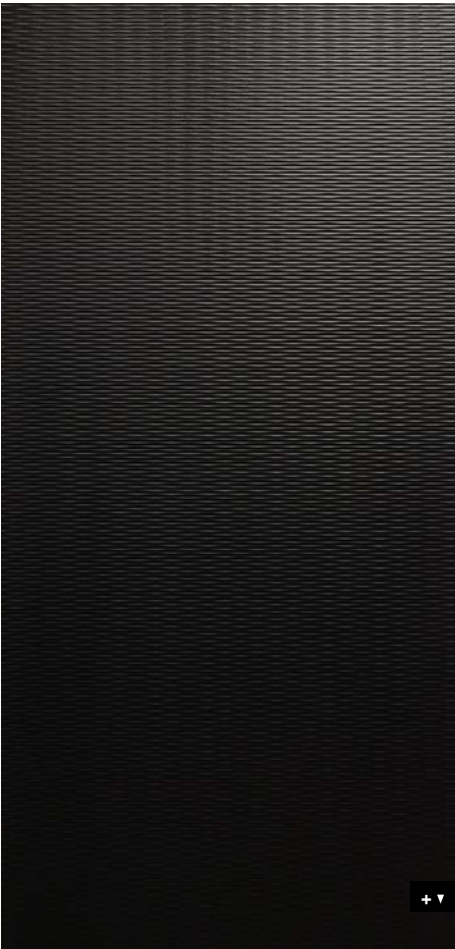


**SL MOTION TWO MAGIC Black AR**  
 2600 x 1000 | **NA** 23575 | **SA** 23665



Photo: GARANTküche

2600 x 1000



## STRUCTURE-LINE

# SL MOTION TWO

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

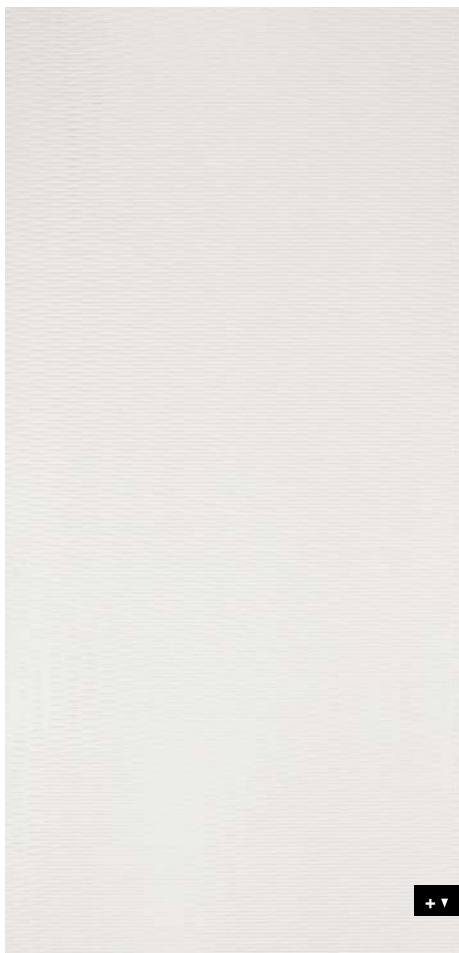




**AC MOTION TWO White**  
2600 x 1000 | **NA** 15755 | **SA** 15764



2600 x 1000



## ACRYLIC-LINE

# AC MOTION TWO

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PMMA	
Base material	ABS	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

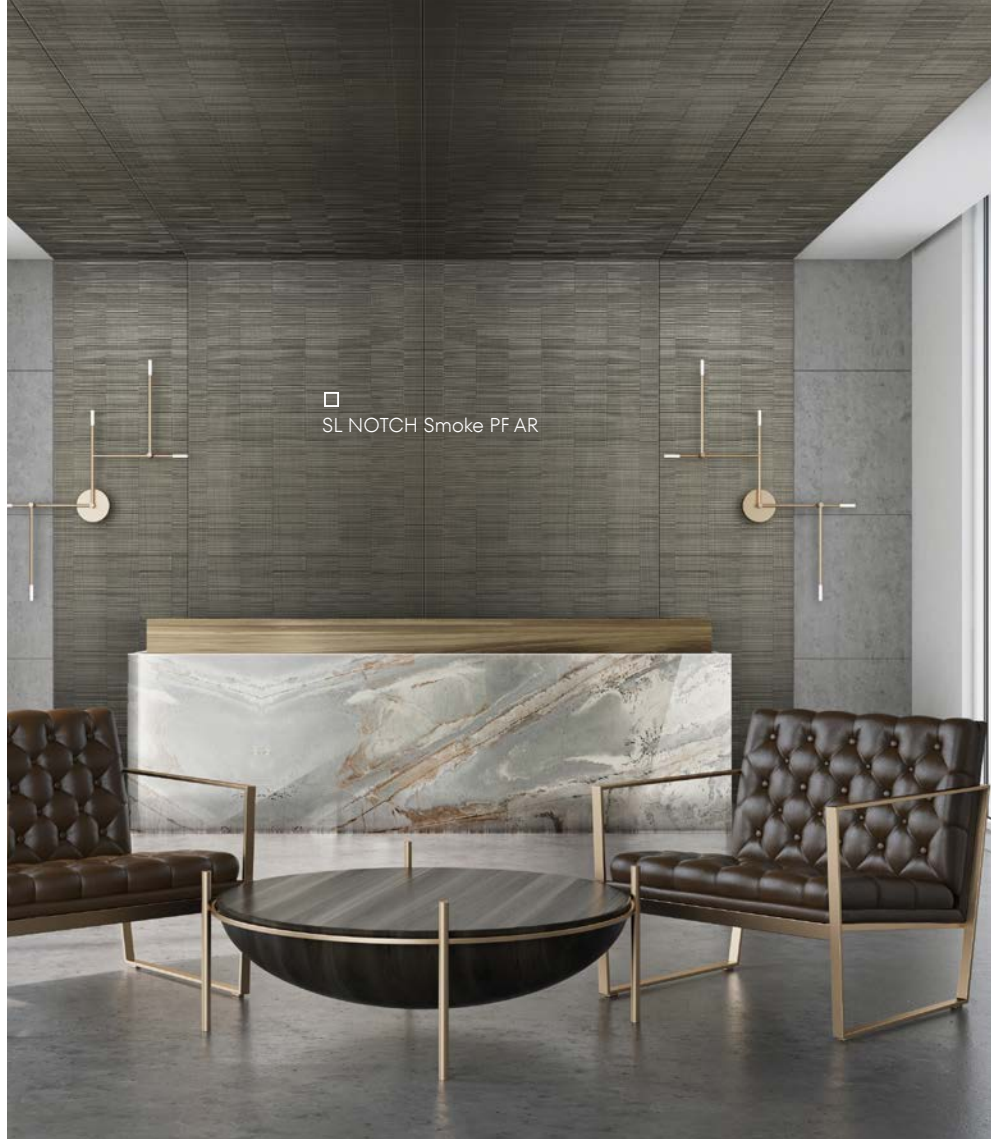
### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



**SL NOTCH Smoke PF AR**  
2600 x 1000 | **NA** 24931 | **SA** 24960



## STRUCTURE-LINE abrasion-resistant

# SL NOTCH Smoke PF AR

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Surface material*</b>	Print	
<b>Base material</b>	HIPS	
<b>Material thickness</b> mm	0,8	0,93
<b>Max. relief height</b> mm	1,2	1,33
<b>Temperature resistance</b>	until 50 °C	
<b>Wet room suitability</b>	■■■■□□	
<b>Abrasion resistance</b>	■■■■■□□	
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
<b>Smallest bending radius</b> mm	150	
<b>Weight/panel</b> kg	~ 2,1	~ 2,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2	—
<b>PVA pre-treatment</b>	✓	—
<b>Special sizes</b>	—	
<b>Further thicknesses</b>	—	

### PROCESSING

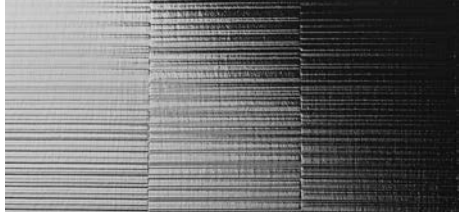
	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	—
<b>Milling</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PVA pressing</b>	✓	—
<b>Digital printing</b> Silver	✓*	
<b>Screen printing</b>	—	

\* own printing test required, samples are gladly provided.

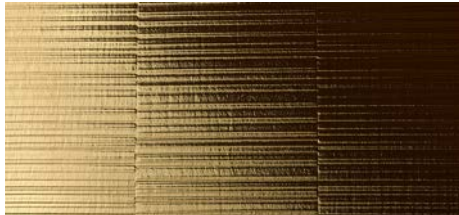
2600 x 1000







**SL NOTCH Silver matt**  
2600 x 1000 | **NA** 24947 | **SA** 24961



**SL NOTCH Gold matt**  
2600 x 1000 | **NA** 24948 | **SA** 24962



Photo: HKW, Alexander Knoebel

2600 x 1000



## STRUCTURE-LINE

# SL NOTCH matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	0,93
Max. relief height mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing Gold	On request	
Digital printing Silver	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	







**SL LAVA VINTAGE Copper**  
2600 x 1000 | **NA** 14786 | **SA** 14805



**SL LAVA VINTAGE Silver**  
2600 x 1000 | **NA** 24968 | **SA** 24972



**SL LAVA VINTAGE Gold**  
2600 x 1000 | **NA** 24969 | **SA** 24973



2600 x 1000



## STRUCTURE-LINE

# SL LAVA

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,04
Max. relief height mm	1,9	2,14
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,4	~ 3,0

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





NEW

**SL OCEAN Anthracite AR**  
2600 x 1000 | **NA** 25670 | **SA** 27049



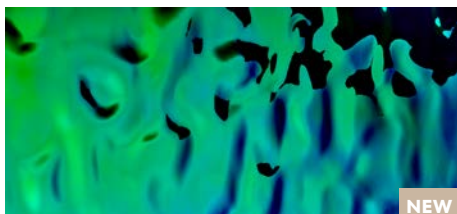
NEW

**SL OCEAN Silver**  
2600 x 1000 | **NA** 25570 | **SA** 27027



NEW

**SL OCEAN Hollywood**  
2600 x 1000 | **NA** 25671 | **SA** 27048



NEW

**SL OCEAN Aqua**  
2600 x 1000 | **NA** 25669 | **SA** 27207

2600 x 1000



SL OCEAN Aqua

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

## STRUCTURE-LINE

# SL OCEAN

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,24
Max. relief height mm	8,0	8,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance Anthracite	■■■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable	—	
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

### PROCESSING

	NA	SA
Cutting	✓	
Punching	On request	
Drilling	✓	
Sawing, milling	✓	—
Laser cutting	✓	
Hot bending	On request	—
PVA pressing	—	
Digital printing	✓*	
Screen printing	—	

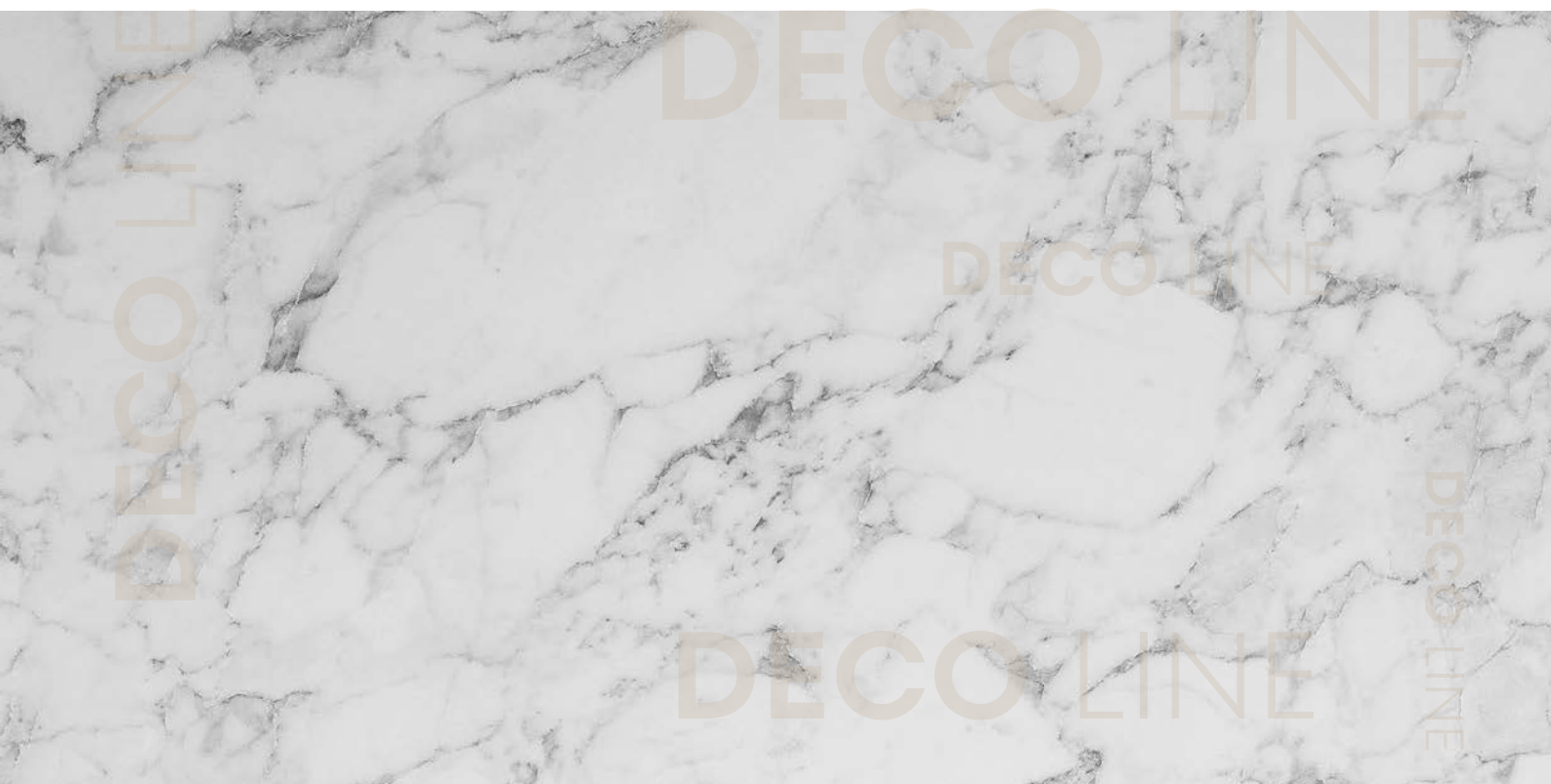
\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
Glue recommendation	neutral freely cross-linked silicone or MS polymer hybrid adhesive	—
PVA pre-treatment	—	
Further thicknesses	On request	
Magnetic from 3 sheets	—	

\* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	On request	
Flammability EN13501-1	On request	





# DECO LINE

Decoration



The DECO-LINE DECORATION product programme includes a number of varied decorative surfaces: metallic, brushed and vintage, as well as fine ceramic and stone looks. Ultra-modern designs as well as evergreens in a wide range of colours.





**DM CEMENT Dark**  
2600 x 1000 | **NA** 19088 | **SA** 19092



□ **DM CEMENT Dark**

2600 x 1000



# DECO-LINE

## DM CEMENT Dark

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





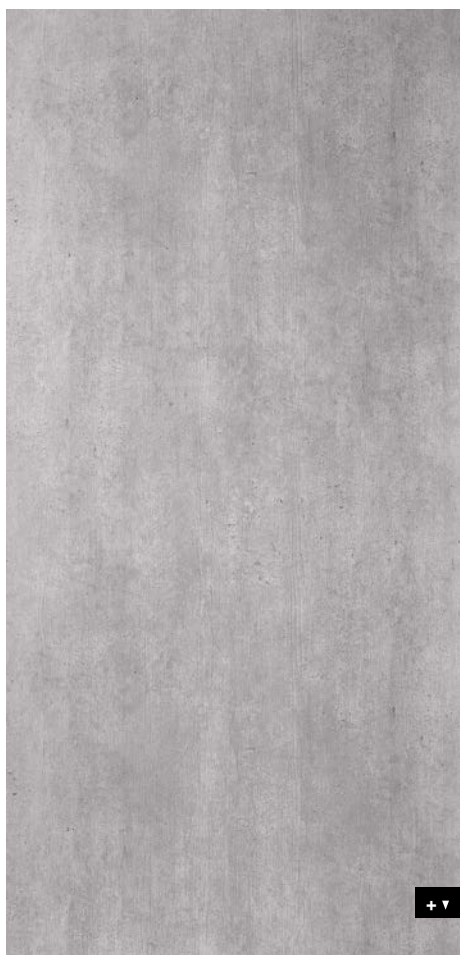
## DM CEMENT Light

2600 x 1000 | NA 19087 | SA 19091



□  
DM CEMENT Light

2600 x 1000



## DECO-LINE

# DM CEMENT Light

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Surface material*</b>	impregnated paper	
<b>Base material</b>	HIPS	
<b>Material thickness mm</b>	1,1	1,23
<b>Temperature resistance</b>	until 50 °C	
<b>Wet room suitability</b>	■■■■□□	
<b>Abrasion resistance</b>	■■■■□□□	
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
<b>Smallest bending radius mm</b>	150	
<b>Weight/panel kg</b>	~ 3,3	~ 3,9

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>Thermoforming</b>	—	—
<b>PVA pressing</b>	✓	—
<b>Digital printing</b>	On request	
<b>Screen printing</b>	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A1	—
<b>PVA pre-treatment</b>	✓	—
<b>Special sizes</b>	On request	
<b>Further thicknesses</b>	✓	

	NA	SA
<b>Magnetic</b> from 3 sheets	✓	—
<b>Cuttings</b>	✓	—
<b>Flammability</b> ASTM E84	—	—
<b>Flammability</b> EN13501-1	—	—







**DM MARBLE White**  
2600 x 1000 | **NA** 19327 | **SA** 19338



DM MARBLE White

2600 x 1000



## DECO-LINE

# DM MARBLE White

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 3,3	~ 3,9

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	







**DM MARBLE Black supermatt AR**  
2600 x 1000 | NA 22947 | SA 23099



## DECO-LINE abrasion-resistant

# DM MARBLE Black supermatt AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000





**DM GENESIS Grey supermatt AR**  
2600 x 1000 | NA 23093 | SA 23101



□  
DM GENESIS Grey supermatt AR

## DECO-LINE abrasion-resistant

# DM GENESIS Grey supermatt AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

2600 x 1000







**DM GENESIS White supermatt AR**  
2600 x 1000 | **NA** 23092 | **SA** 23100



**DECO-LINE** abrasion-resistant

# DM GENESIS White supermatt AR

2600 x 1000



**PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

**PROCESSING**

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

**EXTRA EQUIPMENT | ACCESSORIES**

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**DM MARBLE White supermatt AR**  
2600 x 1000 | **NA** 23091 | **SA** 23098



□ DM MARBLE White supermatt AR

2600 x 1000



## DECO-LINE abrasion-resistant

# DM MARBLE White supermatt AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

### EXTRA EQUIPMENT | ACCESSORIES

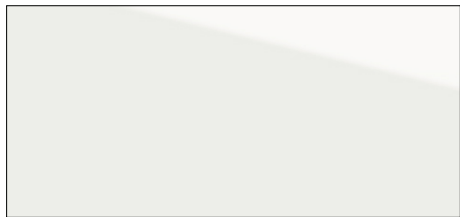
	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**DM Magic Black AR**  
2600 x 1000 | **NA** 15415 | **SA** 15423



**DM Magic White AR**  
2600 x 1000 | **NA** 15414 | **SA** 15422



□  
DM Magic White AR

Photo: SU VALGUS

DECO-LINE abrasion-resistant

DM Magic AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

**DM Graphite Black matt**  
2600 x 1000 | **NA** 23144 | **SA** 23147

□  
DM Graphite Black matt

**DM Snow White matt**  
2600 x 1000 | **NA** 23145 | **SA** 23146



## DECO-LINE

# DM matt

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	





**DM VINTAGE Copper**  
2600 x 1000 | **NA** 17276 | **SA** 17277



**DM VINTAGE Silver**  
2600 x 1000 | **NA** 17274 | **SA** 17275



2600 x 1000



## DECO-LINE

# DM Vintage

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM LUXURY Bronze**  
2600 x 1000 | **NA** 17825 | **SA** 17846

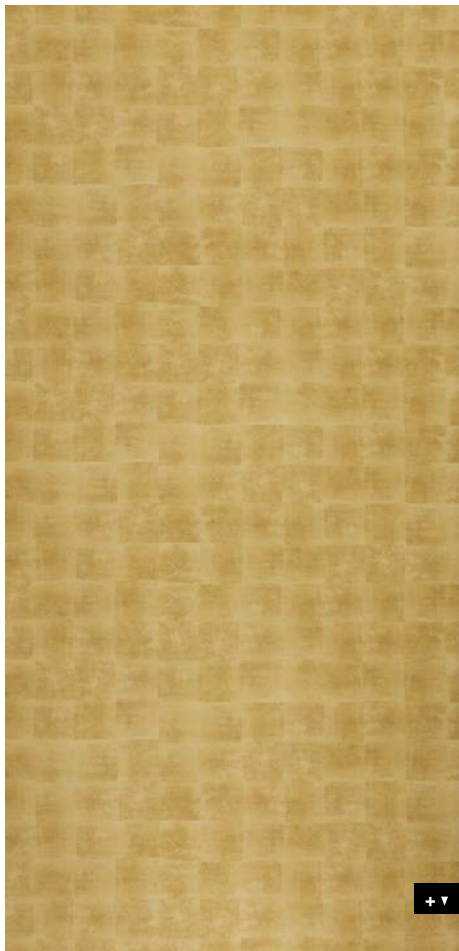


**DM LUXURY Gold**  
2600 x 1000 | **NA** 21391 | **SA** 21392



□  
DM LUXURY Bronze

2600 x 1000



DECO-LINE

# DM LUXURY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Gold	—	—
Hot bending Bronze	✓	—
Thermoforming Gold	—	—
Thermoforming Bronze	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	







**DM CLASSY Black AR**  
2600 x 1000 | **NA** 19325 | **SA** 19336



**DM CLASSY Gold**  
2600 x 1000 | **NA** 24555 | **SA** 24557



□  
DM CLASSY Gold

2600 x 1000



## DECO-LINE

# DM CLASSY

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance Black	■■■■■□□	
Abrasion resistance Gold	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending Black	—	—
Hot bending Gold	✓	—
Thermoforming Black	—	—
Thermoforming Gold	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.





**DM OXIDIZED Copper**  
2600 x 1000 | **NA** 26522 | **SA** 26523



## DECO-LINE

# DM OXIDIZED

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



## DM Smoke PF AR

2600 x 1000 | **NA** 10385 | **SA** 10389



DECO-LINE abrasion-resistant

# DM PF AR

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

## PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**DM CONCRETE Grey AR**  
2600 x 1000 | **NA** 22827 | **SA** 22828



□  
DM CONCRETE Grey AR

## DECO-LINE abrasion-resistant

2600 x 1000



# DM CONCRET Grey AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PP	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3	~ 3,6

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**DM DEEP BRUSHED Gravel**  
2600 x 1000 | **NA** 22822 | **SA** 22823



**DM DEEP BRUSHED Sandy**  
2600 x 1000 | **NA** 22825 | **SA** 22824



□ DM DEEP BRUSHED Gravel

2600 x 1000



## DECO-LINE

# DM DEEP BRUSHED

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	







**DM MONSOON VINTAGE Brown**  
 2600 x 1000 | **NA** 17033 | **SA** 17037



DM MONSOON  
 VINTAGE Brown

2600 x 1000



## DECO-LINE

# DM MONSOON

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,6	~ 3,2

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	







DECO LINE

DECO LINE

DECO LINE

DECO LINE

DECO LINE

# DECO LINE

Display

The DECO-LINE DISPLAY product programme includes polychrome surfaces, brilliant mirrors and brushed designs in a wide range of colours. Particularly suitable for display and shop windows.





**DM OPTICAL MIRROR Fashion Grey AR**  
2800 x 1250 | NA 21244



**DM OPTICAL MIRROR Anthracite AR**  
2800 x 1250 | NA 21241



**DM OPTICAL MIRROR Copper AR**  
2800 x 1250 | NA 21245



**DM OPTICAL MIRROR Gold AR**  
2800 x 1250 | NA 21243



**DM OPTICAL MIRROR Brass AR**  
2800 x 1250 | NA 21242



**DM OPTICAL MIRROR Silver AR**  
2800 x 1250 | NA 20877



DM OPTICAL MIRROR Anthracite AR

## DECO-LINE abrasion-resistant

# DM OPTICAL MIRROR AR

### PRODUCT CHARACTERISTICS

	NA
Surface material	PET
Base material	HIPS
Material thickness mm	1,0
Temperature resistance	until 50 °C
Wet room suitability	■■■■□□
Abrasion resistance	■■■■■■□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150
Weight/panel kg	~ 3,65

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	—
PVA pressing	✓
Digital printing	—
Screen printing	—

### EXTRA EQUIPMENT | ACCESSORIES

	NA
SIBUKLE (for absorbent substrate)	—
PVA pre-treatment	✓
Special sizes	On request
Further thicknesses	✓

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



**DM Brown AR**  
2600 x 1000 | **NA** 10147 | **SA** 10150



**DM Rosegold AR**  
2600 x 1000 | **NA** 20955 | **SA** 20956



**DM Gold AR**  
2600 x 1000 | **NA** 10181 | **SA** 10187  
2000 x 1000 | **NA** 10178 | **SA** 10186 (DISCONTINUED)



**DM Brass AR**  
2600 x 1000 | **NA** 10135 | **SA** 10139



**DM Fashion Gold AR**  
2600 x 1000 | **NA** 25322 | **SA** 25323



□  
DM Gold AR

DECO-LINE abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**DM Fashion Grey AR**  
2600 x 1000 | **NA** 13808 | **SA** 13810



**DM Anthracite AR**  
2600 x 1000 | **NA** 10120 | **SA** 10125



**DM Fashion Red AR**  
2600 x 1000 | **NA** 22387 | **SA** 23388



**DM Iceblue AR**  
2600 x 1000 | **NA** 10204 | **SA** 10210



□  
DM Fashion Red (printed)

Photo: © Form Factory

DECO-LINE abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

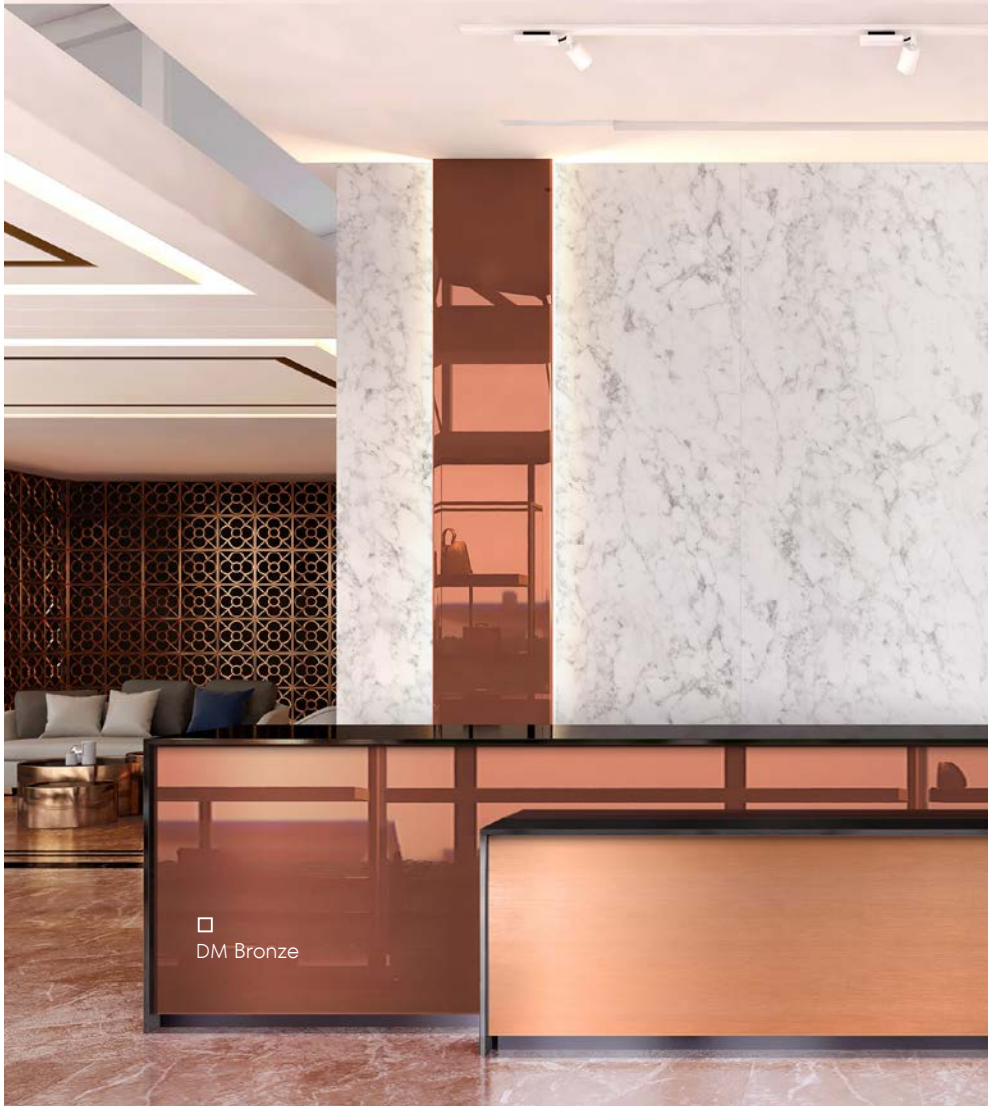
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM Bronze**  
2600 x 1000 | **NA** 10143 | **SA** 15275



**DM Gold**  
2600 x 1000 | **NA** 25077 | **SA** 25078



## DECO-LINE

# DM Mirror

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing Bronze	✓*	
Digital printing Gold	On request	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





### DM Silver

2600 x 1000 / 1 mm | **NA** 10312 | **SA** 10324

2000 x 1000 / 1 mm | **NA** 10304 | **SA** 10322

2000 x 1000 / 2 mm | **NA** 12114 | **SA** 10323 (DISCONTINUED)



### DM Silver/White

2000 x 1000 / 1 mm | **NA** 10372 | **SA** 10381



Photo © Form Factory

## DECO-LINE

# DM Mirror

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg Silver (2600x1000x1)	~ 2,7	~ 3,3
Weight/panel kg Silver/White (2000x1000x1)	~ 2,1	~ 2,7

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

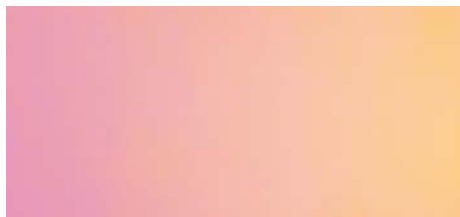
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM Aqua**  
2600 x 1000 | **NA** 18424 | **SA** 18443



**DM Hollywood Blue**  
2600 x 1000 | **NA** 20945 | **SA** 21272



**DM Hollywood**  
2600 x 1000 | **NA** 18433 | **SA** 18442



Photo: © Barbara Medo

DECO-LINE

# DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ DM Hollywood + Blue	
Flammability EN13501-1	✓ DM Hollywood + Blue	





**DM Gold MMS**  
2600 x 1000 | **NA** 20500 | **SA** 20502



**DM Silver MMS**  
2600 x 1000 | **NA** 20499 | **SA** 20501



DM Gold MMS

# DM MMS

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,6	~ 3,2

## PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**DM Brass brushed matt AR**  
2600 x 1000 | **NA** 15290 | **SA** 15298



DM Brass  
brushed  
matt AR

**DECO-LINE** abrasion-resistant

2600 x 1000



# DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

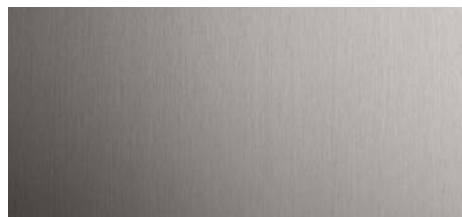




**DM Copper brushed AR**  
2600 x 1000 / **NA** 12418 / **SA** 12432



**DM Champagne brushed AR**  
2600 x 1000 / **NA** 12417 / **SA** 12433



**DM Titan brushed AR**  
2600 x 1000 / **NA** 12285 / **SA** 12431



□  
DM Titan  
brushed  
AR

## DECO-LINE abrasion-resistant

2600 x 1000



# DM Brushed AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM Silver brushed**

2600 x 1000 | **NA** 10291 | **SA** 10298  
 2000 x 1000 | **NA** 10286 | **SA** 10296 (DISCONTINUED)



Photo: CATOIR RAMAHI Visual Performers

**DECO-LINE**

2600 x 1000



**DM Brushed**

**PRODUCT CHARACTERISTICS**

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

**PROCESSING**

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	✓	
Screen printing	✓	

**EXTRA EQUIPMENT | ACCESSORIES**

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



MULTISTYLE

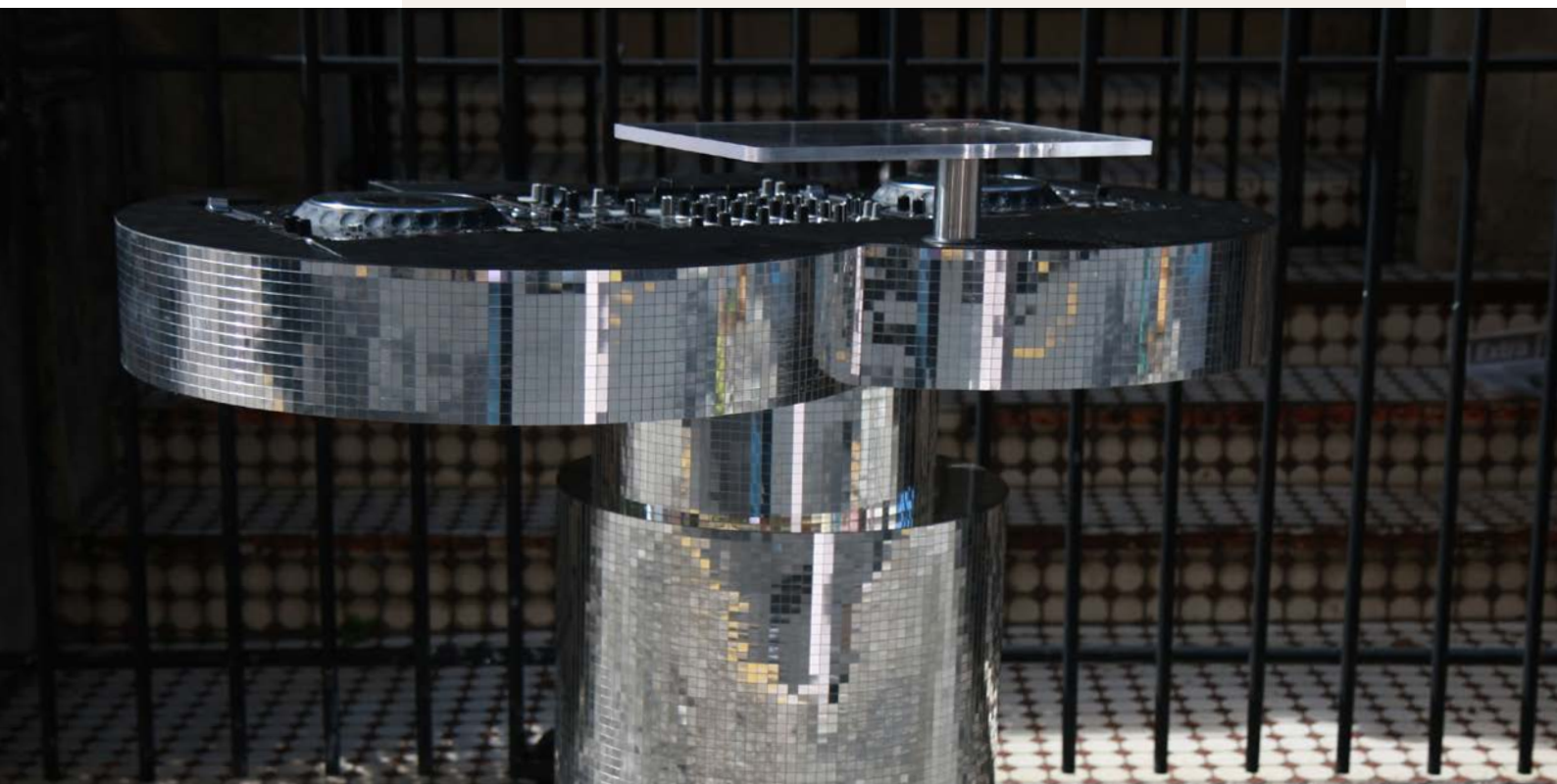
MULTISTYLE

MULTISTYLE

MULTISTYLE

MULTISTYLE

# MULTISTYLE

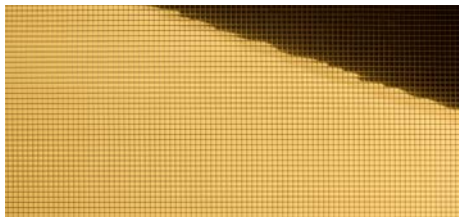


The MULTISTYLE mirror surfaces in a noble mosaic look are particularly flexible and can be glued over curves without any problems. A must have in the display and decoration sector.





**MS 5x5 flex Silver**  
980 x 980 | SA 27377



**MS 5x5 flex Gold**  
980 x 980 | SA 27377



**MS 5x5 flex Hollywood**  
980 x 980 | SA 27376



□ MS 5x5 flex Gold

Photo: TENN X KAREN MILLEN

MULTISTYLE

MS 5x5

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~1,2

PROCESSING

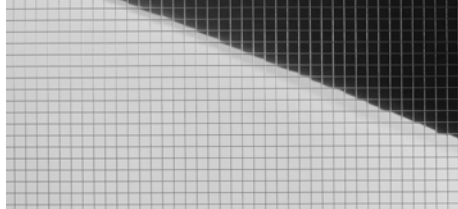
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Silver, Hollywood	✓*
Digital printing Gold	On request*
Screen printing	—

\* own printing test required, samples are gladly provided.

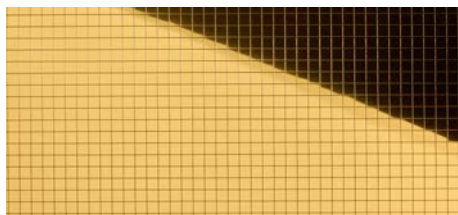
EXTRA EQUIPMENT | ACCESSORIES

	SA
SIBUKLE (for absorbent substrate)	Spatula A1
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

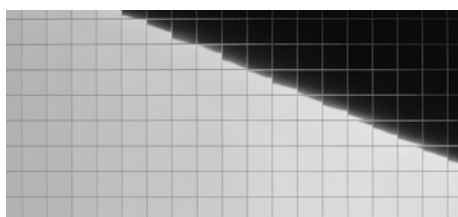
	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



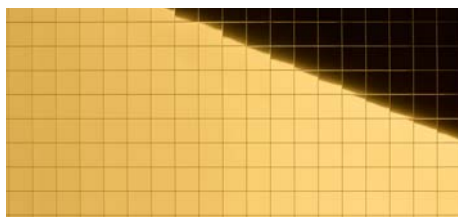
**MS 10x10 flex Silver**  
980 x 980 | SA 27378



**MS 10x10 flex Gold**  
980 x 980 | SA 27374



**MS 20x20 flex Silver**  
980 x 980 | SA 27379



**MS 20x20 flex Gold**  
980 x 980 | SA 27375

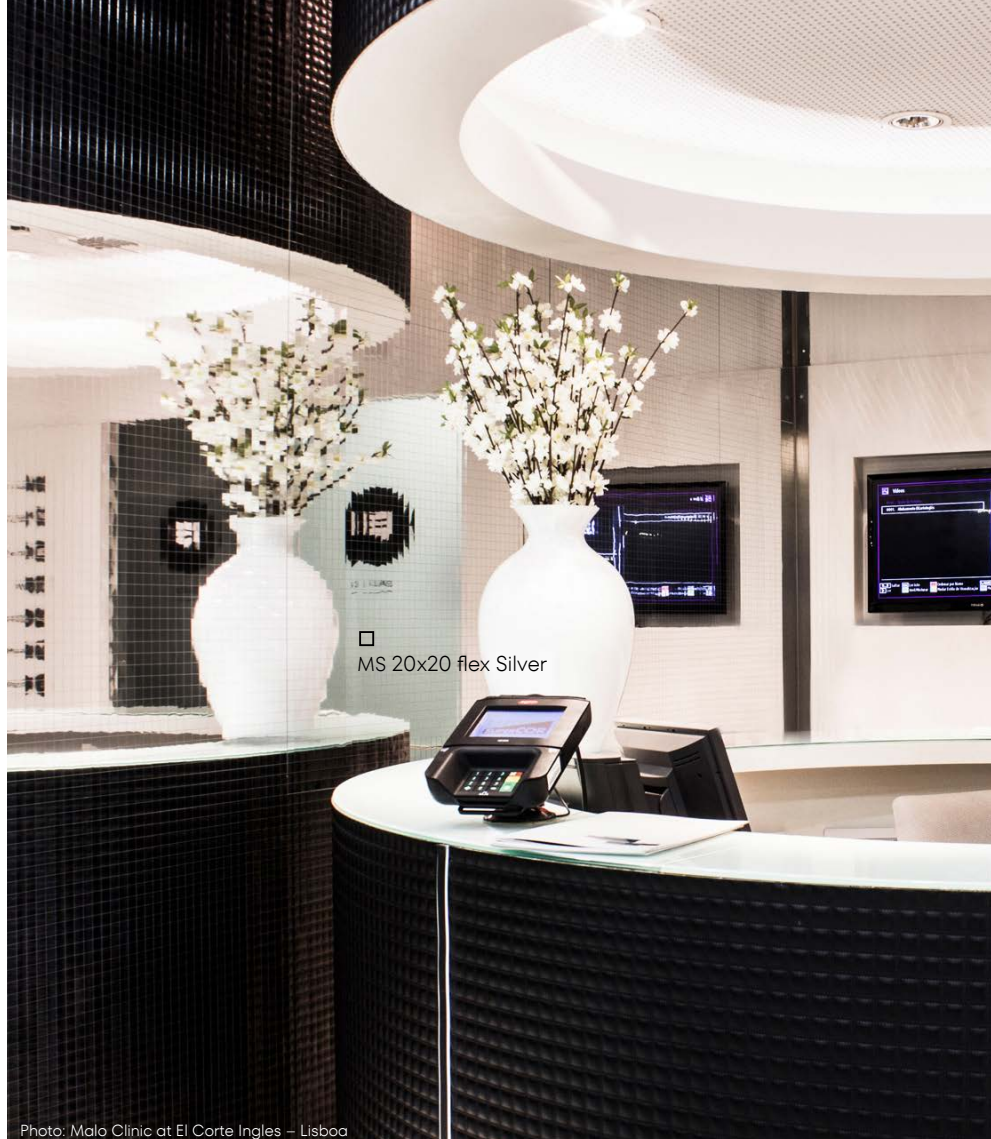


Photo: Malo Clinic at El Corte Ingles - Lisboa

## MULTISTYLE

# MS 10x10 / 20x20

### PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ □ □ □ □ □
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	35 MS 10x10 flex
	50 MS 20x20 flex
Weight/panel kg	~1,2

### PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing Silver	✓*
Digital printing Gold	On request*
Screen printing	—

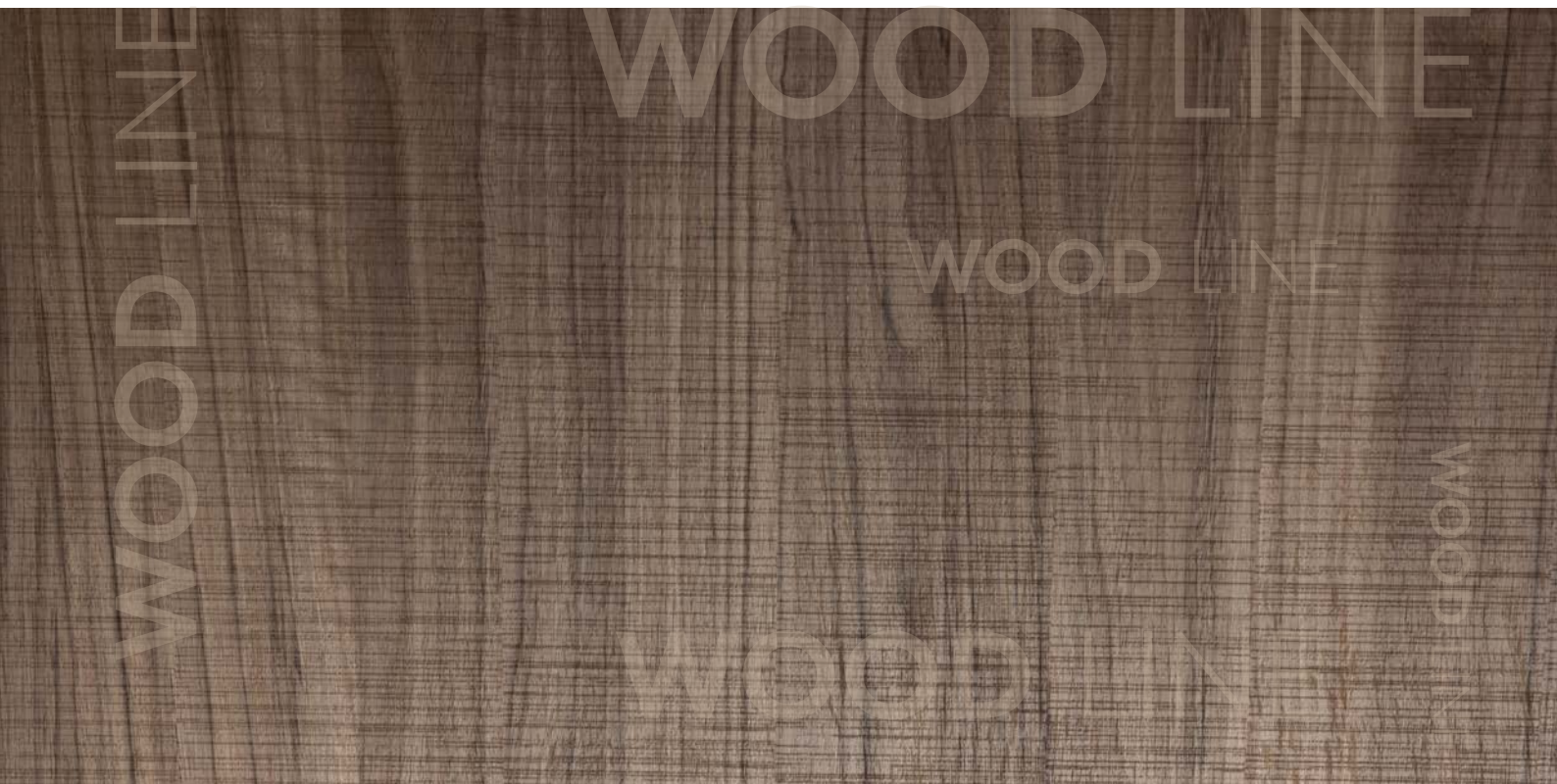
\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	SA
SIBUKLE (for absorbent substrate)	Spatula A1
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





# WOOD LINE



Not only visually, but also haptically an experience. Innovative manufacturing processes allow a particularly lively wood structure and resource-saving use of raw materials.





**WL Carbonized Wood**  
2600 x 1000 | **NA** 25152 | **SA** 25154



WL Carbonized Wood

2600 x 1000



## WOOD-LINE

# WL Carbonized Wood

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,4

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



### WL Nutwood

2600 x 1000 x 1 | **NA** 25155 | **SA** 25159  
 2600 x 1000 x 1,2 | **NA** 19019 | **SA** 19030 - Discontinued item



2600 x 1000



## WOOD-LINE

# WL Nutwood

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—





**WL Nutwood Country**  
2600 x 1000 | **NA** 25157 | **SA** 25160



□  
WL Nutwood Country

2600 x 1000



## WOOD-LINE

# WL Nutwood Country

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ ■ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**WL Sessile OAK**  
2600 x 1000 | **NA** 22786 | **SA** 22787



2600 x 1000



## WOOD-LINE

# WL Sessile OAK

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—





**WL OAK TREE Light**  
2600 x 1000 | **NA** 17278 | **SA** 17279



2600 x 1000



## WOOD-LINE

# WL OAK TREE Light

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**WL Maple Alpine**  
2600 x 1000 | **NA** 19018 | **SA** 19029



WL Maple Alpine

2600 x 1000



## WOOD-LINE

# WL Maple Alpine

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—







# FABRIC LINE



The FABRIC-LINE - smart and contemporary - offers a diverse range of different textiles. The interplay of the haptic properties, structures and colours creates a unique multi-sensory experience.



**FL CUBE VELVET Bordeaux**2600 x 1000 | **NA** 22709 | **SA** 22719**FL CUBE VELVET Pearl**2600 x 1000 | **NA** 22710 | **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□  
FL CUBE VELVET Pearl

2600 x 1000

**FABRIC-LINE****FL CUBE VELVET****PRODUCT CHARACTERISTICS**

	<b>NA</b>	<b>SA</b>
<b>Surface material*</b>	PET fibre	
<b>Base material</b>	HIPS	
<b>Material thickness</b> mm	1,7	1,83
<b>Max. relief height</b> mm	2,2	2,33
<b>Temperature resistance</b>	until 50 °C	
<b>Wet room suitability</b>	■■■■□	
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
<b>Smallest bending radius</b> mm	150	
<b>Weight/panel</b> kg	~ 3,6	~ 4,2

\* The product is delivered without a protective film.

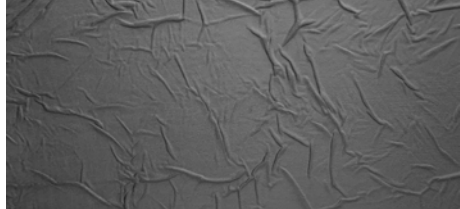
**PROCESSING**

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	—
<b>Milling</b>	—	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PVA pressing</b>	✓	—
<b>Digital printing</b>	—	
<b>Screen printing</b>	—	

**EXTRA EQUIPMENT | ACCESSORIES**

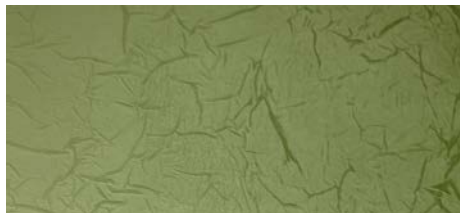
	<b>NA</b>	<b>SA</b>
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2	—
<b>PVA pre-treatment</b>	✓	—
<b>Special sizes</b>	—	
<b>Further thicknesses</b>	On request	

	<b>NA</b>	<b>SA</b>
<b>Magnetic</b> from 3 sheets	✓	
<b>Cuttings</b>	✓	
<b>Flammability</b> ASTM E84	—	
<b>Flammability</b> EN13501-1	—	



### FL CREPA VELVET Volcano

2600 x 1000 | NA 22706 | SA 22717



### FL CREPA VELVET Avocado

2600 x 1000 | NA 22705 | SA 22715

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



## FABRIC-LINE

# FL CREPA VELVET

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**FL COMB VELVET Pearl**  
2600 x 1000 | **NA** 22696 | **SA** 22712



**FL COMB VELVET Curry**  
2600 x 1000 | **NA** 22695 | **SA** 22711

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



## FABRIC-LINE

# FL COMB VELVET

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

\* The product is delivered without a protective film.

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



CONTINUOUS PATTERN

FL SQUARE 2 VELVET Coal

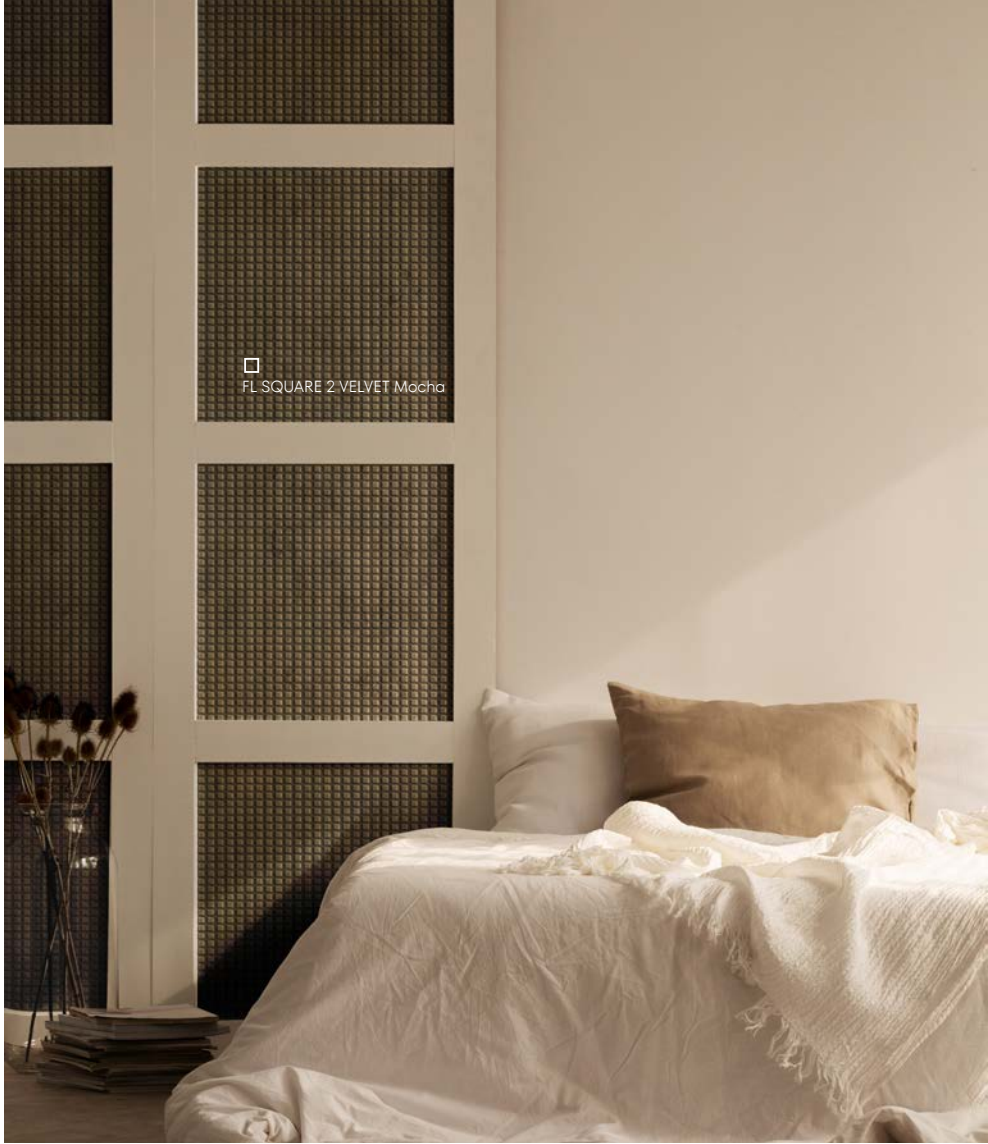
2600 x 1000 | NA 22704 | SA 22714

CONTINUOUS PATTERN

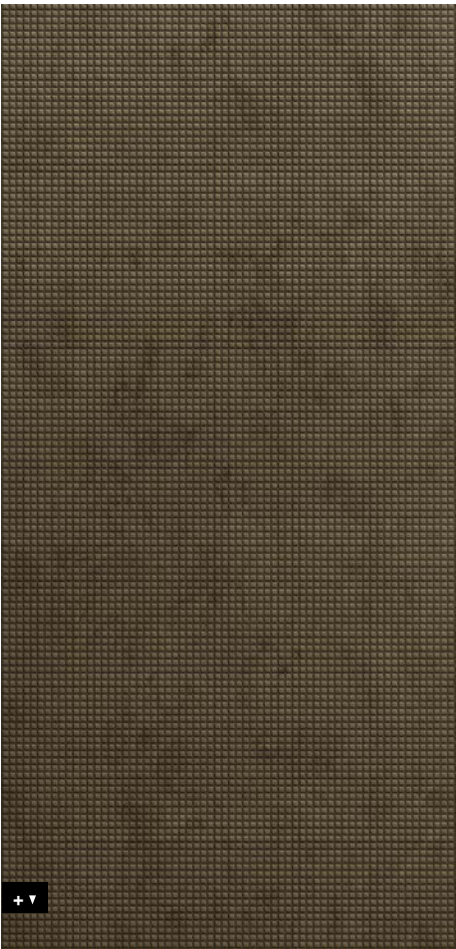
FL SQUARE 2 VELVET Mocha

2600 x 1000 | NA 22703 | SA 22713

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

\* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

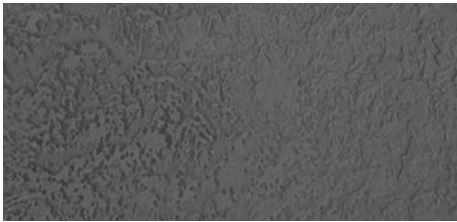
	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**FL LAVA VELVET Coal**  
2600 x 1000 | **NA** 22708 | **SA** 22716



**FL LAVA VELVET Volcano**  
2600 x 1000 | **NA** 22707 | **SA** 22718

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□  
FL LAVA VELVET Coal

Photo: © iStock.com

2600 x 1000



FABRIC-LINE

FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,7	2,94
Max. relief height mm	2,2	2,44
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

\* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drillings	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	On request	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	







FL LAVA VELVET Volcano





# LEATHER LINE



Animal welfare is very important to us - which is why all LEATHER-LINE products are vegan. Starting with fine leather grains, through special decorative stitching techniques to exotic reptile decorations - you cannot tell the difference to real leather.



**LL CORD Charcoal Light**2600 x 1000 | **NA** 19543 | **SA** 19546**LL CORD Dove Tale**2600 x 1000 | **NA** 19532 | **SA** 19544**LL CORD Stony Ground**2600 x 1000 | **NA** 19542 | **SA** 19545

□ LL CORD Charcoal Light

2600 x 1000



## LEATHER-LINE

**LL CORD**

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

## PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**LL ROMBO 40 Nero matt**  
2600 x 1000 | **NA** 15014 | **SA** 15029



**LL ROMBO 40 Creme matt**  
2600 x 1000 | **NA** 13848 | **SA** 13863

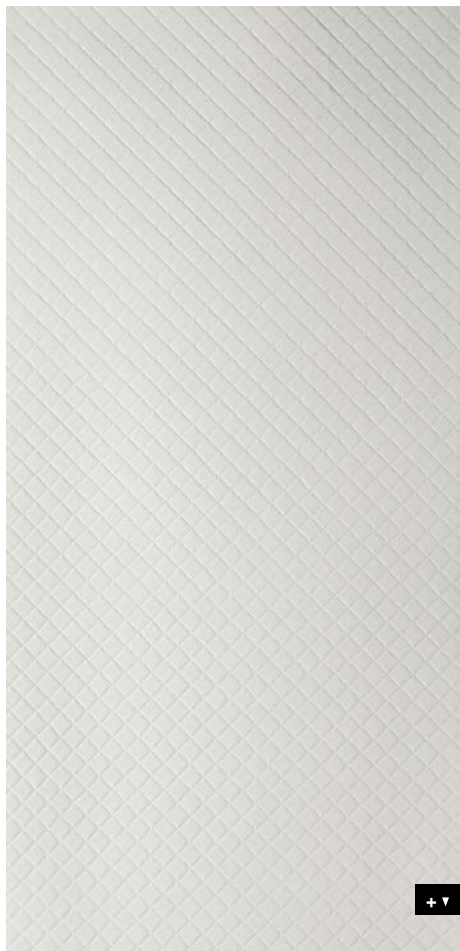


**LL ROMBO 40 Bianco matt**  
2600 x 1000 | **NA** 15025 | **SA** 15041



□ LL ROMBO 40  
Nero matt

2600 x 1000



## LEATHER-LINE

# LL ROMBO 40

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,04
Max. relief height mm	5	5,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**LL Charcoal Dark**  
2600 x 1000 | **NA** 19299 | **SA** 19302



**LL London Clay**  
2600 x 1000 | **NA** 19014 | **SA** 19025



**LL Charcoal Light**  
2600 x 1000 | **NA** 19298 | **SA** 19301



**LL Dove Tale**  
2600 x 1000 | **NA** 19013 | **SA** 19024



**LL Stony Ground**  
2600 x 1000 | **NA** 19012 | **SA** 19023



□ LL Dove Tale

LEATHER-LINE

LEATHER-LINE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,95	2,08
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

□  
LL Charcoal Dark







**LL LEGUAN Nero**  
2600 x 1000 | **NA** 14778 | **SA** 14797



**LL LEGUAN Copper**  
2600 x 1000 | **NA** 12884 | **SA** 12894

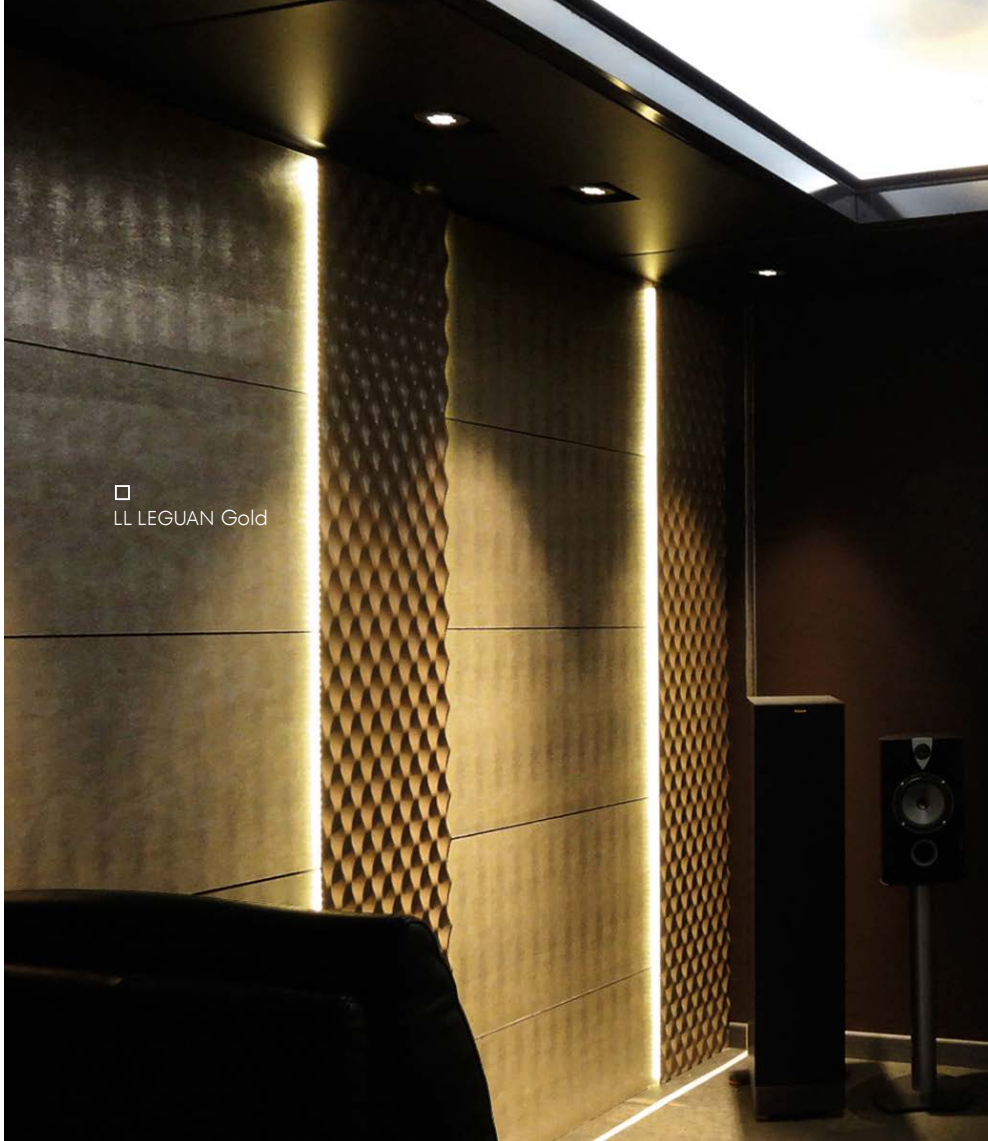


**LL LEGUAN Gold**  
2600 x 1000 | **NA** 13480 | **SA** 13478



**LL LEGUAN Silver**  
2600 x 1000 | **NA** 12883 | **SA** 12893

2600 x 1000



## LEATHER-LINE

# LL LEGUAN

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



## LL LEGUAN Bianco

2600 x 1000 | NA 15609 | SA 15610



□ LL LEGUAN Bianco

2600 x 1000



## LEATHER-LINE

# LL LEGUAN

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,4	1,53
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,8

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

\* own printing test required, samples are gladly provided.

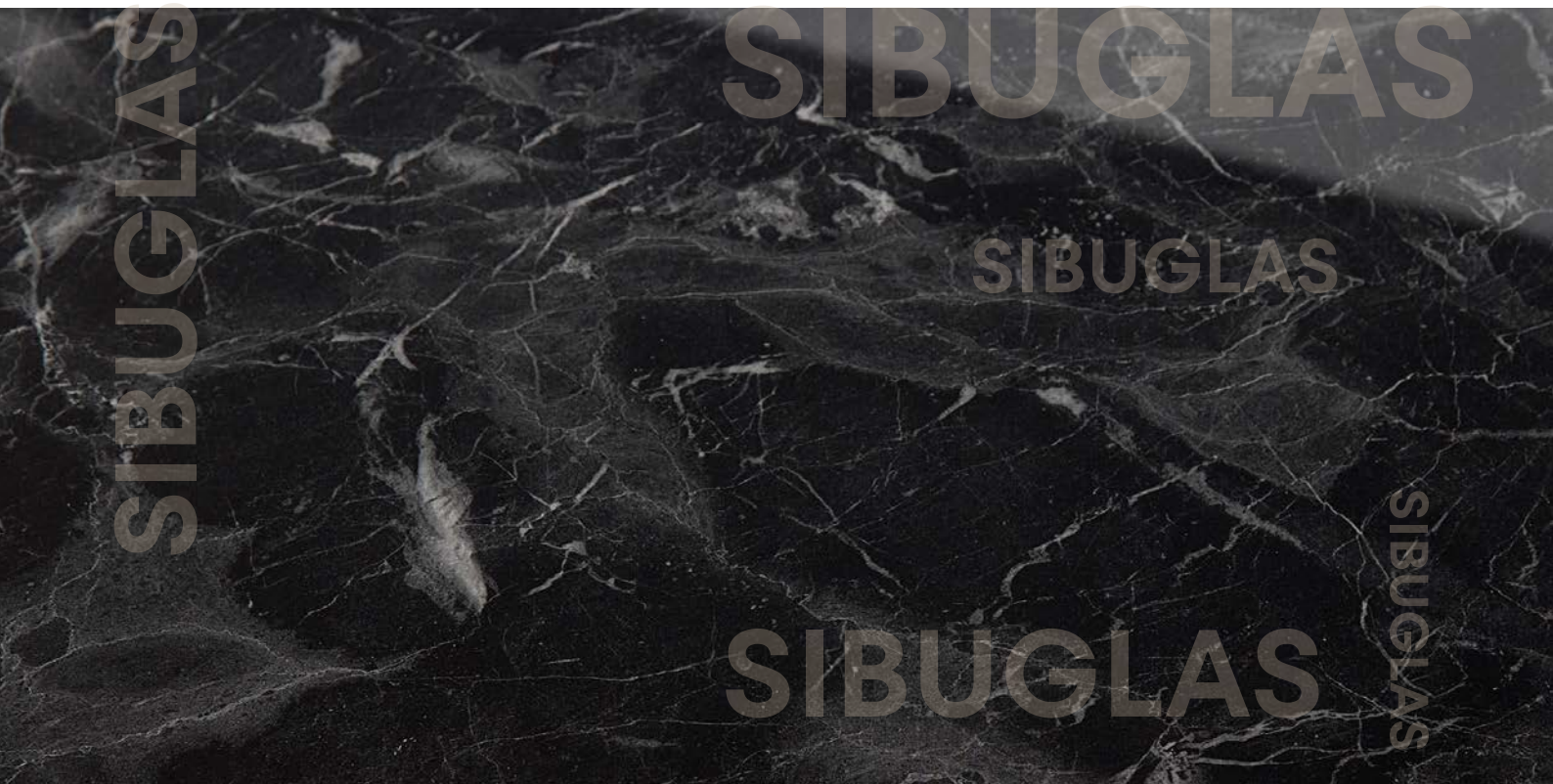
### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

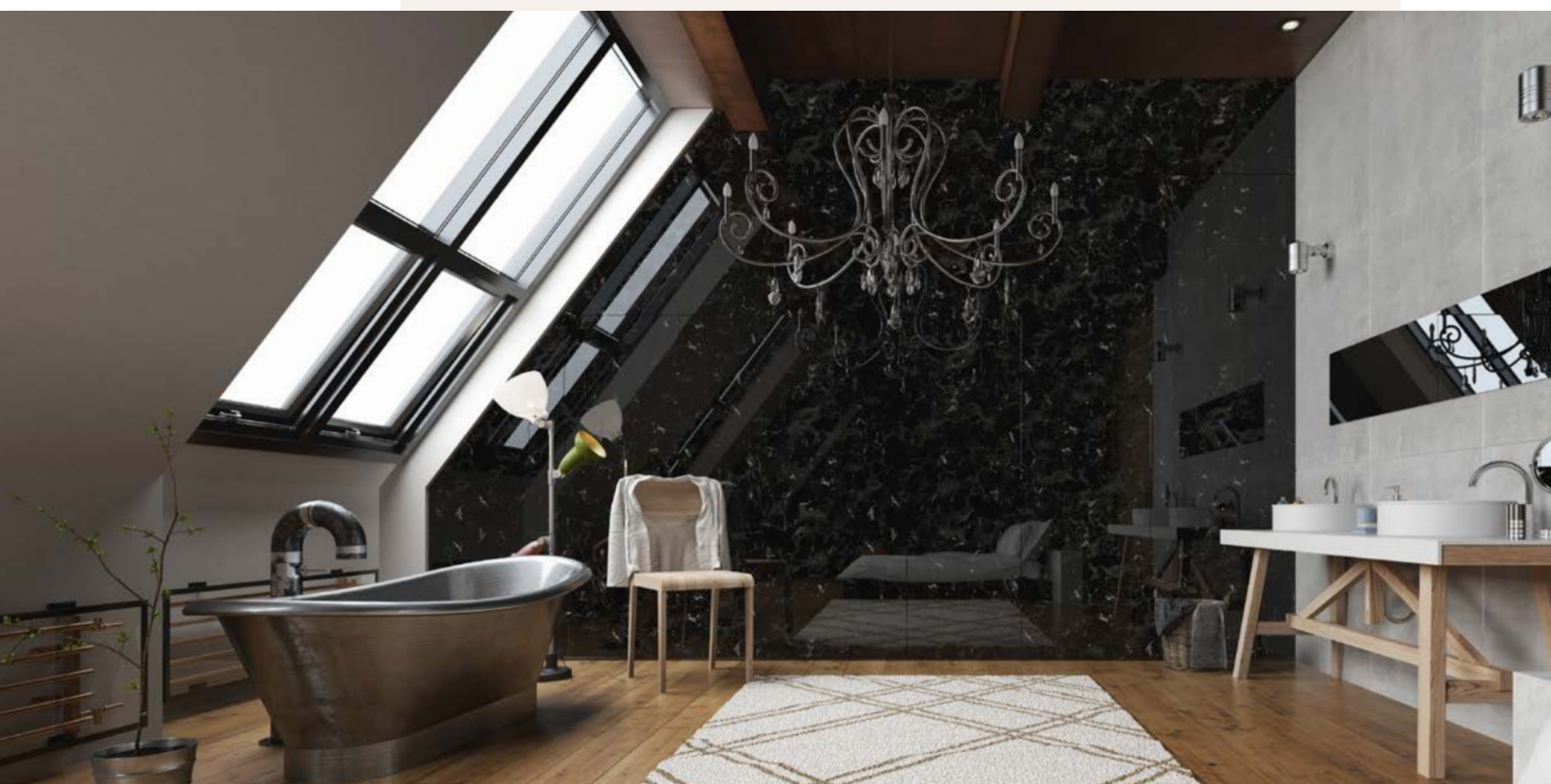
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	







# SIBUGLAS



Scratch-resistant high-gloss surfaces combined with extraordinary designs create the basis for long-lasting design objects. The real glass effect creates a revolutionary depth effect and thanks to its material properties, SIBUGLAS scores with low weight and a highly reduced risk of breakage.





**SG GENESIS Grey AR+**  
2600 x 1000 | **NA** 20185 | **SA** 20223



**SG GENESIS White AR+**  
2600 x 1000 | **NA** 23177 | **SA** 23180



2600 x 1000



**SIBUGLAS** scratch-resistant

# SG GENESIS AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

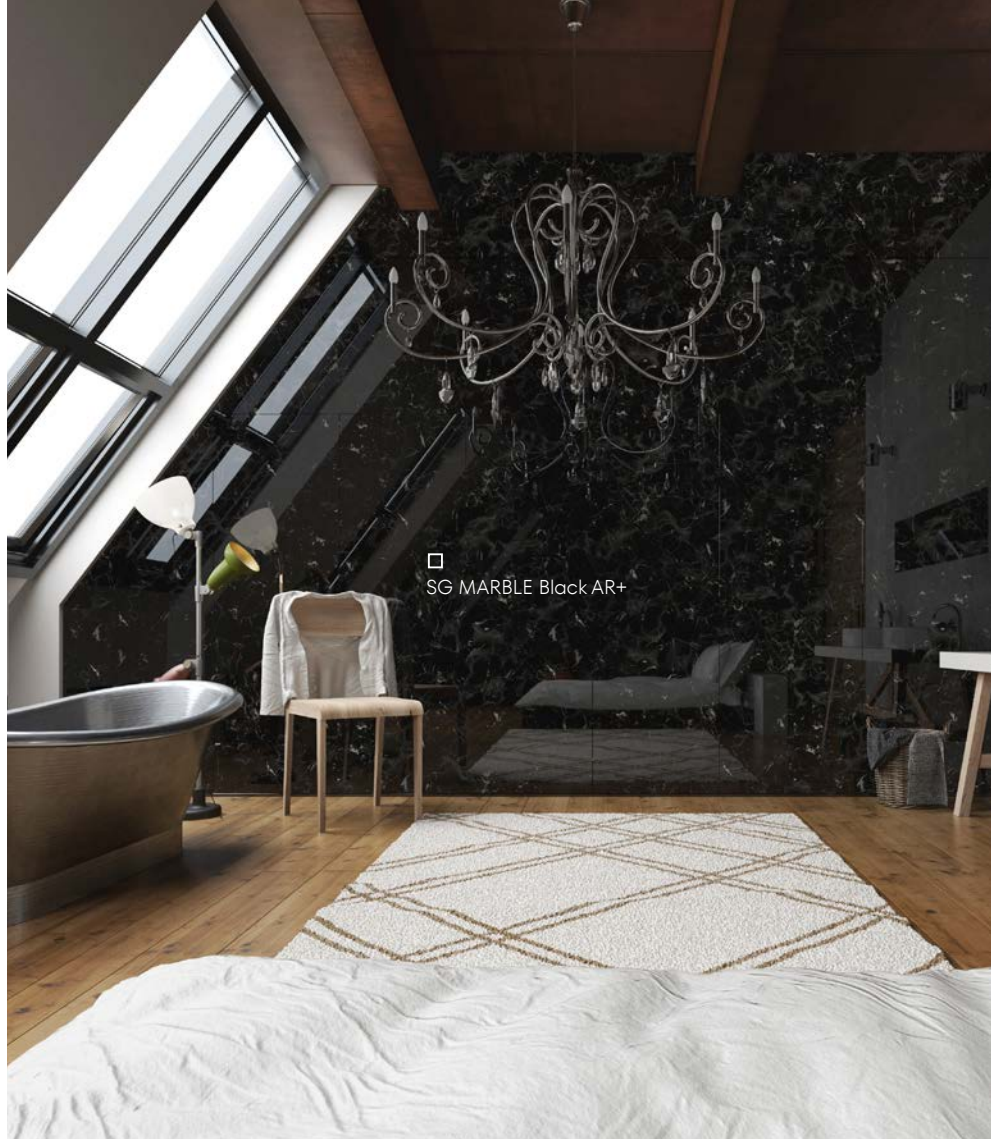
	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

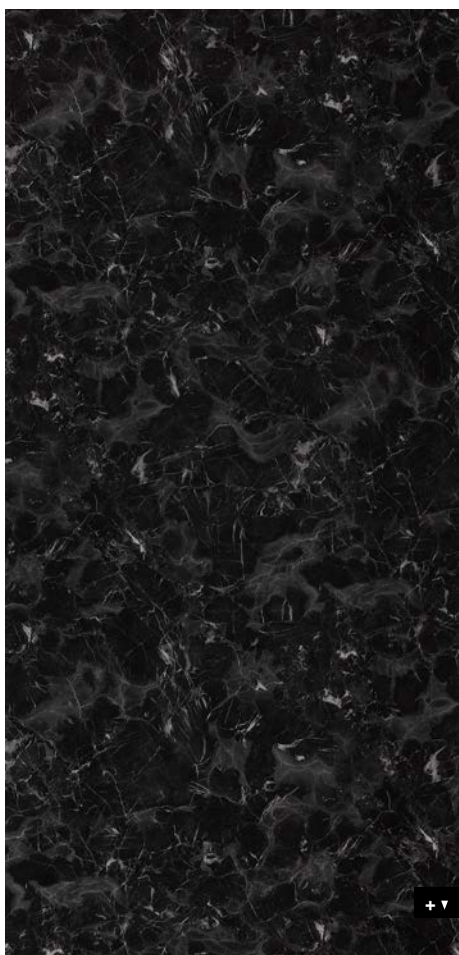




**SG MARBLE Black AR+**  
2600 x 1000 | **NA** 19330 | **SA** 19341



2600 x 1000



**SIBUGLAS** scratch-resistant

# SG MARBLE Black AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**SG MARBLE Grey AR+**  
2600 x 1000 | **NA** 19333 | **SA** 19344



□  
SG MARBLE Grey AR+

2600 x 1000



SIBUGLAS **scratch-resistant**

# SG MARBLE Grey AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



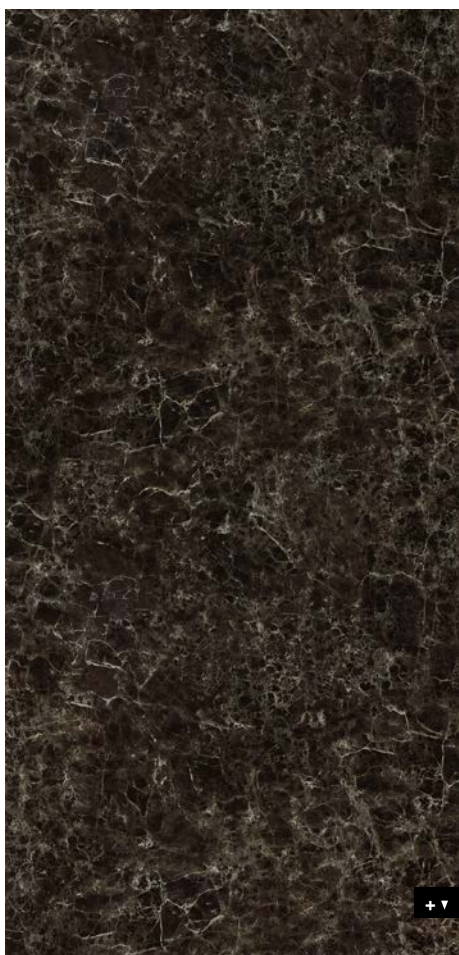
**SG MARBLE Emperador AR+**  
2600 x 1000 | **NA** 19332 | **SA** 19343



□ SG MARBLE Emperador AR+

Photo: © Lassi Sajets, Designstudio Visionary Design Partners Helsinki, Oy, Suite Finland

2600 x 1000



**SIBUGLAS**

scratch-resistant

# SG MARBLE Emperador AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





## SG MARBLE Brown AR+

2600 x 1000 | NA 19331 | SA 19342



SG MARBLE Brown AR+

2600 x 1000



SIBUGLAS scratch-resistant

# SG MARBLE Brown AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**SG MARBLE Alpine AR+**  
2600 x 1000 | **NA** 19329 | **SA** 19340



2600 x 1000



**SIBUGLAS** scratch-resistant

# SG MARBLE Alpine AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**SG MARBLE White AR+**  
2600 x 1000 | **NA** 19334 | **SA** 19345



□  
SG MARBLE White AR+

2600 x 1000



**SIBUGLAS** scratch-resistant

# SG MARBLE White AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,23
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,6

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

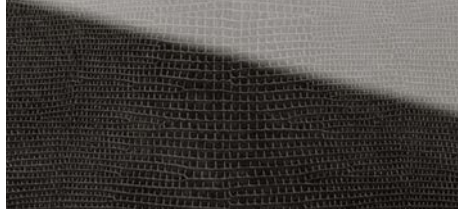
\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

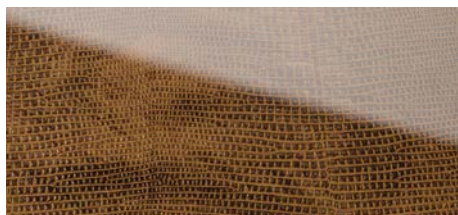
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





#### SG LEGUAN Nero AR+

2600 x 1000 | NA 18089 | SA 18095



#### SG LEGUAN Copper AR+

2600 x 1000 | NA 16976 | SA 16981



#### SG LEGUAN Gold AR+

2600 x 1000 | NA 16977 | SA 16982



#### SG LEGUAN Silver AR+

2600 x 1000 | NA 16975 | SA 16979



SG LEGUAN  
Copper AR+

SIBUGLAS scratch-resistant

## SG LEGUAN AR+

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,2	~7,8

### PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**SG VINTAGE Copper AR+**  
2600 x 1000 | **NA** 17198 | **SA** 17200



**SG VINTAGE Silver AR+**  
2600 x 1000 | **NA** 17197 | **SA** 17199



□ SG VINTAGE Copper AR+

2600 x 1000



SIBUGLAS scratch-resistant

# SG VINTAGE AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**SG LUXURY Bronze AR+**  
2600 x 1000 | **NA** 17820 | **SA** 17841

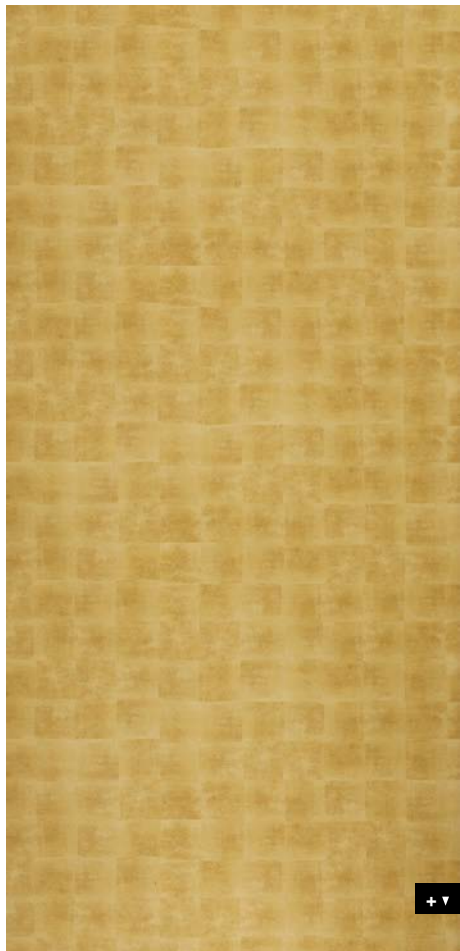


**SG LUXURY Gold AR+**  
2600 x 1000 | **NA** 17819 | **SA** 17840



**SG LUXURY Bronze AR+**

2600 x 1000



**SIBUGLAS** scratch-resistant

# SG LUXURY AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**SG OLD Platin AR+**  
2600 x 1000 | **NA** 18067 | **SA** 18001



□ SG OLD Platin AR+

2600 x 1000



**SIBUGLAS** scratch-resistant

# SG OLD Platin AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,4

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

**SG Hollywood**2600 x 1000 | **NA** 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.

□  
SG Hollywood



Photo: © Form Factory

**SIBUGLAS****SG Hollywood****PRODUCT CHARACTERISTICS**

	<b>NA</b>
<b>Surface material = Base material</b>	PMMA
<b>Back side material</b>	PET
<b>Material thickness mm</b>	3,1
<b>Temperature resistance</b>	until 50 °C
<b>Wet room suitability</b>	■■■■□
<b>Abrasion resistance</b>	■■■□□□□
<b>Rolled packable</b>	—
<b>Smallest bending radius mm</b>	1000
<b>Weight/panel kg</b>	~ 9,3

**PROCESSING**

	<b>NA</b>
<b>Cutting, punching</b>	—
<b>Drilling</b>	✓
<b>Sawing</b> (supported by a panel)	✓
<b>Milling</b> (supported by a panel)	✓
<b>Laser cutting</b>	✓
<b>Hot bending</b>	On request
<b>Thermoforming</b>	On request
<b>Digital printing</b>	✓*
<b>Screen printing</b>	✓*

\* own printing test required, samples are gladly provided.

**EXTRA EQUIPMENT | ACCESSORIES**

	<b>NA</b>
<b>Special sizes</b> (for absorbent substrate)	On request
<b>Further thicknesses</b>	On request

	<b>NA</b>
<b>Cuttings</b>	✓
<b>Flammability</b> ASTM E84	—
<b>Flammability</b> EN13501-1	—





# BATH ART MATT



BATH ART MATT - subtly structured, light as a feather and antibacterial. The elegant and quick solution for the entire bathroom. Experience SIBU DESIGN products, that unite the highest standards of design and quality, now also in a matt finish for the shower cabin. Whether a renovation or a new project is planned - BATH ART MATT offers a time saving and innovative solution!





**BA TIMBER Dark Grey matt AR HPVC**  
2600 x 1000 / **NA** 24793



**BA TIMBER Sesame matt AR HPVC**  
2600 x 1000 | **NA** 24792



**BA TIMBER Pale Grey matt AR HPVC**  
2600 x 1000 | **NA** 24791



**BA TIMBER Jet Stream matt AR HPVC**  
2600 x 1000 | **NA** 24790

2600 x 1000



□  
BA TIMBER Jet Stream matt AR HPVC

**BATH ART MATT** abrasion-resistant

# BA TIMBER matt AR HPVC

PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,5
Max. relief height mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ ■ ■
Abrasion resistance	■ ■ ■ ■ ■ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

\* The product is delivered without a protective film.

EXTRA EQUIPMENT | ACCESSORIES

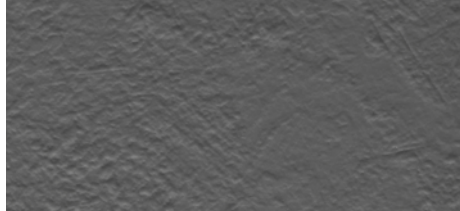
	NA
Glue recommendation	neutral freely cross-linked silicone or MS polymer hybrid adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

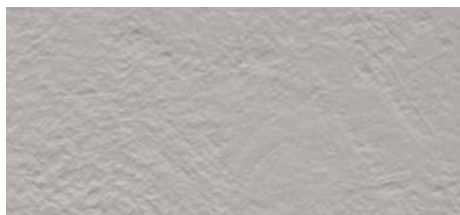




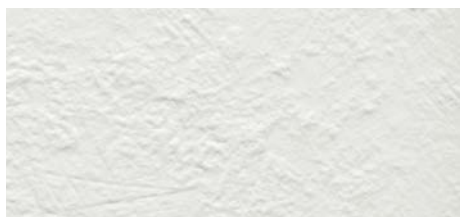
**BA RAW Dark Grey matt AR HPVC**  
2600 x 1000 | **NA** 24789



**BA RAW Sesame matt AR HPVC**  
2600 x 1000 | **NA** 24788



**BA RAW Pale Grey matt AR HPVC**  
2600 x 1000 | **NA** 24787



**BA RAW Jet Stream matt AR HPVC**  
2600 x 1000 | **NA** 24786

2600 x 1000



□  
BA RAW Jet Stream matt AR HPVC

## BATH ART MATT abrasion-resistant

# BA RAW matt AR HPVC

### PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,5
Max. relief height mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

\* The product is delivered without a protective film.

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicone or MS polymer hybrid adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

### PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

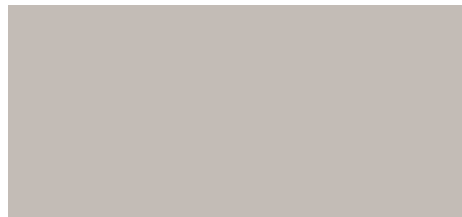




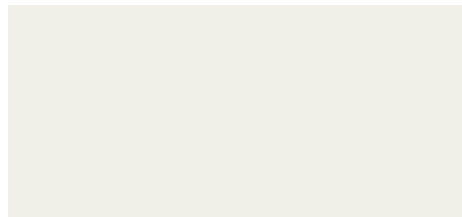
**BA Dark Grey matt AR HPVC**  
2600 x 1000 | **NA** 24797



**BA Sesame matt AR HPVC**  
2600 x 1000 | **NA** 24795



**BA Pale Grey matt AR HPVC**  
2600 x 1000 | **NA** 24796



**BA Jet Stream matt AR HPVC**  
2600 x 1000 | **NA** 24794



## BATH ART MATT abrasion-resistant

# BA matt AR HPVC

### PRODUCT CHARACTERISTICS

	NA
Surface material*	ABS/PMMA
Base material	HPVC
Material thickness mm	3,6
Max. relief height mm	3,6
Temperature resistance	until 50 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 5,7

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling	✓
Laser cutting	—
Hot bending	—
PVA pressing	—

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicone or MS polymer hybrid adhesive
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



BA RAW Pale Grey matt AR HPVC





# ANTIGRAV



Expansion joint-free, large-area design options thanks to the seamless bonding. ANTIGRAV design sheets are extremely light, dimensionally stable and compact, which guarantees easy handling. Adaptation and further processing with standard cutting tools.

Easy readjustment by gluing with silicone or MS polymer hybrid adhesive on all surfaces. SIBU Design wall panels on an innovative carrier plate: no expansion gaps, extremely light, dimensionally stable!



**FL CUBE VELVET Bordeaux AntigraV**2613 x 1005 | **NA** 22739**FL CUBE VELVET Pearl AntigraV**2613 x 1005 | **NA** 22740

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CUBE VELVET Pearl AntigraV

## ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT

# FL CUBE VELVET AntigraV

### PRODUCT CHARACTERISTICS

	<b>NA</b>
<b>Surface material*</b>	PET fibres
<b>Base material</b>	PP-glass fibres
<b>Material thickness</b> mm	3,9
<b>Max. relief height</b> mm	6
<b>Temperature resistance</b>	until 50 °C
<b>Wet room suitability</b>	■ ■ ■ ■ □
<b>Rolled packable</b>	—
<b>Smallest bending radius</b> mm	1000
<b>Weight/panel</b> kg	~ 3,9

\* The product is delivered without a protective film.

### PROCESSING

	<b>NA</b>
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing</b>	✓
<b>Milling</b>	—
<b>Laser cutting</b>	✓
<b>Hot bending</b>	—
<b>PVA pressing</b>	—
<b>Digital printing</b>	—
<b>Screen printing</b>	—

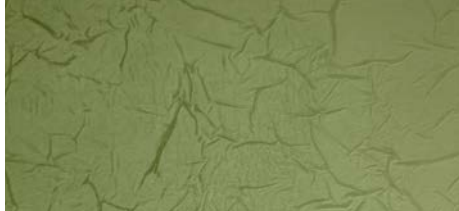
### EXTRA EQUIPMENT | ACCESSORIES

	<b>NA</b>
<b>Glue recommendation</b>	neutral freely cross-linked silicon or MS hybrid polymer
<b>PVA pre-treatment</b>	—
<b>Special sizes</b>	—
<b>Further thicknesses</b>	—

	<b>NA</b>
<b>Magnetic</b> from 3 sheets	✓
<b>Cuttings</b>	✓
<b>Flammability</b> ASTM E84	—
<b>Flammability</b> EN13501-1	—

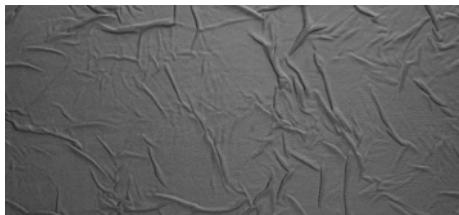
2613 x 1005





### FL CREPA VELVET Avocado Antigrav

2613 x 1005 | NA 22735



### FL CREPA VELVET Volcano Antigrav

2613 x 1005 | NA 22736

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CREPA VELVET Avocado Antigrav

## ANTIGRAV (FL)

POSITIVE ACOUSTIC EFFECT

# FL CREPA VELVET Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ ■ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

\* The product is delivered without a protective film.

### PROCESSING

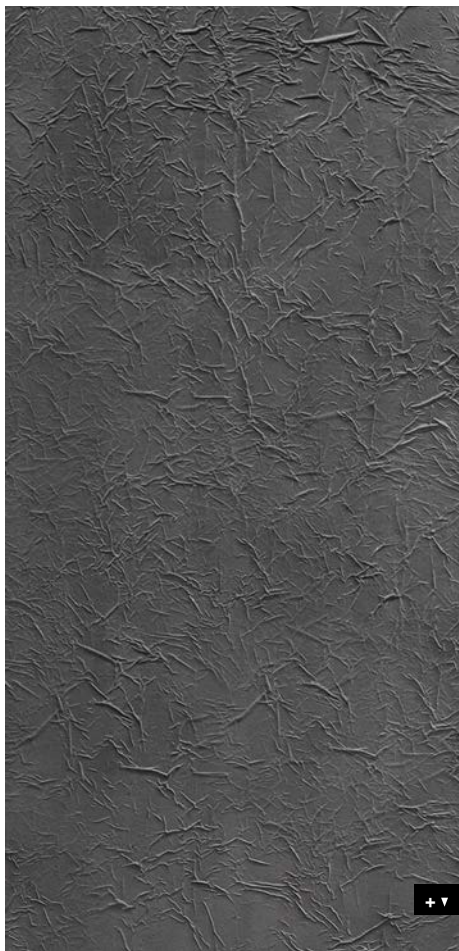
	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2613 x 1005



+ ▼




**FL COMB VELVET Pearl Antigrav**

 2613 x 1005 | **NA** 22732

**FL COMB VELVET Curry Antigrav**

 2613 x 1005 | **NA** 22731

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.


**ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT**

# FL COMB VELVET Antigrav

**PRODUCT CHARACTERISTICS**

	<b>NA</b>
<b>Surface material*</b>	PET fibres
<b>Base material</b>	PP-glass fibres
<b>Material thickness</b> mm	3,9
<b>Max. relief height</b> mm	6
<b>Temperature resistance</b>	until 50 °C
<b>Wet room suitability</b>	■ ■ ■ ■ □
<b>Rolled packable</b>	—
<b>Smallest bending radius</b> mm	1000
<b>Weight/panel</b> kg	~ 3,9

\* The product is delivered without a protective film.

**PROCESSING**

	<b>NA</b>
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing</b>	✓
<b>Milling</b>	—
<b>Laser cutting</b>	✓
<b>Hot bending</b>	—
<b>PVA pressing</b>	—
<b>Digital printing</b>	—
<b>Screen printing</b>	—

**EXTRA EQUIPMENT | ACCESSORIES**

	<b>NA</b>
<b>Glue recommendation</b>	neutral freely cross-linked silicon or MS hybrid polymer
<b>PVA pre-treatment</b>	—
<b>Special sizes</b>	—
<b>Further thicknesses</b>	—

	<b>NA</b>
<b>Magnetic</b> from 3 sheets	✓
<b>Cuttings</b>	✓
<b>Flammability</b> ASTM E84	—
<b>Flammability</b> EN13501-1	—

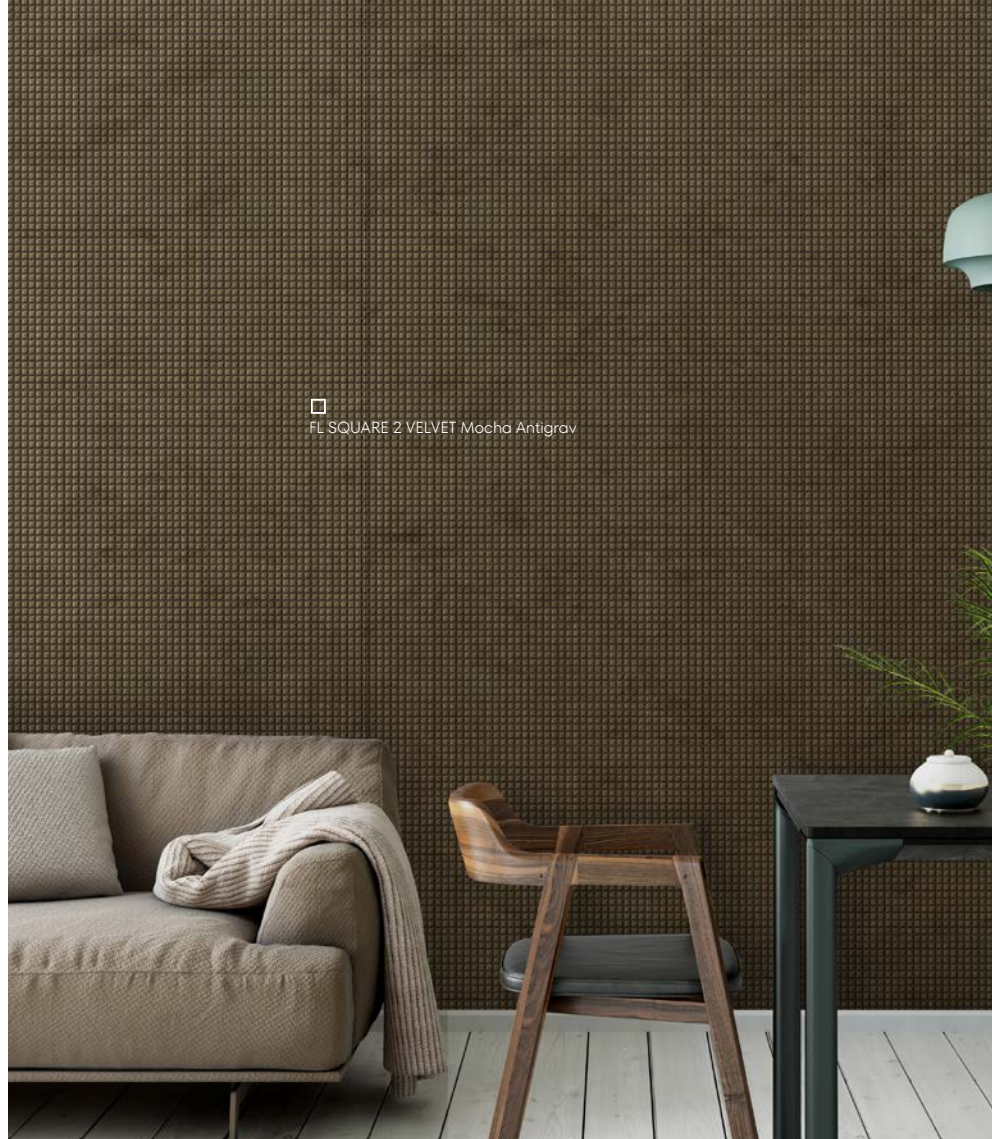
2613 x 1005





**FL SQUARE 2 VELVET Coal Antigrav**2613 x 1005 | **NA** 22734**FL SQUARE 2 VELVET Mocha Antigrav**2613 x 1005 | **NA** 22733

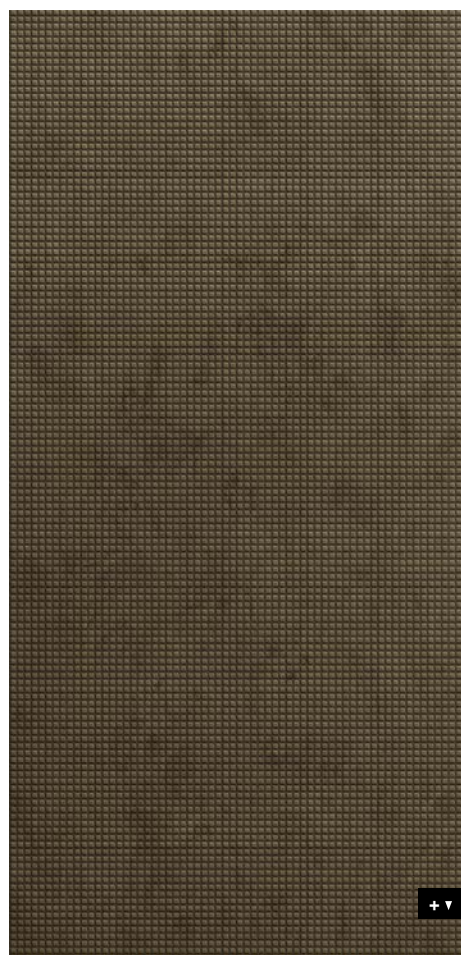
Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL SQUARE 2 VELVET Mocha Antigrav

**ANTIGRAV (FL) POSITIVE ACOUSTIC EFFECT**

2613 x 1005



# FL SQUARE 2 VELVET Antigrav

**PRODUCT CHARACTERISTICS**

	<b>NA</b>
<b>Surface material*</b>	PET fibres
<b>Base material</b>	PP-glass fibres
<b>Material thickness</b> mm	3,9
<b>Max. relief height</b> mm	6
<b>Temperature resistance</b>	until 50 °C
<b>Wet room suitability</b>	■ ■ ■ ■ □
<b>Rolled packable</b>	—
<b>Smallest bending radius</b> mm	1000
<b>Weight/panel</b> kg	~ 3,9

\* The product is delivered without a protective film.

**PROCESSING**

	<b>NA</b>
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing</b>	✓
<b>Milling</b>	—
<b>Laser cutting</b>	✓
<b>Hot bending</b>	—
<b>PVA pressing</b>	—
<b>Digital printing</b>	—
<b>Screen printing</b>	—

**EXTRA EQUIPMENT | ACCESSORIES**

	<b>NA</b>
<b>Glue recommendation</b>	neutral freely cross-linked silicon or MS hybrid polymer
<b>PVA pre-treatment</b>	—
<b>Special sizes</b>	—
<b>Further thicknesses</b>	—

	<b>NA</b>
<b>Magnetic</b> from 3 sheets	✓
<b>Cuttings</b>	✓
<b>Flammability</b> ASTM E84	—
<b>Flammability</b> EN13501-1	—





**FL LAVA VELVET Coal AntigraV**  
2613 x 1005 | **NA** 22737



**FL LAVA VELVET Volcano AntigraV**  
2613 x 1005 | **NA** 22738

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



**ANTIGRAV (FL)** POSITIVE ACOUSTIC EFFECT

# FL LAVA VELVET AntigraV

PRODUCT CHARACTERISTICS

	NA
Surface material*	PET fibres
Base material	PP-glass fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature resistance	until 50 °C
Wet room suitability	■■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,9

\* The product is delivered without a protective film.

PROCESSING

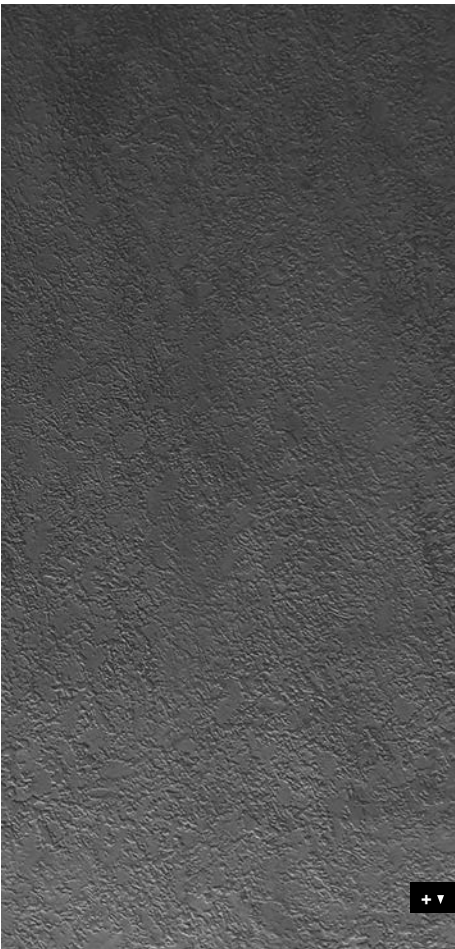
	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2613 x 1005



**LL CORD Charcoal Light Antigrav**

2600 x 1000 | NA 19764

**LL CORD Dove Tale Antigrav**

2600 x 1000 | NA 19765

**LL CORD Stony Ground Antigrav**

2600 x 1000 | NA 19766



□ LL CORD Dove Tale Antigrav

2600 x 1000

**ANTIGRAV (LL)****LL CORD Antigrav****PRODUCT CHARACTERISTICS**

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ ■ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 4

**PROCESSING**

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

\* own printing test required, samples are gladly provided.

**EXTRA EQUIPMENT | ACCESSORIES**

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	—
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**LL Charcoal Dark AntigraV**  
2600 x 1000 | **NA** 19762



**LL London Clay AntigraV**  
2600 x 1000 | **NA** 19782



**LL Charcoal Light AntigraV**  
2600 x 1000 | **NA** 19763



**LL Dove Tale AntigraV**  
2600 x 1000 | **NA** 19769



**LL Stony Ground AntigraV**  
2600 x 1000 | **NA** 19794



□ LL Charcoal Light AntigraV

# ANTIGRAV (LL)

## LL AntigraV

### PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,8
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,8

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



**LL LEGUAN Nero Antigrav**  
2600 x 1000 | NA 19779



**LL LEGUAN Copper Antigrav**  
2600 x 1000 | NA 19777



**LL LEGUAN Gold Antigrav**  
2600 x 1000 | NA 19778



**LL LEGUAN Silver Antigrav**  
2600 x 1000 | NA 19781



**LL LEGUAN Bianco Antigrav**  
2600 x 1000 | NA 19775



## ANTIGRAV (LL)

# LL LEGUAN Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material	PU leather
Base material	PP-glass fibres
Material thickness mm	3,4
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Wet room suitability Bianco	■ ■ ■ ■ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,8

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**DM CEMENT Dark Antigrav**  
2600 x 1000 | NA 19798



## ANTIGRAV (DM)

# DM CEMENT Dark Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000



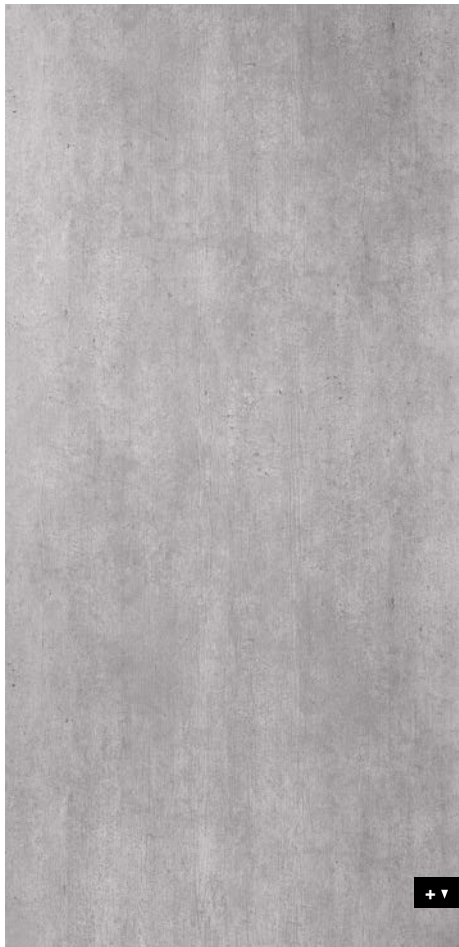


**DM CEMENT Light Antigrav**  
2600 x 1000 | NA 19563



DM CEMENT Light Antigrav

2600 x 1000



ANTIGRAV (DM)

DM CEMENT Light Antigrav

PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■■□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

\* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**DM MARBLE White AntigraV**  
2600 x 1000 | **NA** 19566



## ANTIGRAV (DM)

# DM MARBLE White AntigraV

### PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	✓*

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000





**DM CONCRETE Grey AR AntigraV**  
2600 x 1000 | NA 22829



DM CONCRETE Grey AR AntigraV

2600 x 1000



ANTIGRAV (DM) abrasion-resistant

# DM CONCRETE Grey AR AntigraV

PRODUCT CHARACTERISTICS

	NA
Surface material*	PP
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■■□□
Abrasion resistance	■■■■■□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

\* The product is delivered without a protective film.

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	✓*
Screen printing	✓*

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

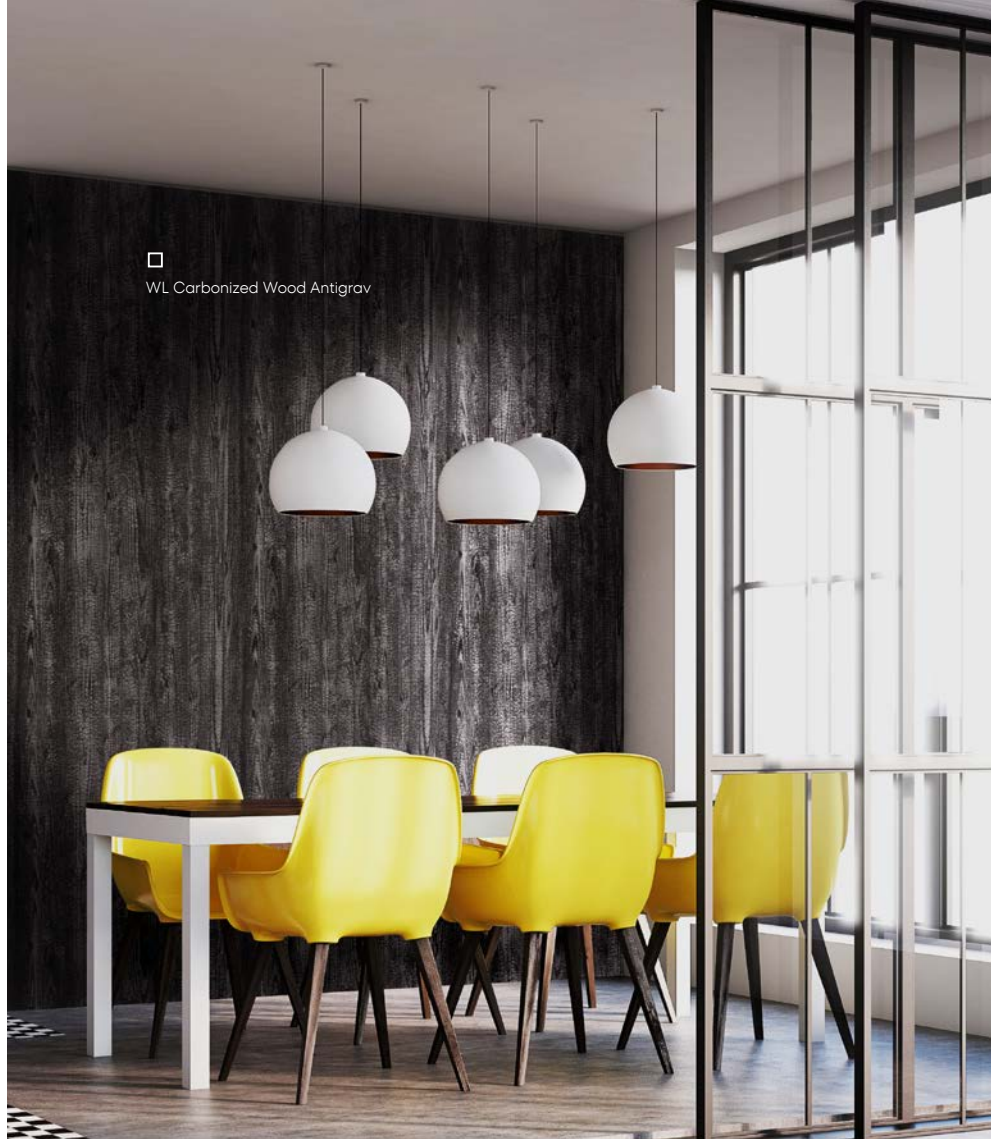
	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—







**WL Carbonized Wood AntigraV**  
2600 x 1000 | NA 25153



## ANTIGRAV (WL)

# WL Carbonized Wood AntigraV

### PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000





**WL Nutwood Antigrav**  
 2600 x 1000 x 1 | **NA** 25156  
 2600 x 1000 x 1,2 | **NA** 19568 - Discontinued item



**WL Nutwood Country Antigrav**  
 2600 x 1000 | **NA** 25158



**WL Maple Alpine Antigrav**  
 2600 x 1000 | **NA** 19570



## ANTIGRAV (WL)

# WL Nutwood Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ □ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**WL Sessile OAK Antigrav**  
2600 x 1000 | NA 22785



WL Sessile OAK Antigrav

## ANTIGRAV (WL)

# WL Sessile OAK Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Thermoforming	—
PVA pressing	—
Digital printing	—
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000





**WL OAK TREE Light Antigrav**  
2600 x 1000 | NA 19561



□  
WL OAK TREE Light Antigrav

2600 x 1000



## ANTIGRAV (WL)

# WL OAK TREE Light Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material*	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,2

\* The product is delivered without a protective film.

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Thermoforming	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





# DISCONTINUED ITEMS



We're making room for new designs, so the following streamers are only available "while stocks last".





## SL SQUARE 3 HGS

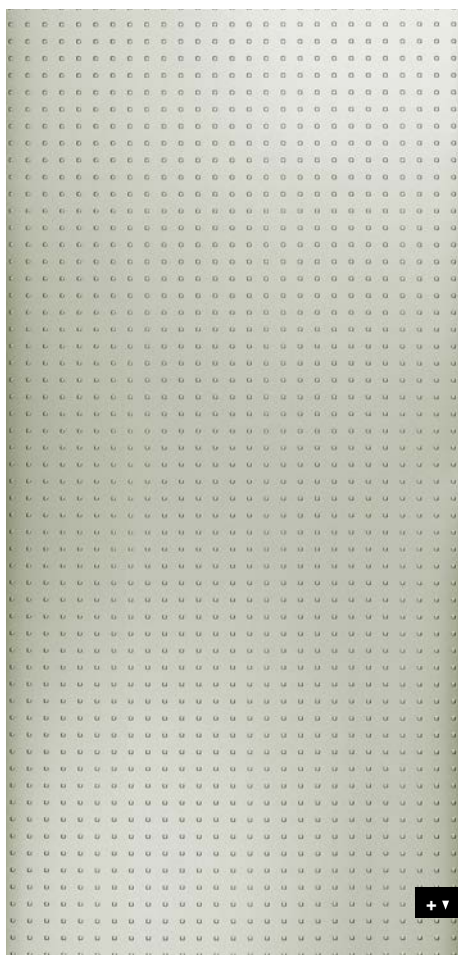
2600 x 1000 | NA 11272 | SA 11273



## STRUCTURE-LINE

# SL SQUARE 3 HGS

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

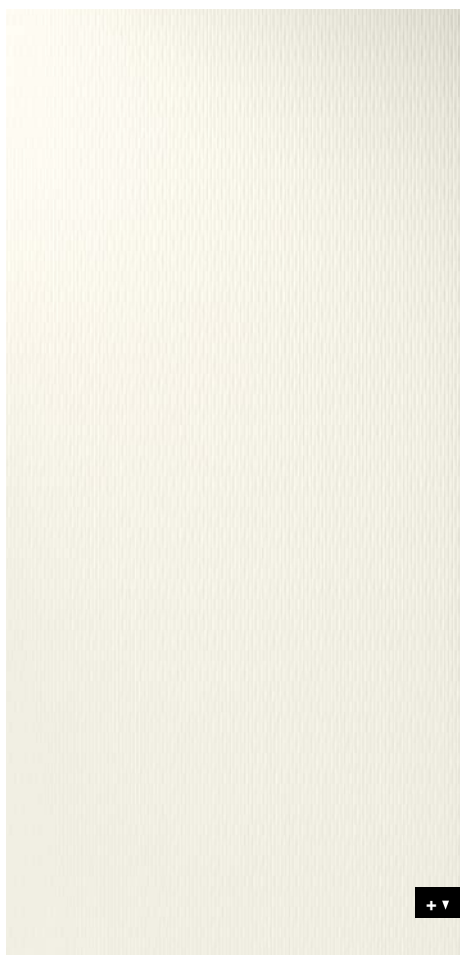
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**AC MOTION ONE White**  
2600 x 1000 | **NA** 15933 | **SA** 15953



2600 x 1000



## ACRYLIC-LINE

# AC MOTION ONE

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Surface material</b>	PMMA	
<b>Base material</b>	ABS	
<b>Material thickness</b> mm	0,7	0,83
<b>Max. relief height</b> mm	1,1	1,23
<b>Temperature resistance</b>	until 50 °C	
<b>Wet room suitability</b>	■■■■■□	
<b>Abrasion resistance</b>	■■■■■□□□	
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
<b>Smallest bending radius</b> mm	150	
<b>Weight/panel</b> kg	~ 2,2	~ 2,8

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PVA pressing</b>	✓	—
<b>Digital printing</b>	—	
<b>Screen printing</b>	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2	—
<b>PVA pre-treatment</b>	✓	—
<b>Special sizes</b>	—	
<b>Further thicknesses</b>	—	

	NA	SA
<b>Magnetic</b> from 3 sheets	✓	—
<b>Cuttings</b>	✓	—
<b>Flammability</b> ASTM E84	—	—
<b>Flammability</b> EN13501-1	—	—





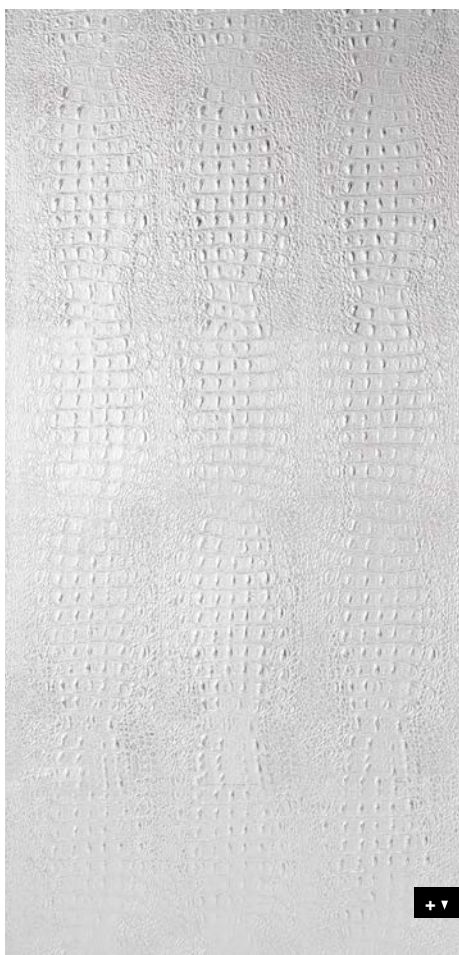
**SL CROCO Smoke PF/Silver**  
2600 x 1000 | **NA** 13411 | **SA** 13521



**SL CROCO Silver PF/Silver**  
2600 x 1000 | **NA** 13410 | **SA** 13520



2600 x 1000



## STRUCTURE-LINE

# SL CROCO

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Surface material</b>	Print	
<b>Base material</b>	HIPS	
<b>Material thickness</b> mm	1,0	1,25
<b>Max. relief height</b> mm	2,6	2,85
<b>Temperature resistance</b>	until 50 °C	
<b>Wet room suitability</b>	■■■■□□	
<b>Abrasion resistance</b>	■■■■□□□□	
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
<b>Smallest bending radius</b> mm	150	
<b>Weight/panel</b> kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	—
<b>Milling</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PVA pressing</b>	✓	—
<b>Digital printing</b>	—	
<b>Screen printing</b>	—	

### EXTRA EQUIPMENT | ACCESSORIES

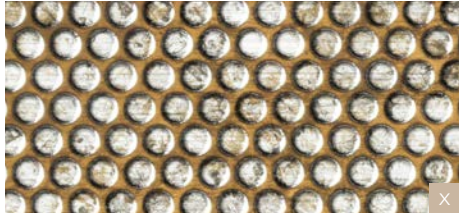
	NA	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2	—
<b>PVA pre-treatment</b>	✓* SL CROCO Silver PF/Silver	—
<b>Special sizes</b>	—	
<b>Further thicknesses</b>	—	

	NA	SA
<b>Magnetic</b> from 3 sheets	✓	
<b>Cuttings</b>	✓	
<b>Flammability</b> ASTM E84	✓	
<b>Flammability</b> EN13501-1	✓	

\* SL CROCO Smoke PF/Silver must be roughened manually







**SL RACE VINTAGE Silver/Bronze**  
2600 x 1000 | **NA** 17242 | **SA** 17243



Photo Apto Aguller

2600 x 1000



## STRUCTURE-LINE

# SL RACE

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1	1,13
Max. relief height mm	1,5	1,63
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Abrasion resistance	■ ■ □ □ □ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**SL IMPACT ANTIQUE Bronze**  
2600 x 1000 | **NA** 17232 | **SA** 17233



**SL IMPACT VINTAGE Silver**  
2600 x 1000 | **NA** 17230 | **SA** 17231



□ **SL IMPACT**  
**ANTIQUE Bronze**

2600 x 1000



## STRUCTURE-LINE

# SL IMPACT

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,6	~ 3,2

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drillings	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	—	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

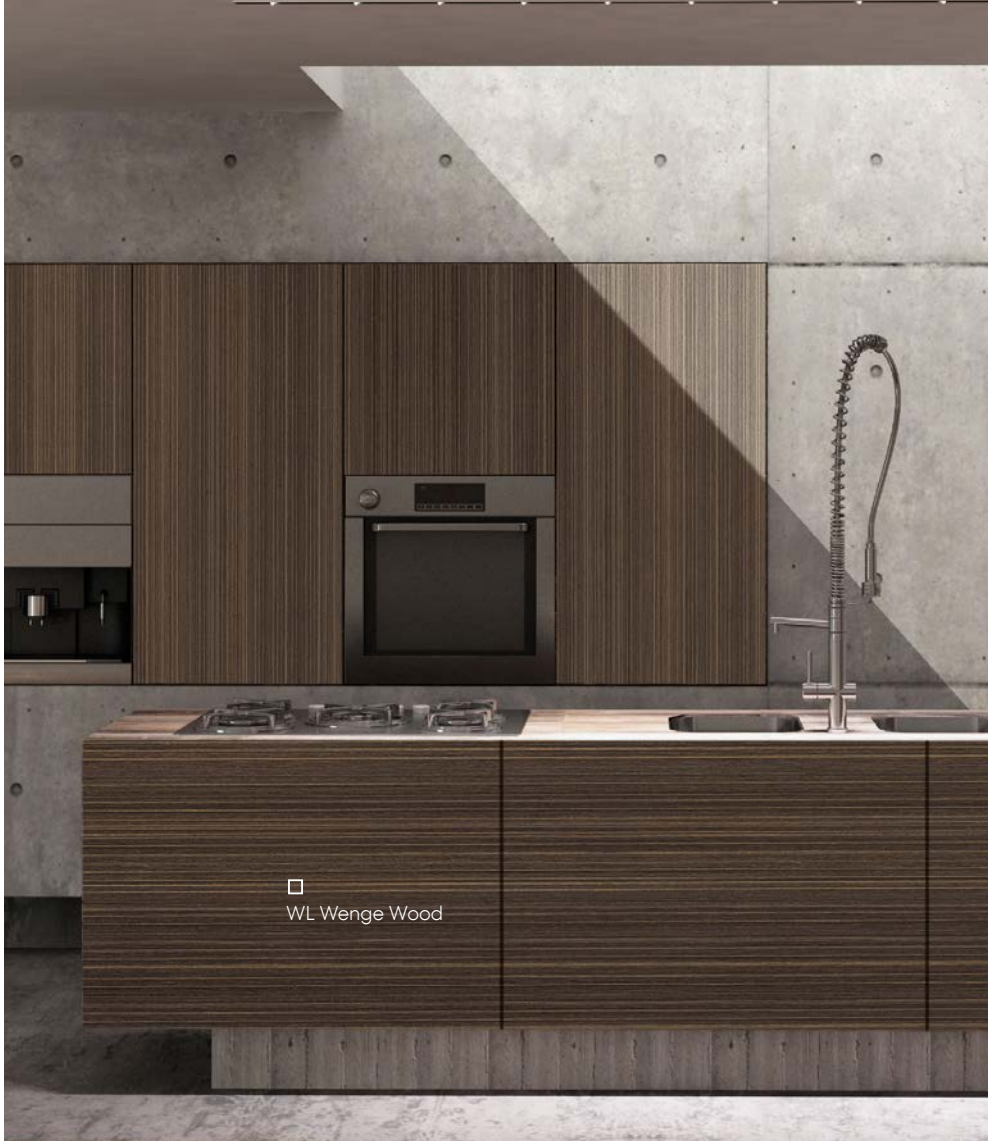
	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**WL Wenge Wood**  
2600 x 1000 | **NA** 19016 | **SA** 19027



WL Wenge Wood

2600 x 1000



## WOOD-LINE

# WL Wenge Wood

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	impregnated paper	
Base material	HIPS	
Material thickness mm	1,2	1,33
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—





**DM Gold brushed matt AR**  
2600 x 1000 | **NA** 15291 | **SA** 15299



□ DM Gold brushed matt AR

2600 x 1000



**DECO-LINE** abrasion-resistant

# DM Brushed matt AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





## DM HGS

2600 x 1000 | **NA** 10193 | **SA** 10199



□  
DM HGS

## DECO-LINE abrasion-resistant

2600 x 1000



# DM Brushed

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	✓	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	







#### DM OXIDIZED Titan AR

2600 x 1000 | **NA** 20142 | **SA** 20190



#### DM OXIDIZED Autumn AR

2600 x 1000 | **NA** 20143 | **SA** 20191



#### DM OXIDIZED Nickel AR

2600 x 1000 | **NA** 20140 | **SA** 20188



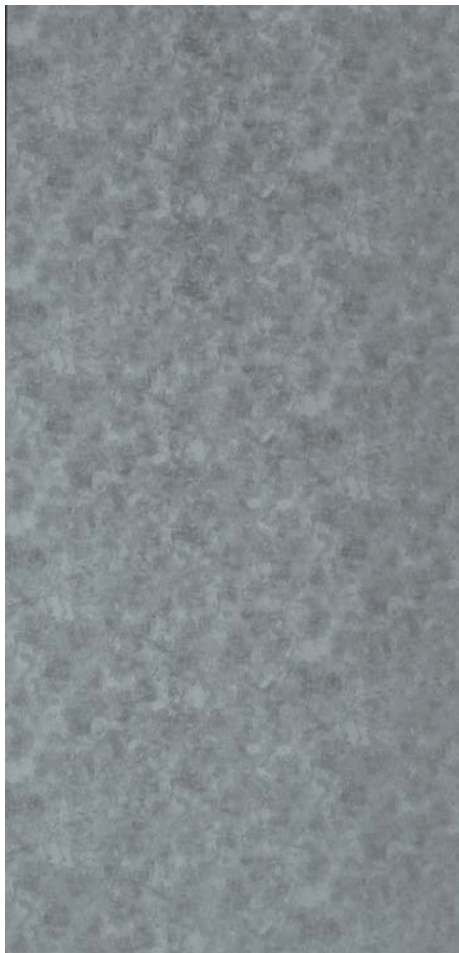
#### DM OXIDIZED Platin AR

2600 x 1000 | **NA** 20141 | **SA** 20189



## DECO-LINE abrasion-resistant

2600 x 1000



# DM OXIDIZED AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM SLIGHTLY USED Titan AR**  
2600 x 1000 | **NA** 20154 | **SA** 20202



**DM SLIGHTLY USED Gold AR**  
2600 x 1000 | **NA** 20153 | **SA** 20201



DM SLIGHTLY USED Gold AR

## DECO-LINE abrasion-resistant

2600 x 1000



# DM SLIGHTLY USED AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

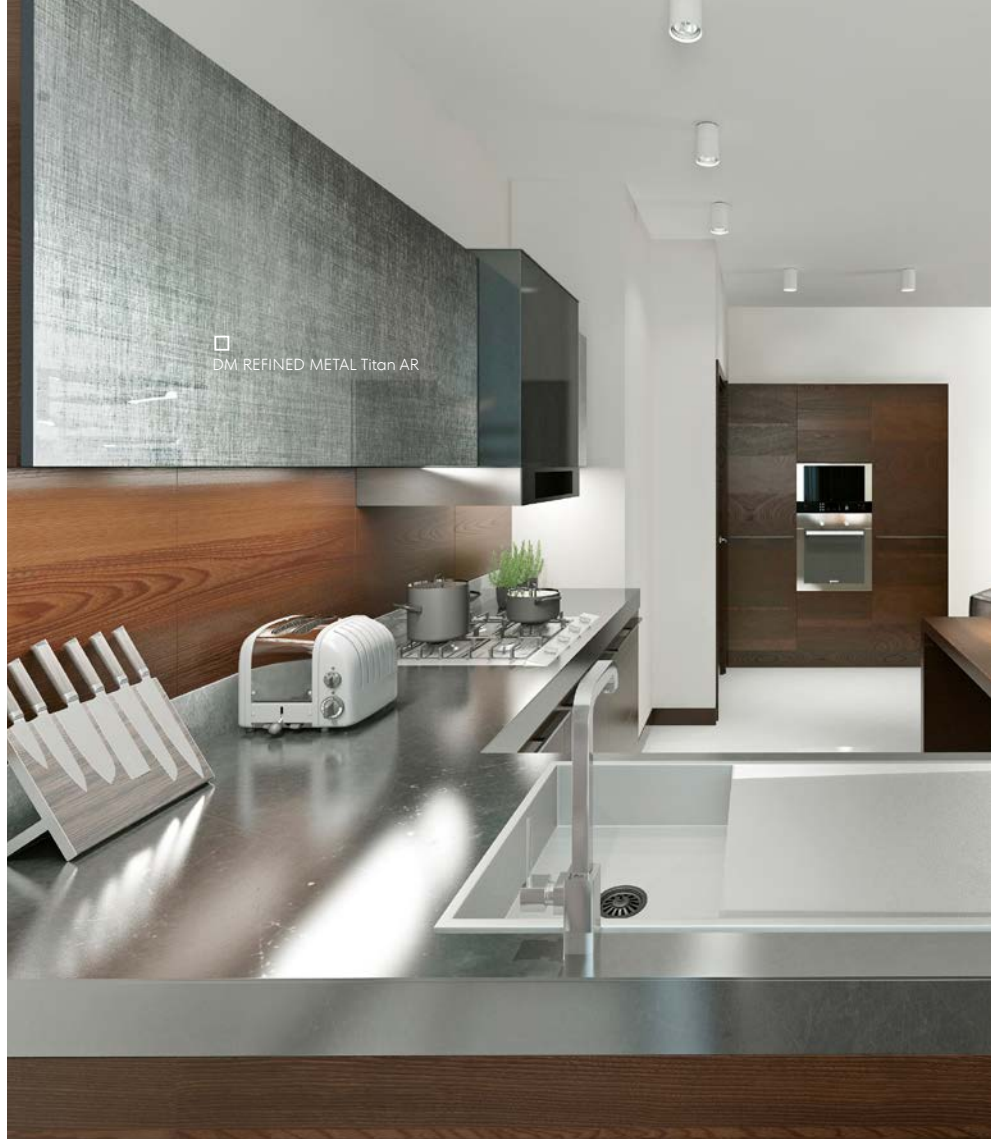




**DM REFINED METAL Silver AR**  
2600 x 1000 | **NA** 20155 | **SA** 20203

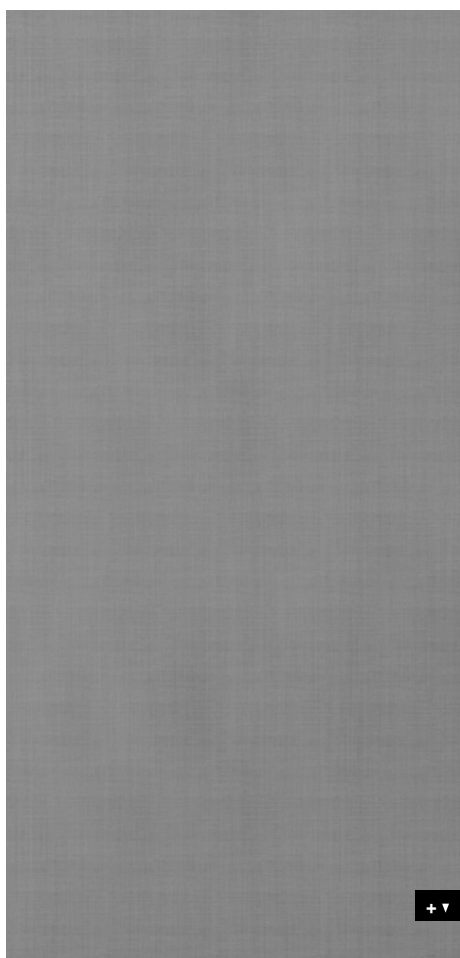


**DM REFINED METAL Titan AR**  
2600 x 1000 | **NA** 20156 | **SA** 20204



## DECO-LINE abrasion-resistant

2600 x 1000



# DM REFINED METAL AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM METALLIC USED Titan AR**  
2600 x 1000 | **NA** 20144 | **SA** 20192



**DM METALLIC USED Champagne AR**  
2600 x 1000 | **NA** 20150 | **SA** 20198



2600 x 1000



**DECO-LINE** abrasion-resistant

# DM METALLIC USED AR

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

## PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





**DM METALLIC USED Steel AR**  
2600 x 1000 | **NA** 20148 | **SA** 20196



**DM METALLIC USED Sand AR**  
2600 x 1000 | **NA** 20147 | **SA** 20195



**DM METALLIC USED Ivory AR**  
2600 x 1000 | **NA** 20149 | **SA** 20197



## DECO-LINE abrasion-resistant

# DM METALLIC USED AR

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

2600 x 1000





**DM CLASSY Silver AR**  
2600 x 1000 | **NA** 19326 | **SA** 19337



**DM CLASSY Copper AR**  
2600 x 1000 | **NA** 19199 | **SA** 19207



2600 x 1000



DECO-LINE abrasion-resistant

# DM CLASSY AR

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

## PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





## DM Travertin

2600 x 1000 | **NA** 19328 | **SA** 19339



□  
DM Travertin

## DECO-LINE

2600 x 1000



# DM Travertin

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	impregnated paper	
Base material	HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,5	~ 4,1

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**DM Iron Age**  
2600 x 1000 | **NA** 19201 | **SA** 19209



□  
DM Iron Age

2600 x 1000



## DECO-LINE

# DM Iron Age

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

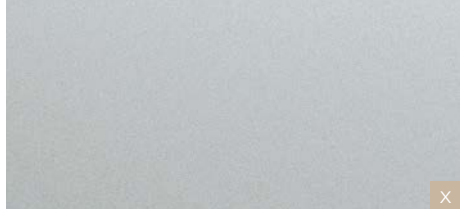
\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	





## DM Silver PF

2600 x 1000 | NA 10357 | SA 10363



□  
DM Silver PF (printed)

DECO-LINE abrasion-resistant

# DM PF

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

## PROCESSING

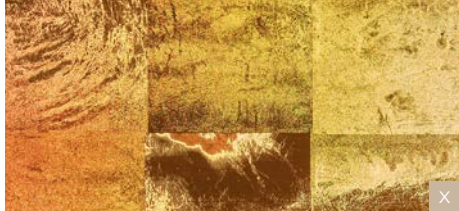
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



**DM LUXURY Holografico**  
2600 x 1000 | **NA** 19009 | **SA** 19020



2600 x 1000



DECO-LINE

DM LUXURY Holografico

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



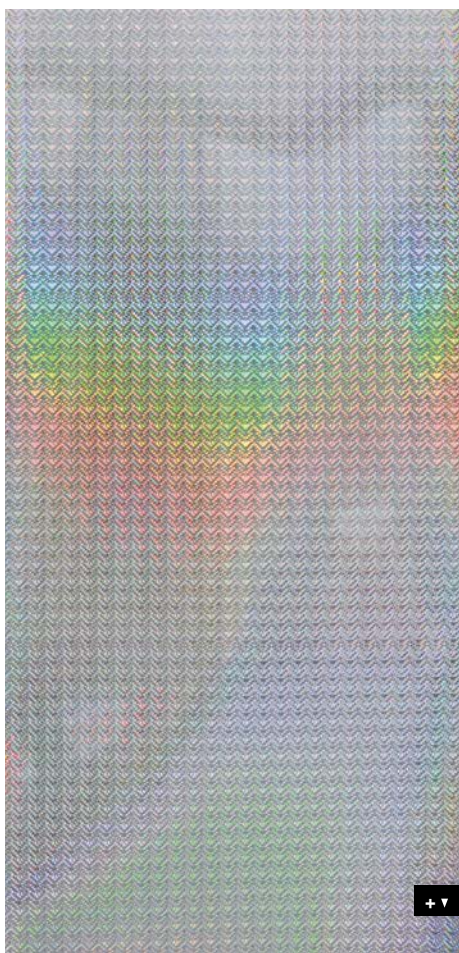


## DM GALAXY Silver

2600 x 1000 | NA 10169 | SA 10175



2600 x 1000



## DECO-LINE

# DM GALAXY

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Thermoforming	✓	—
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**MS 3x3 flex Classic Silver**  
980 x 980 | SA 10650



## MULTISTYLE

# MS 3x3

### PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~1,2

### PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

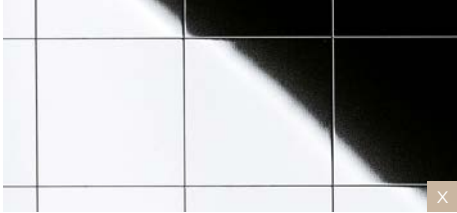
\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	SA
SIBUKLE (for absorbent substrate)	Spatula A1
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—



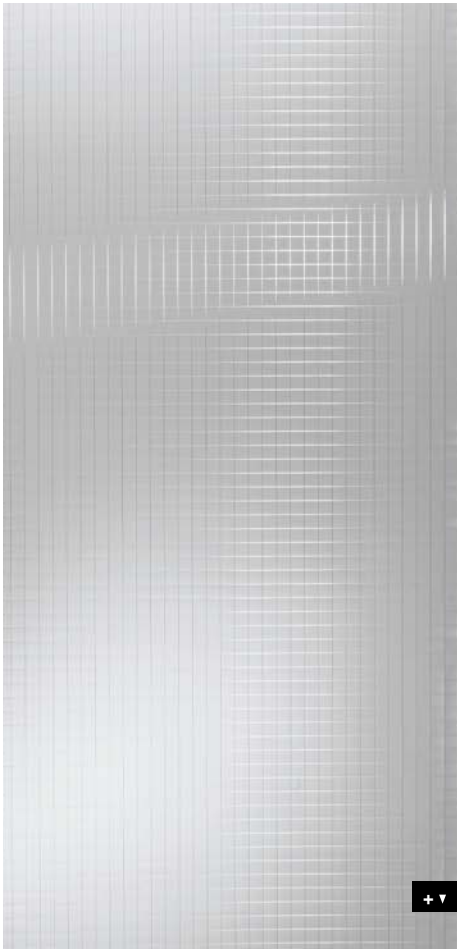


MSC 30x30 flex Classic Silver  
2600 x 1000 | SA 14279



Photo: Spacetekusa

2600 x 1000



## MULTISTYLE

# MSC 30x30

### PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	100
Weight/panel kg	~ 3,4

### PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
Thermoforming	—
PVA pressing	—
Digital printing	✓*
Screen printing	—

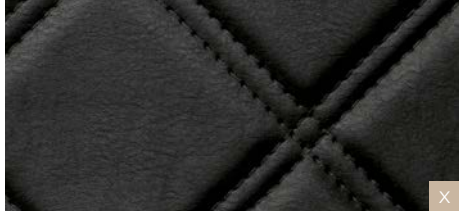
\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

	SA
SIBUKLE (for absorbent substrate)	Spatula A1
PVA pre-treatment	—
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	—
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**LL ROMBO 85 Nero matt**  
2600 x 1000 | NA 15015 | SA 15030



**LL ROMBO 85 Creme matt**  
2600 x 1000 | NA 13852 | SA 13867



**LL ROMBO 85 Bianco matt**  
2600 x 1000 | NA 15026 | SA 15042



Photo: Boris Breuer - CABINET Schranksysteme AG

2600 x 1000



## LEATHER-LINE

# LL ROMBO 85

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	3,8	4,04
Max. relief height mm	5	5,24
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,1	~ 4,7

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





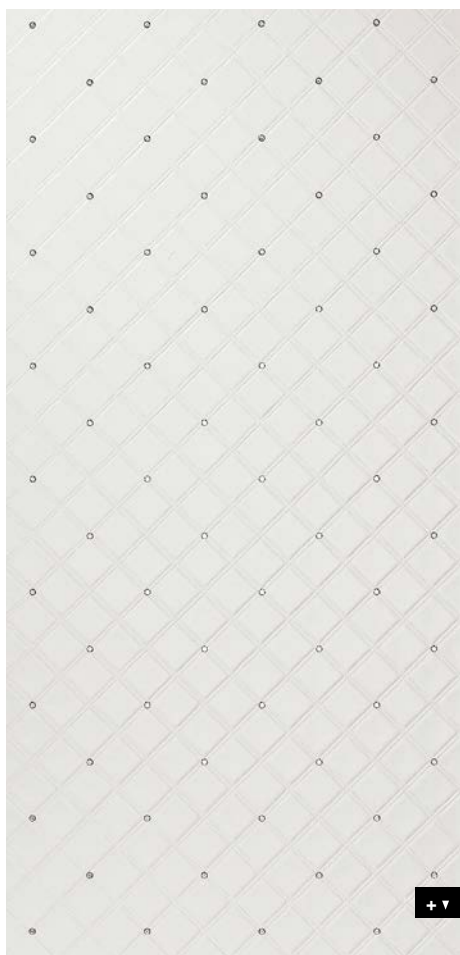
**LL CRISTAL ROMBO 85 Bianco matt/Silver**  
2600 x 1000 | SA 15044



□ LL CRISTAL ROMBO 85 Bianco matt/Silver

Photo: Cary Horowitz

2600 x 1000



## LEATHER-LINE

# LL CRISTAL ROMBO 85

### PRODUCT CHARACTERISTICS

	SA
<b>Surface material</b>	PU-leather
<b>Base material</b>	HIPS, PE-foam
<b>Material thickness</b> mm	4,04
<b>Max. relief height</b> mm	5,24
<b>Temperature resistance</b>	until 50 °C
<b>Wet room suitability</b>	■ ■ ■ □ □
<b>Rolled packable</b> Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
<b>Smallest bending radius</b> mm	300
<b>Weight/panel</b> kg	~ 4,9

### PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing</b>	—
<b>Milling</b>	—
<b>Laser cutting</b>	✓
<b>Hot bending</b>	—
<b>PVA pressing</b>	—
<b>Digital printing</b>	—
<b>Screen printing</b>	—

### EXTRA EQUIPMENT | ACCESSORIES

	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2
<b>PVA pre-treatment</b>	—
<b>Special sizes</b>	—
<b>Further thicknesses</b>	—

	SA
<b>Magnetic</b> from 3 sheets	—
<b>Cuttings</b>	✓
<b>Flammability</b> ASTM E84	—
<b>Flammability</b> EN13501-1	—



### LL QUADRO Nero matt

2600 x 1000 | **NA** 15017 | **SA** 15032



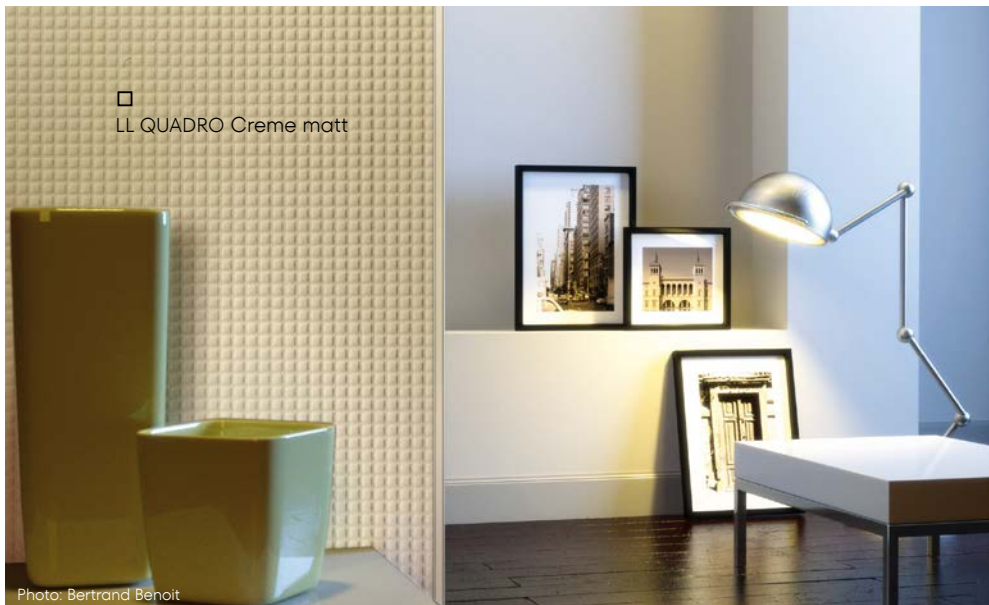
### LL QUADRO Creme matt

2600 x 1000 | **NA** 14273 | **SA** 14277

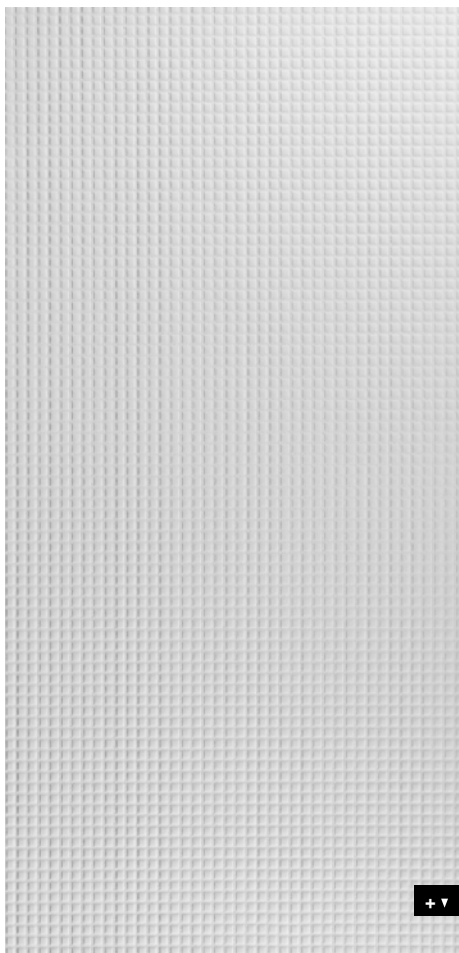


### LL QUADRO Bianco matt

2600 x 1000 | **NA** 16420 | **SA** 15175



2600 x 1000



## LEATHER-LINE

# LL QUADRO

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,3	~ 4,9

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	—	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





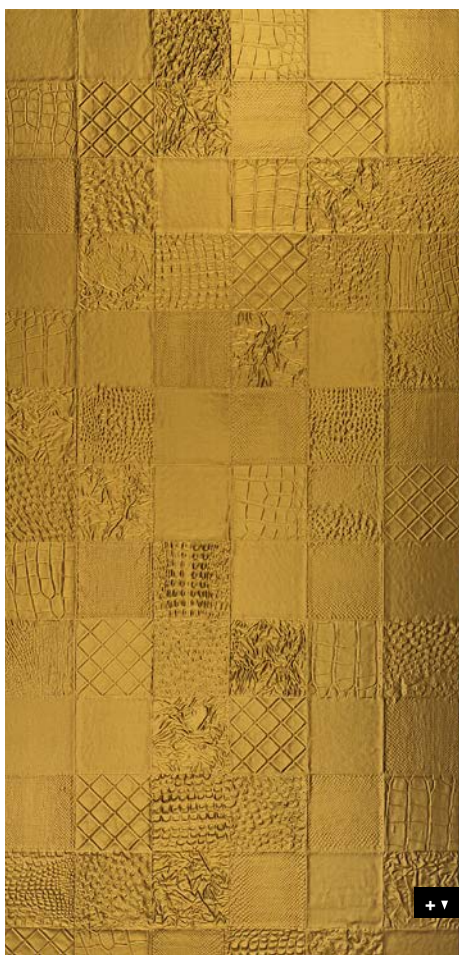
## LL COLLAGE Oro

2600 x 1000 | NA 13923 | SA 13926



LL COLLAGE Oro

2600 x 1000



## LEATHER-LINE

# LL COLLAGE

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,15
Max. relief height mm	3,5	3,75
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,9	~ 4,5

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drillings	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—*	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

\* SL CROCO Smoke PF/Silver must be roughened manually



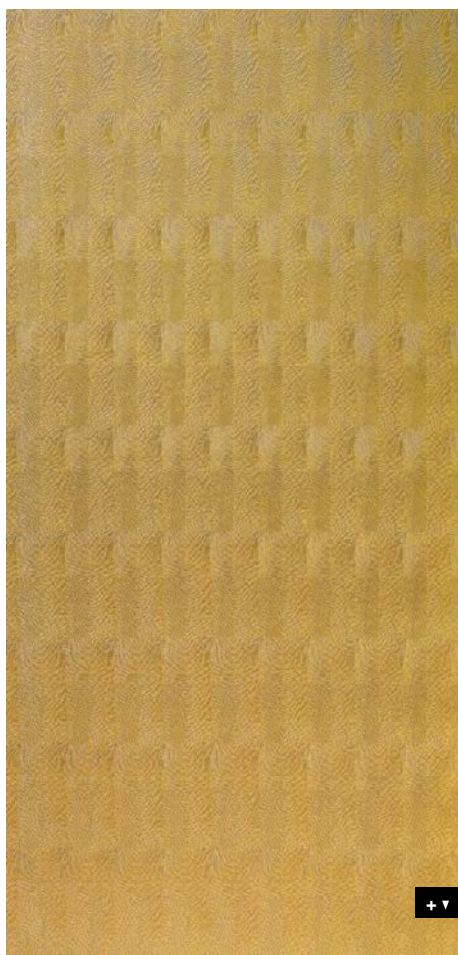
## LL PEARL RAY Gold

2600 x 1000 | **NA** 17015 | **SA** 17016



Photo: © Kaupo Kikkas

2600 x 1000



## LEATHER-LINE

# LL PEARL RAY

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,6	1,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

### PROCESSING

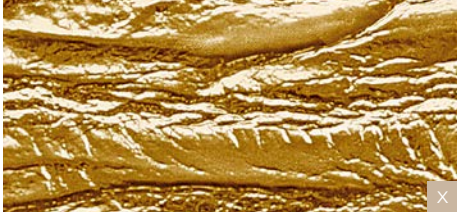
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—

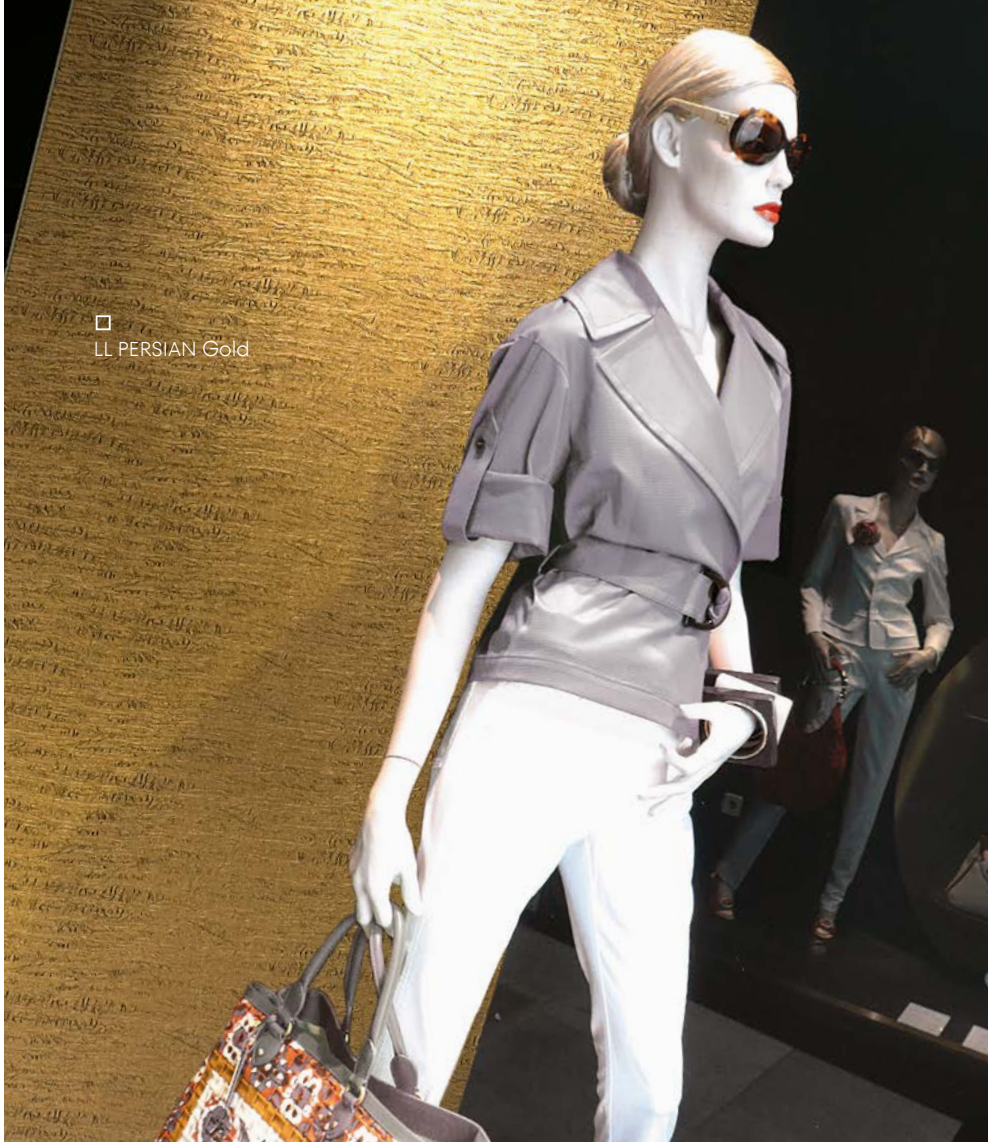




**LL PERSIAN Gold**  
2600 x 1000 | **NA** 15656 | **SA** 15660



**LL PERSIAN Metallic**  
2600 x 1000 | **NA** 15655 | **SA** 15659



□ LL PERSIAN Gold

2600 x 1000



## LEATHER-LINE

# LL PERSIAN

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,03
Temperature resistance	until 50 °C	
Wet room suitability	■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,2

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**LL FLORAL Black/Silver matt**

2600 x 1000 | **NA** 13416 | **SA** 13412



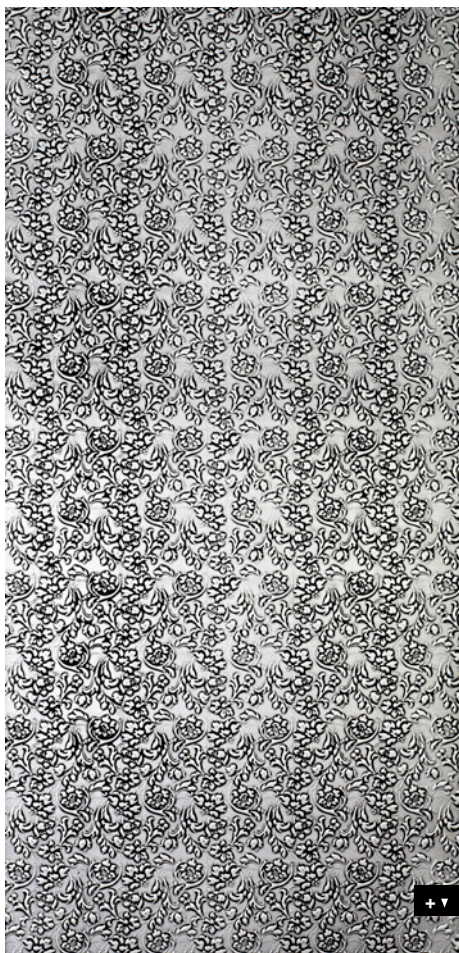
**LL FLORAL White/Silver matt**

2600 x 1000 | **NA** 13418 | **SA** 13414



LL FLORAL Black/Silver matt

2600 x 1000



## LEATHER-LINE

# LL FLORAL

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





## LL FLORAL White

2600 x 1000 | **NA** 13470 | **SA** 13473

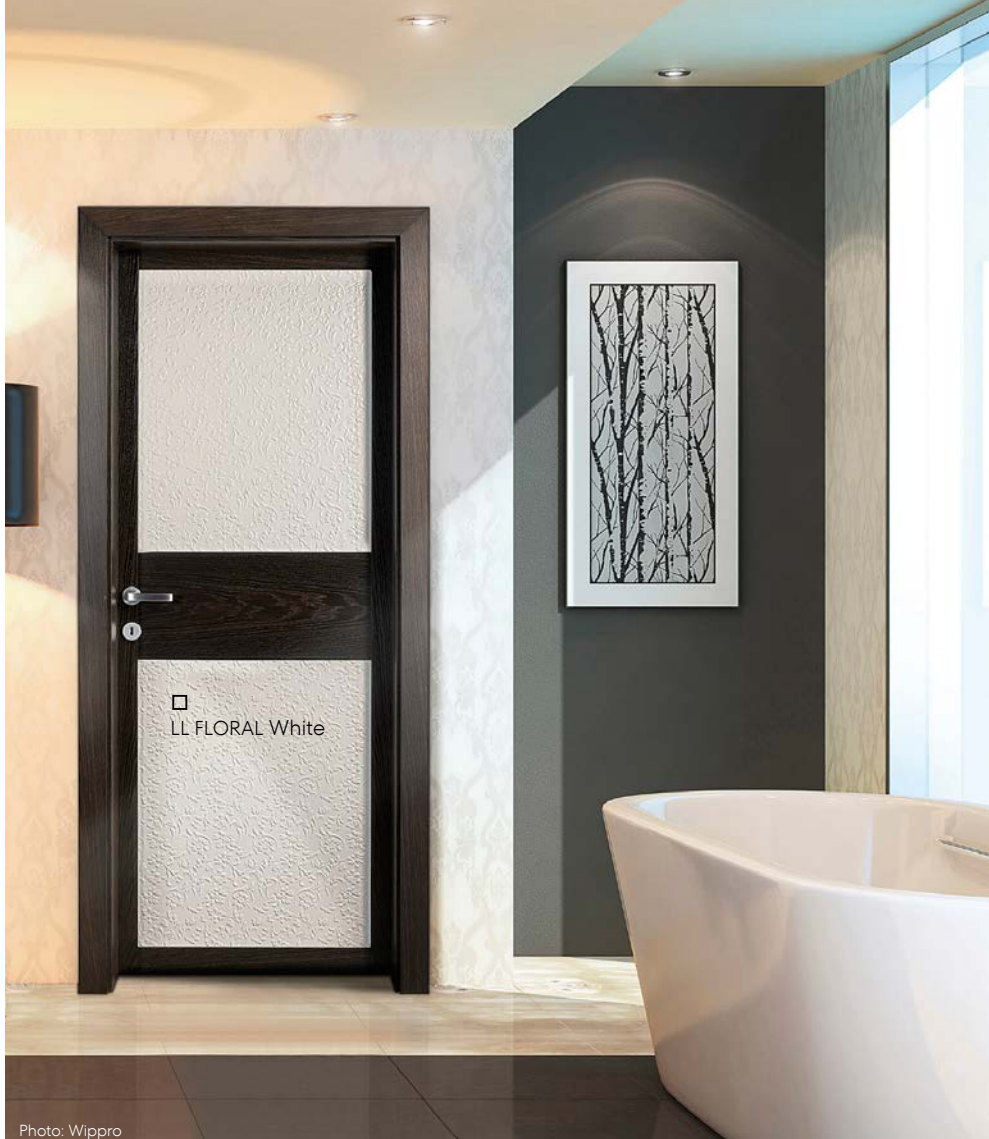


Photo: Wippro

2600 x 1000



## LEATHER-LINE

# LL FLORAL

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,8	~ 4,4

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drillings	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



### LL CURVED Silver

2600 x 1000 | **NA** 22805 | **SA** 22806



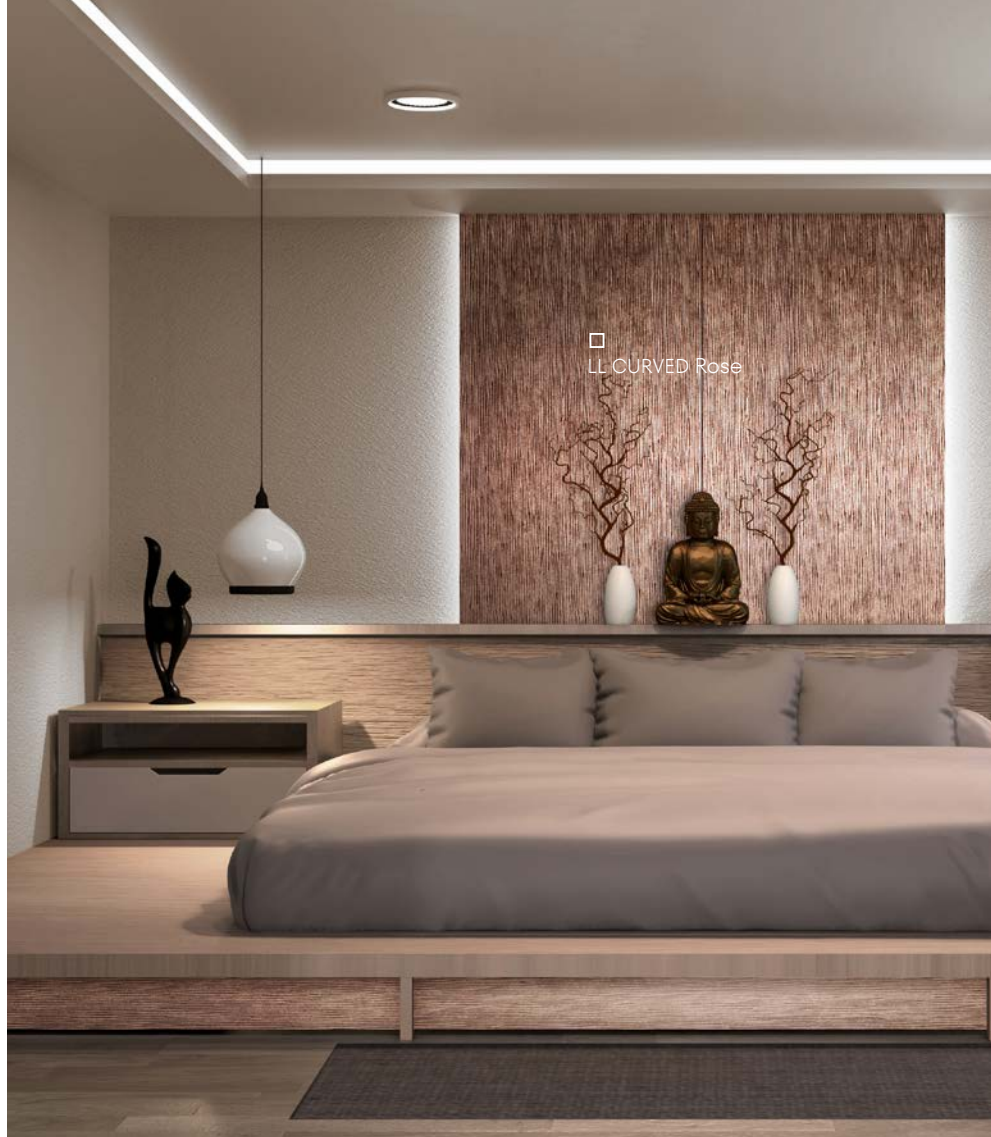
### LL CURVED Gold

2600 x 1000 | **NA** 22803 | **SA** 22808



### LL CURVED Rose

2600 x 1000 | **NA** 22804 | **SA** 22807



2600 x 1000



## LEATHER-LINE

# LL CURVED

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





### LL GRID Silver

2600 x 1000 | **NA** 22811 | **SA** 22812



### LL GRID Gold

2600 x 1000 | **NA** 22809 | **SA** 22814



### LL GRID Rose

2600 x 1000 | **NA** 22810 | **SA** 22813



2600 x 1000



## LEATHER-LINE

# LL GRID

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





### LL ALIGNED Silver

2600 x 1000 | NA 22817 | SA 22818



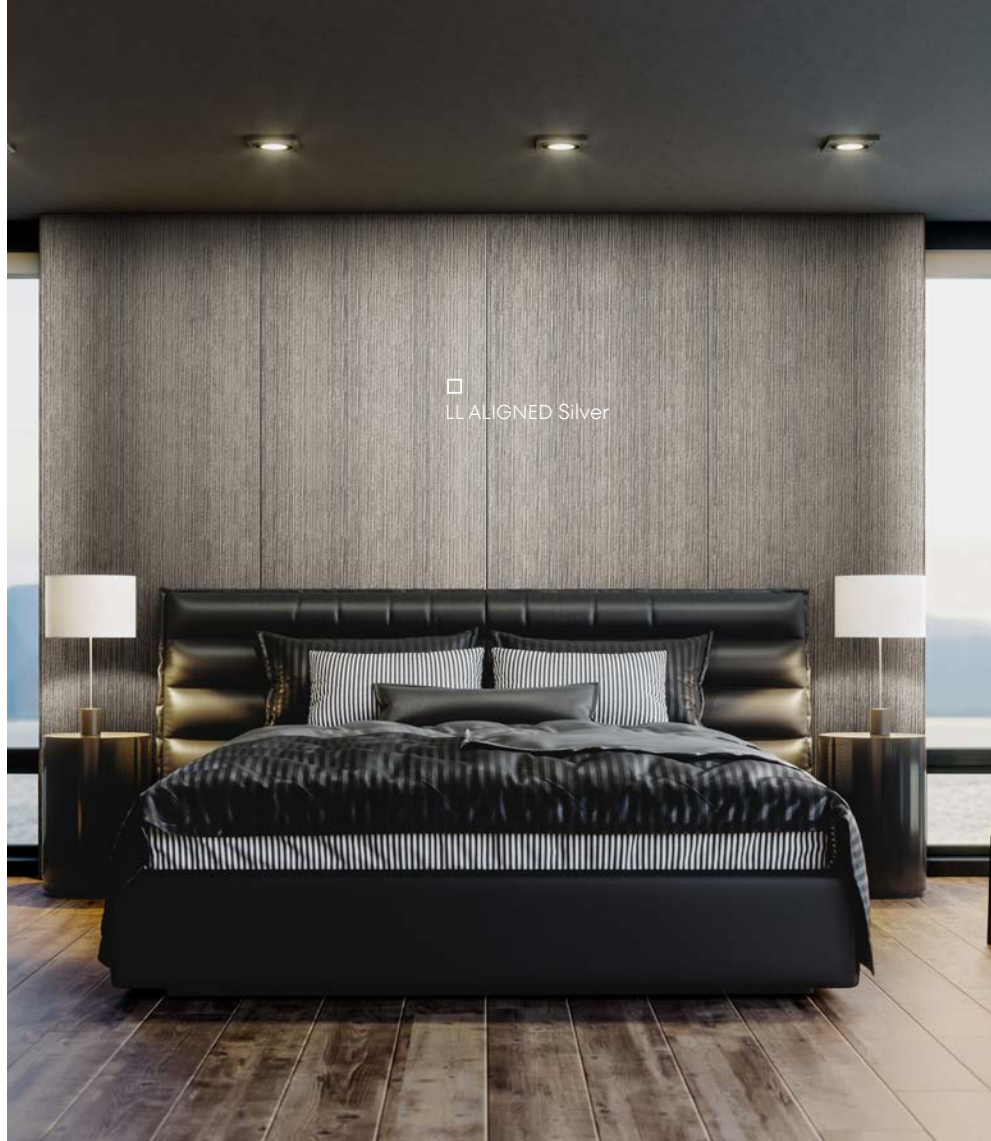
### LL ALIGNED Gold

2600 x 1000 | NA 22815 | SA 22820



### LL ALIGNED Rose

2600 x 1000 | NA 22816 | SA 22819



2600 x 1000



## LEATHER-LINE

# LL ALIGNED

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,7	1,83
Temperature resistance	until 50 °C	
Wet room suitability	■ ■ ■ □ □	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,3	~ 3,9

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	✓	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A1	—
PVA pre-treatment	✓	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	







### SG CURVED Silver AR+

2600 x 1000 | NA 20177 | SA 20215



### SG CURVED Gold AR+

2600 x 1000 | NA 20176 | SA 20214



### SG CURVED Rose AR+

2600 x 1000 / NA 20178 / SA 20216



SG CURVED Silver AR+

2600 x 1000



SIBUGLAS scratch-resistant

# SG CURVED AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





### SG ALIGNED Silver AR+

2600 x 1000 | NA 20180 | SA 20219



### SG ALIGNED Gold AR+

2600 x 1000 | NA 20179 | SA 20218



### SG ALIGNED Rose AR+

2600 x 1000 / NA 20181 / SA 20217



2600 x 1000



SIBUGLAS scratch-resistant

# SG ALIGNED AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**SG GRID Silver AR+**  
2600 x 1000 | **NA** 20183 | **SA** 20222



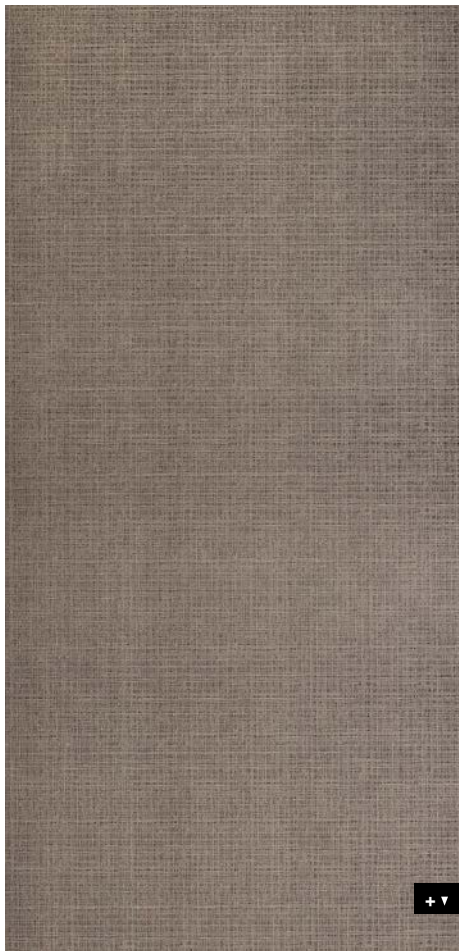
**SG GRID Gold AR+**  
2600 x 1000 | **NA** 20182 | **SA** 20221



**SG GRID Rose AR+**  
2600 x 1000 | **NA** 20184 | **SA** 20220



2600 x 1000



**SIBUGLAS** scratch-resistant

# SG GRID AR+

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■□	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,7	~ 8,3

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
<b>SIBUKLE</b> (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
<b>Magnetic</b> from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**SG LEGUAN Bianco met AR+**  
2600 x 1000 | NA 19304 | SA 19305



□ SG LEGUAN Bianco AR+

## SIBUGLAS scratch-resistant

# SG LEGUAN AR+

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,73
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~7,2	~7,8

### PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

\* own printing test required, samples are gladly provided.

### EXTRA EQUIPMENT | ACCESSORIES

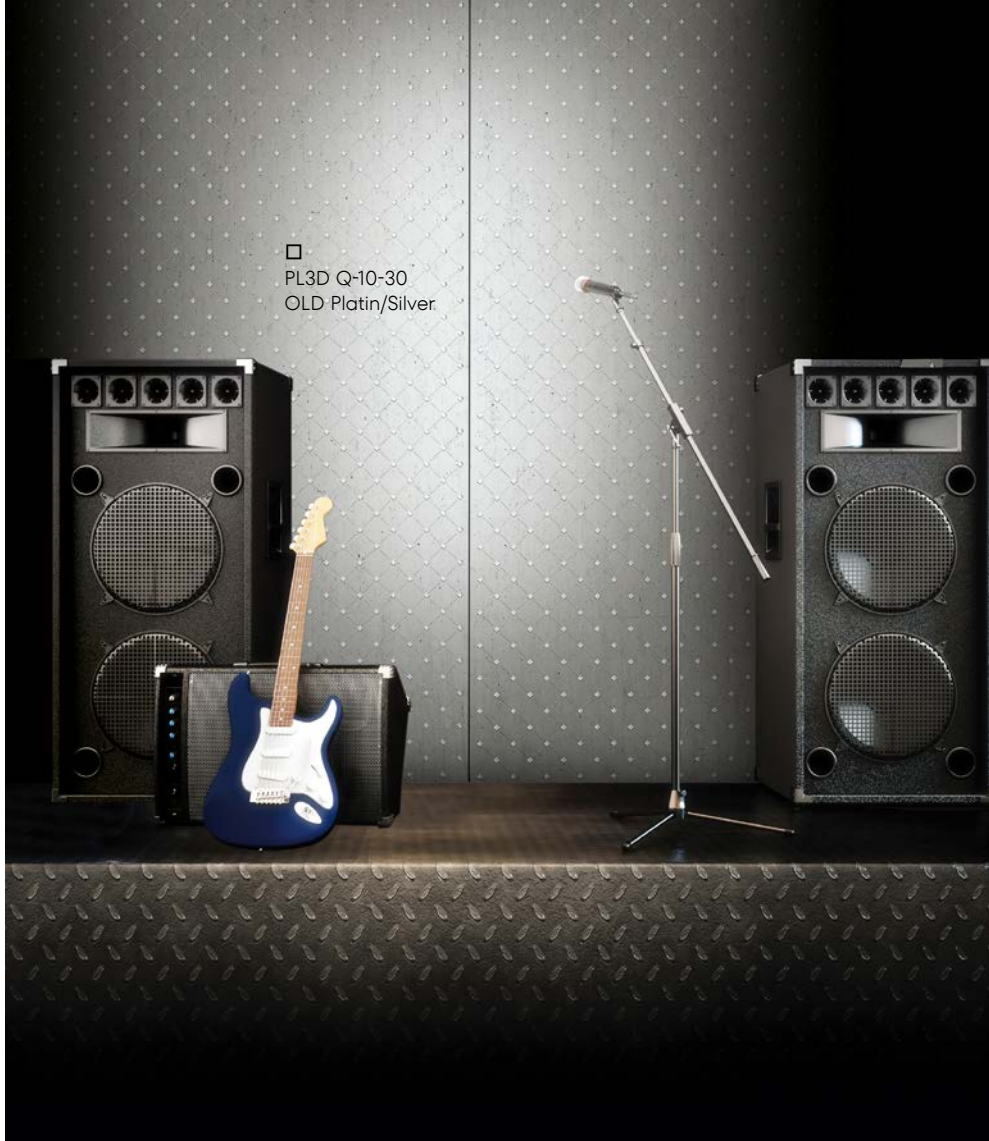
	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**PL3D Q-10-30 OLD Platin/Silver**  
2600 x 1000 | **NA** 17833 | **SA** 17857



□  
PL3D Q-10-30  
OLD Platin/Silver

2600 x 1000



## PUNCH-LINE / 3D

# PL3D Q-10-30

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■□□□□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

\* up to max. 40°C

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



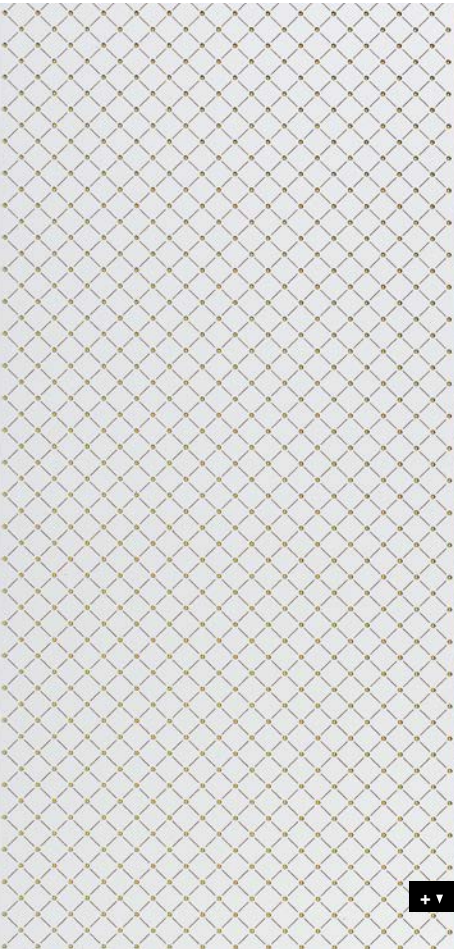


**PL3D H-10-30 Pearl White PF/Gold**  
2600 x 1000 | **NA** 17832 | **SA** 17856



□  
PL3D H-10-30  
Pearl White PF/Gold

2600 x 1000



## PUNCH-LINE / 3D

# PL3D H-10-30

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

\* up to max. 40°C

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**PL3D ROSES Silver PF/Silver**  
2600 x 1000 | **NA** 13917 | **SA** 13919



Photo: Minotti

2600 x 1000



## PUNCH-LINE / 3D

# PL3D ROSES

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

\* up to max. 40°C

### PROCESSING

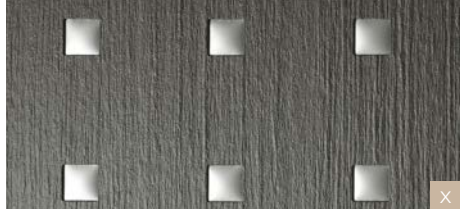
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

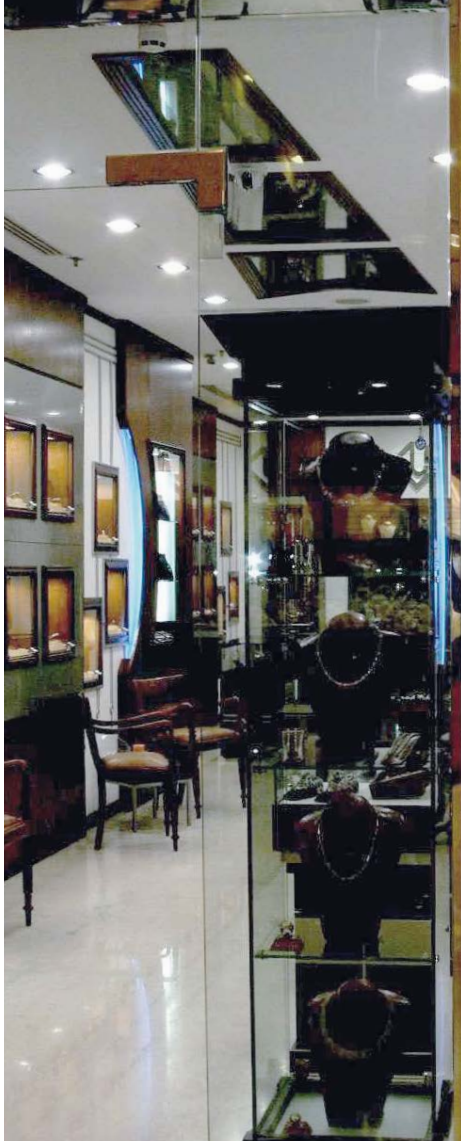




**PL3D Q 10-40-40 Smoke PF T1/Silver matt**  
2600 x 1000 | NA 12519 | SA 12557

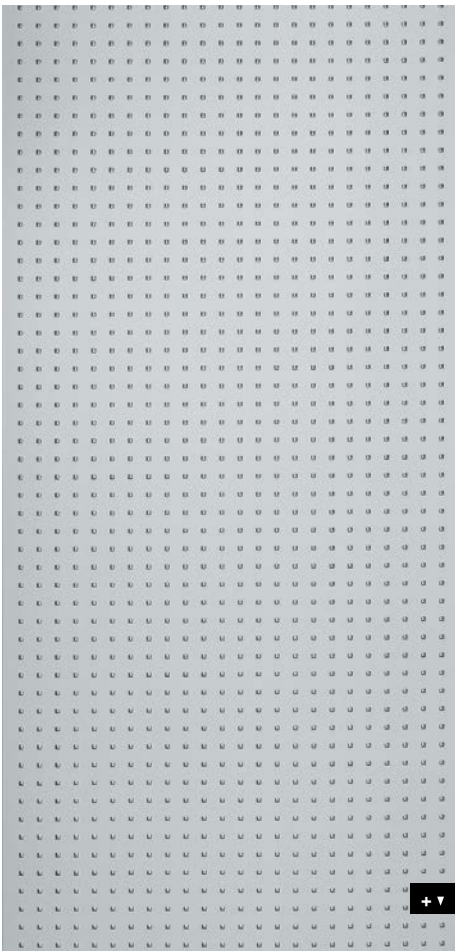


**PL3D Q 10-40-40 Silver PF/Silver**  
2600 x 1000 | NA 10052 | SA 10053



□ PL3D Q 10-40-40 Silver PF/Silver

2600 x 1000



PUNCH-LINE / 3D

PL3D Q 10-40-40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

\* up to max. 40°C

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—





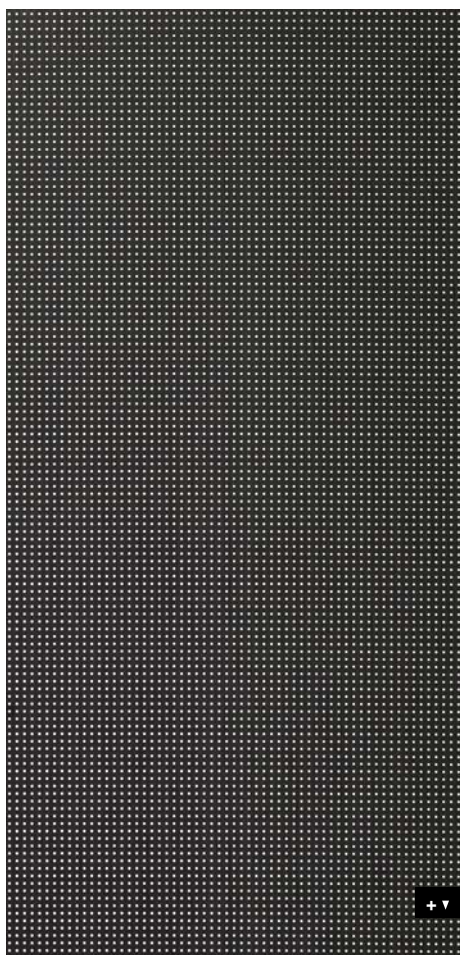
## PL3D Q 5-15-15 Black T1/Silver

2600 x 1000 | NA 12384 | SA 12549



PL3D Q 5-15-15  
Black T1/Silver

2600 x 1000



## PUNCH-LINE / 3D

# PL3D Q 5-15-15

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1,3	1,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable* Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm*	300	
Weight/panel kg	~ 3,4	~ 4

\* up to max. 40°C

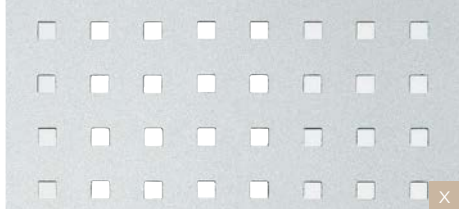
### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	—	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	

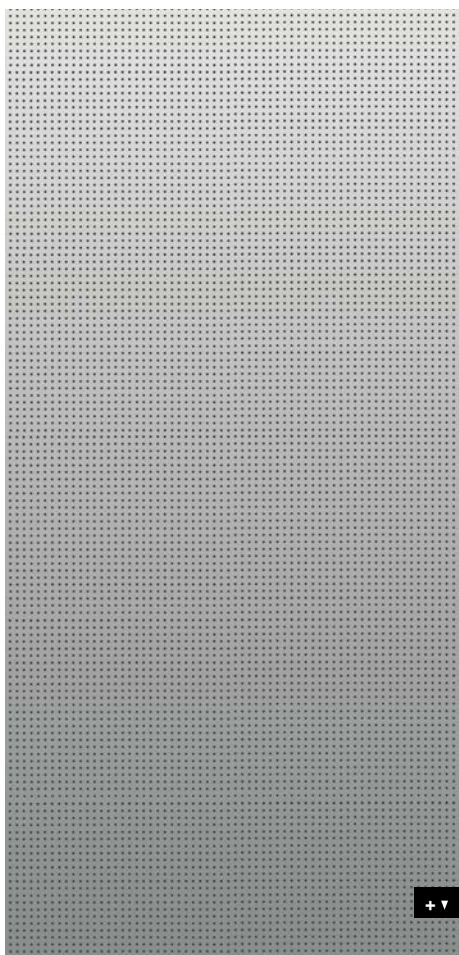


# PL Q 5-15-15 Silver PF

2600 x 1000 | NA 10986 | SA 10988



2600 x 1000



## PUNCH-LINE

# PL Q 5-15-15

### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	APET, HIPS	
Material thickness mm	1	1,13
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,4	~ 3

### PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA pressing	—	—
Digital printing	—	
Screen printing	—	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	—	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	until 2 mm	

	NA	SA
Magnetic from 3 sheets	—	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	





**WL Wenge Wood Antigrav**  
2600 x 1000 | NA 19571



## ANTIGRAV (WL)

# WL Wenge Wood Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■□□□□
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,4

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	On request
Screen printing	On request

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—

2600 x 1000





**DM Travertin Antigrav**  
2600 x 1000 | NA 19567



DM Travertin Antigrav

2600 x 1000



## ANTIGRAV (DM)

# DM Travertin Antigrav

### PRODUCT CHARACTERISTICS

	NA
Surface material	impregnated paper
Base material	PP-glass fibres
Material thickness mm	3,3
Temperature resistance	until 50 °C
Wet room suitability	■ ■ ■ □ □
Abrasion resistance	■ ■ ■ ■ □ □ □
Rolled packable	—
Smallest bending radius mm	1000
Weight/panel kg	~ 3,6

### PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA pressing	—
Digital printing	—
Screen printing	—

### EXTRA EQUIPMENT | ACCESSORIES

	NA
Glue recommendation	neutral freely cross-linked silicon or MS hybrid polymer
PVA pre-treatment	—
Special sizes	On request
Further thicknesses	—

	NA
Magnetic	from 3 sheets ✓
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	—





**OL MARBLE Black matt AR**  
2600 x 1000 | **NA** 22627 | **SA** 22635



OPACO LINE

abrasion-resistant

# OL MARBLE Black matt AR

2600 x 1000



## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE <small>(for absorbent substrate)</small>	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic <small>from 3 sheets</small>	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**OL MARBLE Alpine matt AR**  
2600 x 1000 | **NA** 22624 | **SA** 22632



OPACO LINE

abrasion-resistant

2600 x 1000



# OL MARBLE Alpine matt AR

## PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

## PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

## EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—





**OL GENESIS White matt AR**  
2600 x 1000 | **NA** 22626 | **SA** 22634



□ OL GENESIS White matt AR

## OPACO LINE **abrasion-resistant**

# OL GENESIS White matt AR

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

### PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling <small>(supported by a panel)</small>	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE <small>(for absorbent substrate)</small>	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic <small>from 3 sheets</small>	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



**OL MARBLE White matt AR**  
2600 x 1000 | **NA** 22625 | **SA** 22633



□  
OL MARBLE White matt AR

## OPACO LINE abrasion-resistant

# OL MARBLE White matt AR

2600 x 1000



### PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□□	
Abrasion resistance	■■■■■■□□	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 6,5	~ 7,1

### PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	On request	
Screen printing	On request	

### EXTRA EQUIPMENT | ACCESSORIES

	NA	SA
SIBUKLE (for absorbent substrate)	Spatula A2	—
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	—
Cuttings	✓	—
Flammability ASTM E84	—	—
Flammability EN13501-1	—	—



# LEGEND

PRODUCT CHARACTERISTICS  
PROCESSING  
EXTRA EQUIPMENT & ACCESSORIES

# PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

## NA NON-ADHESIVE

Non-adhesive design panels can be bonded to absorbent substrates in two different ways, depending on the area of application. Bonding with white glue (PVA) and bonding with SIBUKLE.

Exception: ANTIGRAV see page 222

## SA SELF-ADHESIVE

SA - the back of the design sheet is equipped with an adhesive layer. For this we use high-quality acrylic adhesive substance.

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Exception: NATURE-LINE see page 222

Whenever possible, self adhesive SIBU DESIGN products should be processed within 12 months.

Self-adhesive (SA) sheets are unsuitable for use on ceilings. Alternative processing options are available on request.

## SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- **ABS = Acrylonitrile butadiene styrene**
- **Print**
- **Impregnated paper = paper with protective varnish**
- **PET = Polyethylene terephthalate (UV lacquer for the AR version)**
- **PET/fibre = Polyethylene terephthalate (synthetic fibre)**
- **PMMA = Polymethyl methacrylate**
- **PMMA AR+ = Polymethyl methacrylate with AR+ scratch resistant coating**
- **PP = polypropylene**
- **PU-leather = Polyurethane/synthetic leather surface**

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

## BASE MATERIAL

For most of our products we use as base material a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight.

Scratch-resistant PMMA is employed for the SIBUGLAS product group and PP glass fibre material is used for the ANTIGRAV range.

A backing made of natural fibres is used in the sustainable product line NATURE-LINE.

BATH ART MATT products are manufactured on an HPVC carrier.

- **ABS = Acrylonitrile butadiene styrene**
- **HIPS = high impact polystyrene**
- **HIPS, PE foam = high impact polystyrene and Polyethylene foam**
- **HPVC = Hard polyvinylchlorid**
- **Natural fibre**
- **PMMA = Polymethylmethacrylate**
- **PP-glass fibre = Polypropylene with fibreglass**
- **PS = Polystyrene**

Reverse side of SIBUGLAS and OPACO-LINE panels:

- **PU-leather = Polyurethane synthetic leather surface**
- **Paper = printed paper**

## MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

## MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.



## TEMPERATURE STABILITY

Already during development stage our SIBU DESIGN sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

## WET ROOM SUITABILITY

An exposure of SIBU DESIGN sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water.

- Wet room suitability
- Good wet room suitability
- Limited suitability (remove splash water)
- Low wet room suitability
- Unsuitable for wet rooms

## ABRASION RESISTANCE

Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

Surfaces with very good and excellent abrasion resistance have the abbreviation "AR" in the product name and scratch-resistant products can be recognized directly by the abbreviation "AR+".

- Scratch resistant (AR+)
- Excellent abrasion resistance (AR)
- Very good abrasion resistance (AR)
- Good abrasion resistance
- Normal abrasion resistance
- Low abrasion resistance
- Use only in the decoration area

## ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Number of panels and whether the decor side is rolled inside or outside can be found in the technical table of the respective product.

## SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically. For MultiStyle there is no need for mechanical fixing!

## WEIGHT PER PANEL

The panel weight is given in kg and can be found in the technical table of the respective product.

## TOLERANCES

Machine-related dimensional and angle tolerances:  
+/- 1.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:  
+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C (except ANTIGRAV)

Designs from the ANTIGRAV and NATURE-LINE product groups are not subject to temperature-related format deviations.

## SURFACE PROTECTION

A protective film (Polyethylene/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

Design panels that are delivered without a protective film are listed in the technical table of the respective product.

# PROCESSING

All mechanical processing must always be carried out from the decorative surface. Please consider the respective technical table of the selected product to ensure that the processing step is permissible for this product.

## CUTTING

A majority of our decorative panels are easy to cut with a wallpaper knife. Simply scarve the surface (decor side) and break over the edge. For self-adhesive products (SA), the adhesive or foil must be cut through after breaking over the edge on the reverse side. Please always use good-cutting knives.

For machine cutting, we recommend to use paper or veneer cutting machines.

## PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

## DRILLING

All SIBU DESIGN sheets can be drilled from the decor side.

All drillings must be carried out on a stable underlay (even MDF Board).

Drill recommendation: Wood drills, Forstner drills and hard metal drills – each with a center punch with two pre-cutters.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

## SAWING

### SIBU guideline values:

Material thicknesses of up to 1 mm:  
HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:  
HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA  
HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR  
(speed 6000 rpm, progressive feed of up to 25 m/min).

### For LEATHER-LINE / FABRIC-LINE:

HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ  
(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

\*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

### For SIBU GLAS & OPACO-LINE:

Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

Cutting to length using a hand-held or plunge cut circular saw  
Cut from the reverse side and use a stable underlay.  
Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

### Cutting to length using a jigsaw

Set the pendulum action to zero, or at a maximum to 1 and then saw from the reverse side. The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created. Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

## MILLING

### For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

### Decor side on top:

milling cutter with a left-hand twist, cutting right.

### Decor side below:

milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

## LASER CUTTING

SIBU DESIGN sheets can be processed with standard lasers. The cutting speed depends on the wattage of the laser.

**Note:** Place the decorative panel on the laser machine so that its reverse side is on the machine's vacuuming side. As with all standard PMMA products, it is recommended to "temper" the material after laser cutting. The high temperature of the laser causes tension in the material, which could cause tension cracks. Tempering equalises these tensions.



## HOT BENDING

Heat up the SIBU DESIGN sheets from the backside – for both, internal and exterior angles.

### Approximate parameters for material in 1 mm thickness:

Wire temperature: approx. 200°C, heating time: approx. 6-20 seconds -depending on the surface material and bending tool

- hot bending is outwardly (decor outside = external angle) possible
- hot bending inwards (decor inside = interior angle) possible

### Additional information

- LEATHER-LINE: wrinkles along the internal angle may appear when hot bending is done inwardly
- SG Hollywood: Only an inner corner on the visible side is possible. Guideline values: Duration approx. 110 seconds at approx. 200 °C degrees (depending on the bending tool)
- SL OCEAN: Only an outer corner is possible Approximate parameters for material in 2 mm thickness: Wire temperature: approx. 200°C, heating time: approx. 30-40 seconds

## THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii).

With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

## PVA-PRESSING

In order to obtain a compact design board with a decorative panel with material thicknesses of 1-4 mm, the design sheet can be pressed.

Due to the rigid adhesive connection between the decorative panel and the wooden beams, the finished board does not extend anymore and can therefore either be processed seamlessly on walls, or furniture fronts can be made. Detailed instructions for PVA-pressing can be found on page 218.

## PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

We classify with the statements "**yes**", "**no**" or "**on request**".

**yes:** Our print tests were positive, which means that not only the print looks good, but it also passes an abrasion and test test

**no:** Our print tests were negative, which means that either the print did not convince visually, or various tests were not passed.

**on request:** our print tests were positive with additional treatments, or not all tests were passed to full satisfaction. In this case, please contact us so that we can advise you.

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

# ACCESSORIES & SPECIAL EQUIPMENT

## SIBUKLE D22HV

### **Solvent-free dispersion adhesive**

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

**WARNING:** SIBUKLE is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Detailed information on processing with SIBUKLE on page 217.

## MS POLYMER HYBRID ADHESIVE

### **Solvent-free assembly adhesive without plasticizers**

Cartridge glue for strand bonding.

Area of application: MS polymer hybrid adhesive is ideal for bonding the SIBU DESIGN product groups ANTIGRAV, BATH-ART MATT, SIBUGLAS and OPACO-LINE on absorbent and non-absorbent substrates.

Detailed information on processing with MS polymer hybrid adhesive on page 217.

## NEUTRAL FREELY CROSS-LINKED SILICONE

### **Solvent-free assembly adhesive without plasticizers**

Cartridge glue for strand bonding with a very good start pin

Area of application: MS polymer hybrid adhesive is ideal for bonding on absorbent and non-absorbent substrates for the product groups ANTIGRAV, BATH-ART MATT, SIBUGLAS and OPACO-LINE.

Detailed information on processing with silicone on page 217.

## PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material on the reverse side, SIBU DESIGN sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

You can find detailed information on page 218.

## SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

## FURTHER THICKNESSES

In addition to the standard formats specified in the OVERVIEW, we are happy to offer customized product sizes.

## MAGNETIC

All SIBU DESIGN sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, all BATH ART MATT products and SIBUGLAS Hollywood.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

## CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

## FIRE CLASSIFICATION

The products from the stock program are normally flammable and correspond to the fire safety regulations according to DIN 4102 B2 or UL Standard 94 measured value: 94 HB as well as EN 13501-1 classification (E).

Marked products **FR** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!





# PROCESSING INSTRUCTION

BASIC RULES OF PROCESSING

SUBSTRATE PREPARATION FOR BONDING

BONDING OF SELF-ADHESIVE DESIGN  
PANELS (SA)

PROCESSING OF NON-ADHESIVE DESIGN  
PANELS (NA) WITH SIBUKLE

BONDING WITH SILICONE OR MS  
POLYMER HYBRID ADHESIVE

PRESS DECORATIVE PANELS WITH WHITE  
GLUE (PVA GLUE)

SELF-ADHESIVE DESIGN PANELS BONDED  
ONTO COATED WOOD BASED SHEETS  
INCLUDING EDGES AND MILLING

PROCESSING INFORMATION ANTIGRAV

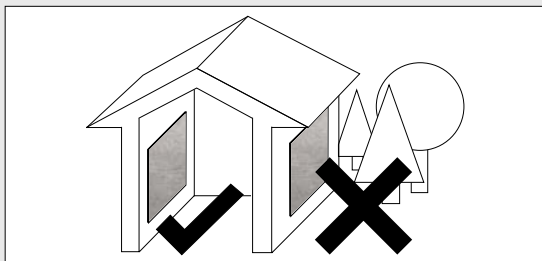
PROCESSING INFORMATION NATURE-LINE



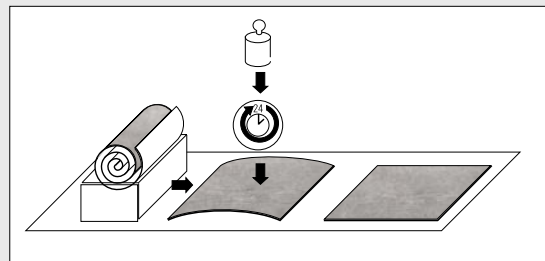
# BASIC RULES OF PROCESSING

For worry-free processing and an optimal end result, you only have to take a few very important things into account! Below you will find the basic rules, as well as information on individual processing options and processing tips.

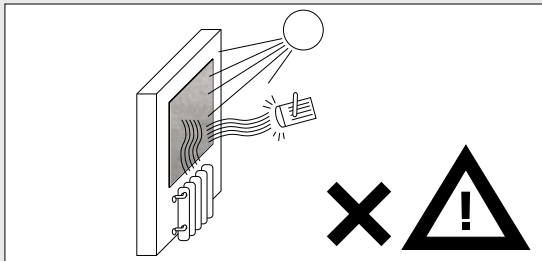
Please note that our product groups are sometimes structured differently and that some of them can also be processed differently. **Therefore, please always find out on the respective product page whether a specific processing is possible.**



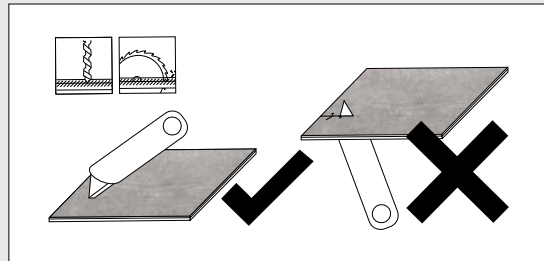
The decorative panels are only suitable for indoor use.



Design panels that are delivered rolled should be laid flat for at least 24 hours. Additional weighting improves flatness.



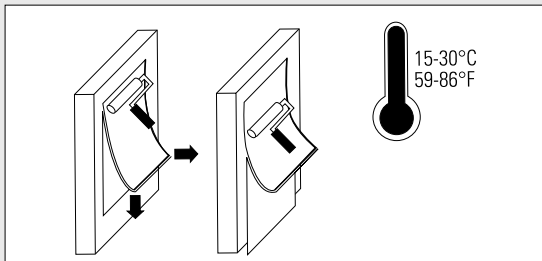
Not recommended for use near an open fire or sources of intense heat.



Mechanical processing such as cutting, sawing, punching or drilling of the design panels is always carried out on the top side of the decor and not on the back.

It is imperative that sheet flapping be avoided totally during all working phases.

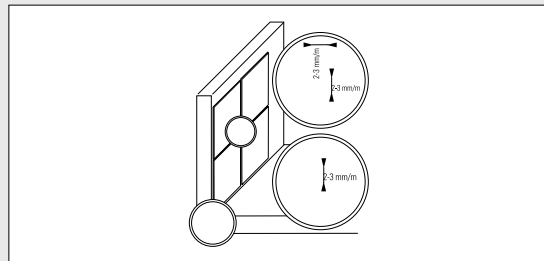
Always lay the sheets out flat and if necessary pin them down.



Ideal processing temperature +15°C to +30°C.

The decorative panels must be acclimatised, i.e. brought to room temperature before processing.

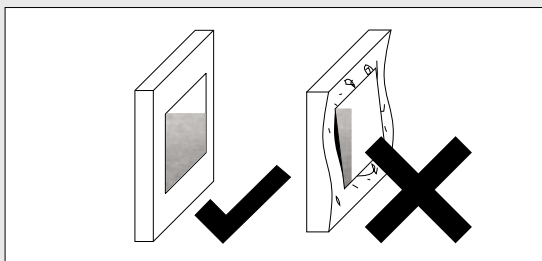
This serves to avoid the formation of condensate on the adhesive surface and to reduce the expansion of the panel due to reduced temperature differences.



The majority of our products are made of thermoplastics, which expand by around 0.7 mm – measured over a length of 1 m – when the temperature rises by 10 °C. For this reason, an expansion joint of approx. 2 – 3 mm must be allowed for at the board edges.

If the ambient temperature is high or the temperature fluctuates sharply, the expansion joint should be enlarged or the panel format selected smaller.

Tips for avoiding expansion joints: Either press the decorative panels or use the product group ANTIGRAV and NATURE-LINE.



The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Depending on whether the substrate is absorbent or non-absorbent, various bonding options are used.

In the case of convex and concave substrates, mechanical fastening in the edge area is absolutely necessary.



The right processing depending on the substrate:

#### absorbent substrate:

- (e.g. raw MDF, plasterboard,...)
- Bonding with SIBUKLE see page 217
- Pressing decorative panels see page 218

#### non-absorbent substrate:

- (e.g. coated plate, glass, ect.)
- self-adhesive decorative panels see page 216



# PROCESSING INFORMATION

## SUBSTRATE PREPARATION FOR BONDING

The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Never mount SIBU design panels on uneven surfaces, as this results in a loss of visual quality.

In the case of convex and concave substrates, mechanical mounting in the edge area is absolutely necessary (except for MULTISTYLE)!

### **Detect underground:**

Simply drop a waterdrop onto the surface - if it doesn't soak in and stays there, it's a non-absorbent surface.

### **Non-absorbent substrate:**

To achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive panels (SA) are best suited for non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

### **Absorbent substrate:**

For absorbent substrates such as raw chipboard, MDF, plasterboard or smoothed brickwork, a solvent-free adhesive must be used, which is suitable for both the substrate and the polystyrene material (carrier material). SIBU DESIGN recommendation: SIBUKLE.

## BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

Our self-adhesive design panels, marked with the abbreviation „SA“, have a strong adhesive layer on the back of the decorative panel - made of high-quality acrylates or synthetic rubber - and can therefore be attached quickly and easily to non-absorbent surfaces.

The self-adhesive design panels are glued directly to the substrate, taking into account an expansion joint - without additional adhesive.

With self-adhesive products from the NATURE-LINE, the expansion joint can be omitted.

With self-adhesive design sheets (SA) - pull off the adhesive cover step by step, do not touch the adhesive surface and press as firmly as possible onto the subsurface. Absolutely avoid the formation of bubbles (air pockets).

For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm. The final adhesion is reached after 24 hours at room temperature.

Self-adhesive design panels (SA) are not suitable for ceiling applications. Alternative processing options are available upon request.

## PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH SIBUKLE

Our solvent-free dispersion adhesive SIBUKLE is perfect if you want to glue a non-adhesive design panel (NA) directly to an absorbent substrate. This is simply applied to the substrate with a spatula and the design panels are glued, taking into account an expansion joint.

**Area of application:** SIBUKLE is ideal for bonding SIBU DESIGN products to absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard or smoothed masonry.

**Processing:** (Please refer to the processing guidelines on the adhesive label.)

- Apply SIBUKLE to one side, only on the ready-to-lay and cleaned substrate using a fine spatula over the entire surface (exact spatula toothing can be seen in the respective technical product table).
- In general, an expansion joint of approx. 2 - 3 mm must be maintained at the board edges!
- Wait for the drying time. At an ambient temperature of 20 - 35 °C, this is 20 - 40 minutes. The higher the ambient temperature, the shorter the flash-off time.

For SIBUGLAS, OPACO-LINE and PNL products, do not allow for a flash-off time, which sticks together in the wet adhesive bed. If necessary, fix mechanically until the adhesive has hardened.

- Finger test: As soon as the adhesive no longer sticks to the finger after the spatula application, the optimal drying time has been reached!
- Please ensure that the back of the decorative panel is clean and free of dirt and grease.
- Place the design panel on the adhesive bed and avoid the formation of bubbles (air pockets).
- Press the panel down with a medium-hard hand rubber roller with a width of approx. 170 mm.
- Remove the protective film from the design panel.

When using other solvent-free dispersion adhesives, the processing guidelines for the respective adhesive must be observed.

**Storage:** Up to 12 months from the date of delivery in the originally sealed container. Always keep goods above freezing. Be sure to protect from frost, otherwise the adhesive can no longer be processed!

## BONDING WITH SILICON OR MS POLYMER HYBRID ADHESIVE

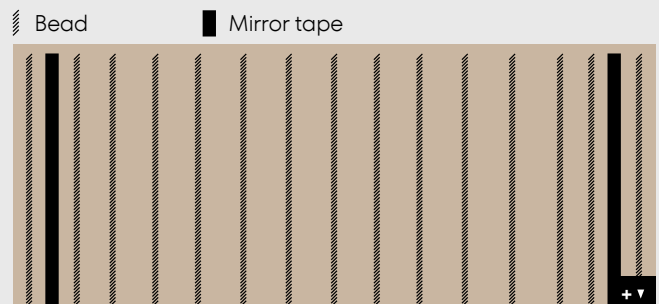
**Suitable for the product groups ANTIGAV, BATH ART MATT, SIBUGLAS and OPACO-LINE.**

### Strand bonding:

On the reverse side of the sheet: vertical positioning of a bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm.

It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other beads at a distance of 60 mm.



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!

Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the silicone beads have cured in order to prevent the plate from slipping unintentionally.

## POINTING WITH SILICON

**Suitable for the product groups BATH ART MATT, SIBUGLAS and OPACO-LINE.**

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.



# PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

## DESCRIPTION – STRUCTURE

**SIBUGLAS / OPACO LINE decorative sheet** —————→

PVA white glue —————→

**Wood based sheet** —————→

minimum thickness of 16 mm!

Use thicker wood based sheets for larger formats!

PVA white glue —————→

**Balancing sheet** —————→



Please refer to the technical spreadsheet of the product to see if pressing is possible.

## PRE-TREATMENT OF THE NON-ADHESIVE DESIGN PLATE

If the design requires a pretreatment, please take a look at the technical spreadsheet of the product. However, the general rule is that products from the SIBUGLAS & OPACO-LINE product lines do not require any pretreatment.

### Order pre-treatment from SIBU DESIGN

Since the production process is not done automatically, the PVA pretreatment must be advised with the order.

The pretreatment carried out by SIBU DESIGN is an industrial treatment with electrons to increase the surface tension.

Since the effect of the treatment decreases again over time, the design panel pretreated by SIBU must be pressed within 2 months after the delivery date.

### Carry out pre-treatment yourself

The back of the decorative panel can be roughened using an orbital sander or random orbital sander. We recommend sandpaper with a 80 grains.

## APPROPRIATE BALANCING SHEET

So that the finished pressed panel remains flat and distortion free, it is necessary to choose a suitable balancing sheet that matches the decorative panel according to its material characteristics and thickness.

On request, we can offer technically coordinated white grained balancing sheets.

The following items are suitable for the product groups listed:

**25880 PMMA Balance Sheet White NA PVA**

2800x1250x2

SIBUGLAS, OPACO-LINE

**25879 PMMA Balance Sheet White NA PVA**

2600x1010x2

SIBUGLAS, OPACO-LINE

**25878 HIPS Balance Sheet White NA PVA**

2800x1250x0,8

DECO-LINE, WOOD-LINE, STRUCTURE-LINE, FABRIC-LINE,  
LEATHER-LINE

**25877 HIPS Balance Sheet White NA PVA**

2610x1010x0,8

DECO-LINE, WOOD-LINE, STRUCTURE-LINE, FABRIC-LINE,  
LEATHER-LINE

If the Balance Sheet has not been pressed within 2 months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment (sandpaper).

## APPLY WHITE GLUE

- Lay the acclimatized SIBU decorative panel, balancing sheet and wooden based panel next to each other on a straight, clean and sufficiently large working table.
- The wooden based panel is cut approx. 10 mm bigger than the design sheet/balancing sheet.
- First of all put the PVA glue on the back of the design and balancing sheet using a glue roller – as evenly and over the entire surface as much as possible!
- Then both SIBU DESIGN sheets are put in the middle of the wooden support panel as soon as possible. No direct application of glue on the wooden carrier board – this can have a negative effect on the flatness.
- If the design sheet does not have a wrinkle-free protection foil due to transport or storage conditions, it must be removed before the pressing process.
- Afterwards the composite goes into the plate press.

SIBUGLAS with synthetic fibre backing: The consumption of PVA white glue is slightly higher due to the absorbent synthetic fibre backing. The glue consumption is approx. 200 – 300 g/m<sup>2</sup>. The synthetic fibre should have a wet adhesive sheen shortly before gluing.



## PRESSING IN THE PLATE PRESS

**Do not press with too much pressure, use your own experience and know-how!**

If the guidelines for the pressing time of the used white glue differ, the basic rule is: add 1 minute of pressing time per mm of material thickness or additional enclosure such as foam rubber.

### STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE, WOOD-LINE

**Guideline:** The press force should be around  $2 \text{ kg/cm}^2$  ( $0.2 \text{ N/mm}^2$ ), the temperature around  $45^\circ\text{C}$  and the pressing time approx. 15 minutes.

During the pressing process a medium-hard foam rubber mat with a thickness of approx. 5 mm must be put between the pressing sheet and the decorative side of the sheet.

It achieves an even pressure distribution and at the same time it avoids unwanted pressure marks caused by dirt particles between the press plate and the design panel.

### DECO-LINE

**Guideline:** The press force should be around  $2 \text{ kg/cm}^2$  ( $0.2 \text{ N/mm}^2$ ), the temperature around  $45^\circ\text{C}$  and the pressing time approx. 15 minutes.

Flat design panels are better being pressed without a foam rubber. The foam rubber could make the surface seem too uneven. In order to easier get a smooth surface, ask us for decorative sheets in 2mm thickness.

ATTENTION: When pressing mirror or high-gloss products, an absolutely undamaged, clean pressing plate is required.

### SIBUGLAS, OPACO-LINE

**Guideline:** The press force should be around  $2 \text{ kg/cm}^2$  ( $0.2 \text{ N/mm}^2$ ), the temperature around  $30^\circ\text{C}$  and the pressing time approx. 30 minutes.

- As soon as the sheets are removed from the press, they must be stored flat in stack pressure.
- A really even base is important for the flatness of the bonded panel!
- Cover the stack with 19 mm chipboard so that the top board can also be laid out flat.
- Let the panels cool down in the stack after the pressing process – preferably overnight (for at least 12 hours).

A second option for small quantities is to press the panels in the machine overnight at around  $20^\circ\text{C}$ . This type of processing does not require stack pressure afterwards.

## PROCESSING OF THE PRESSED DESIGN PANEL

Glued and pressed panels can be processed simply with most of the standard woodworking machines and woodworking tools.

During the process, the PE protective film must remain on the surface. The use of suitable and well-cutting tools prevents damage. Ideal machine parameters, tool design and cutting speeds have to be observed individually with a sample production before the manufacture.

The finished pressed design panels can be easily cut to size with a saw and then be provided with commercial edges made of plastic, aluminium or wood.

# SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS

including edges and milling

Suitable for the product groups SIBUGLAS and OPACO-LINE.

## MATERIAL REQUIREMENTS

SIBU decorative sheet:  
SA dimension: 2600 x 1000 mm, self-adhesive

### Wood based sheet:

Wood based sheet coated on both sides, dimensions:  
2600 x 1000 mm

### Counter-pressure:

Not required

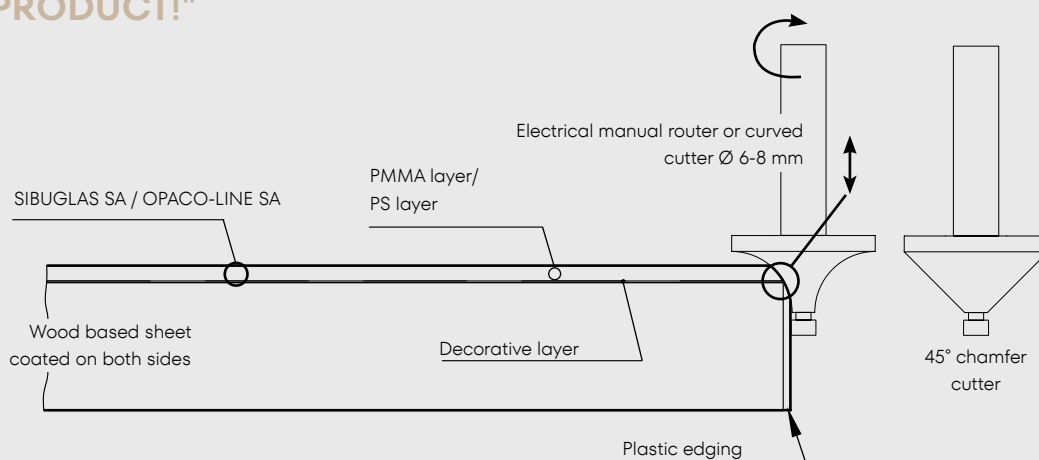
### Edge material:

All standard furniture edging

## PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the design sheet.
3. Bond the design sheet onto the wood based sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

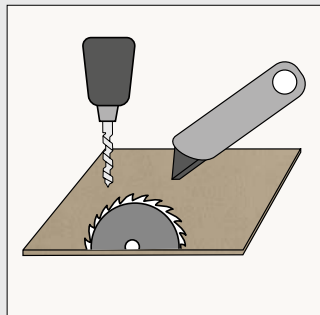
## "FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!"



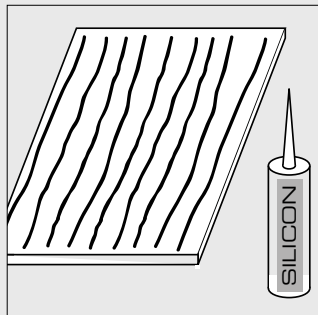


## PROCESSING ANTIGRAV

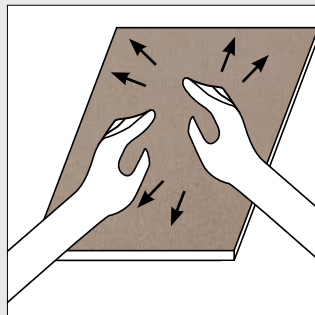
ANTIGRAV can be bonded edge to edge and therefore does not require expansion joints. ANTIGRAV can be cut to size by using standard cutting-tools. Processing to be executed from the patterned side. Readjustment on any surface is no problem when using a neutral freely cross-linked silicone or MS polymer hybrid adhesive on all substrates.



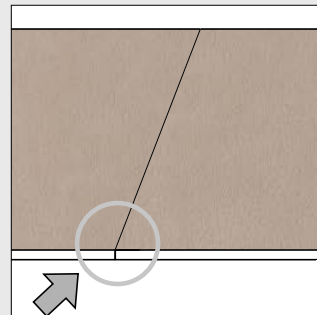
Processing to be executed from the patterned side.



Apply beads of silicone vertically (1cm from the edge and with 6cm-spaces between the individual beads).



Press the sheet onto the wall and then adjust it.



Bonding butt to butt = 0 mm expansion joint

## PROCESSING NATURE-LINE

### Underground:

Bonding of the self-adhesive NATURE-LINE product panels without expansion gaps on all substrates.

The substrate must be dry, smooth, free of loose parts, dust, dirt, grease, wax and silicone.

### Mechanical processing:

must always be done from the decor surface. The products can be easily cut with a wallpaper knife on site.

### Bonding:

- Remove the adhesive cover step by step, avoiding contact with the adhesive surface and press as firmly as possible onto the subsurface. (Absolutely avoid the formation of bubbles / air pockets)
- For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm.
- The final adhesion is reached after 24 hours at room temperature.



Easy format customization



Processing without expansion gaps



Thin and dimensionally stable

## STORAGE

SIBU DESIGN sheets must always be kept in indoor stock, no storage outside!

### The following must be taken into account:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.

- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

### SIBUGLAS and OPACO-LINE:

Wrap the sheets in foil, enclose and seal the silicate bag. This prevents possible rippling in the edge area of the panels due to the effects of air humidity.

## TRANSPORT

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)

- Avoid temperatures below – 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE should not be long-time stored below + 5 °C and must be protected from frost during transportation.
- Rolled packable - Information in the technical Table for the respective product

## CLEANING

**Do not use abrasive cleaners, solvent cleaners or pure alcohol!**

**DECO-LINE, STRUCTURE-LINE, NATURE-LINE, MULTISTYLE WOOD-LINE, OPACO-LINE, SIBUGLAS, ANTIGRAV:** in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

**LEATHER-LINE:** Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

**FABRIC-LINE:** Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

**BATH ART MATT:** You can use commercial bathroom and limescale cleaners without abrasives for cleaning.

## DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On

demand we are pleased to provide LGA certificates for all SIBU DESIGN sheets.

**NATURE-LINE:** The design panels can be disposed and recycled via waste paper and therefore environmentally friendly beyond their life cycle.



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This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

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# SIBU | DESIGN

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